

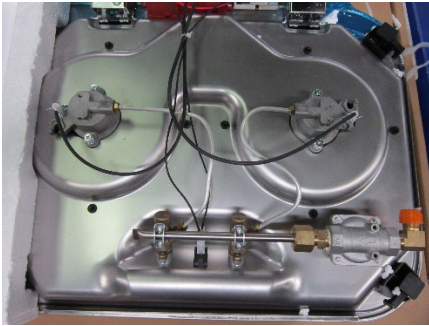
3032AST to 3333AST Field Conversion Work Instructions

Throughout this process, this appliance should only be handled on a soft working surface to prevent damage to glass, main top, or other key components.

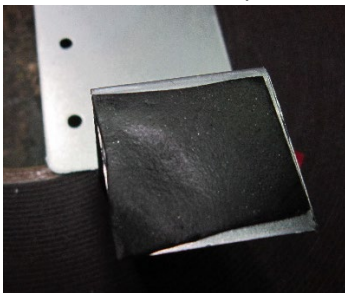
Required Tools/Parts:

- Soft working surface
- Appropriate PPE (gloves, sleeves, safety glasses)
- 3032AST drop-in cooktop
- Small “3333AST” stickers (for heat shield)
- #2 Phillips driver
- Torque-controlled wrench (15mm or 16mm socket)
- Needle nose pliers
- Scissors
- 3M Promoter or rubbing alcohol
- 211747 VHB tape
- 410349 Loctite 243
- 064345 Regulator Bracket
- 122292 Screws (#6 x 3/8 SS)

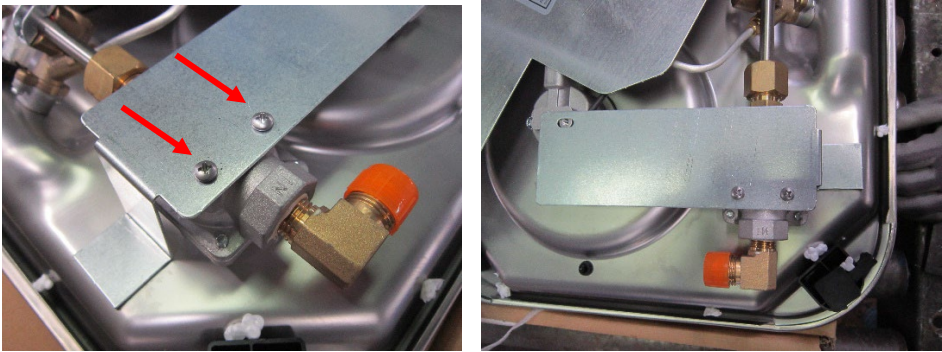
1. Uninstall unit and place on soft working surface.
2. Remove heat shield from bottom of appliance, setting heat shield, screws, and washers aside.



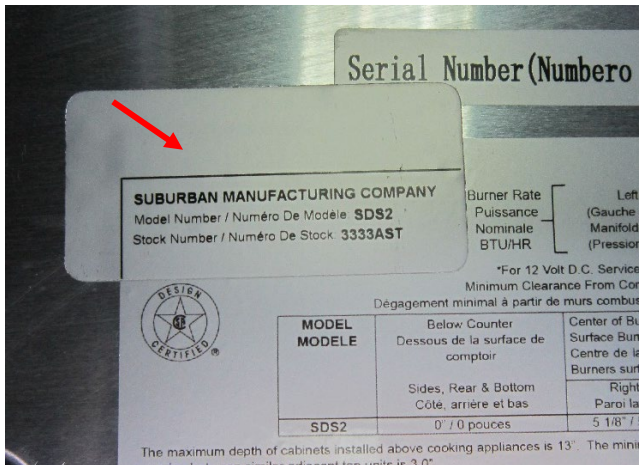
3. Apply adhesion promoter to bottom of main top and bottom of regulator support bracket or clean surfaces with a 50/50 mixture of rubbing alcohol and water.
4. Cut a 1” length of VHB tape (p/n 211747) and apply to bottom of regulator support bracket.
5. Peel red liner from tape.



6. Place regulator support bracket over regulator and align screw holes. (Ensure regulator mounting surface is parallel to bottom of main top.)
7. Attach bracket to regulator with two 122292 screws.



8. Apply force of 15 lbs. minimum to regulator bracket to firmly adhere VHB tape. (Minimum application temperature of 50°F. If necessary, heat tape and application surfaces prior to adhesion.)
9. Reinstall heat shield using retained screws and washers.
10. Cover "3032AST" with small "3333AST" sticker on large heat shield sticker. Clean oily residue as required for proper label adhesion.



11. Turn unit over and open glass lid.
12. Remove both burner control knobs.
13. Using a 15mm or 16mm socket (depending upon nut used) or needle nose pliers, remove top nut securing the left valve to the main top.
14. Tighten bottom nut.
15. Apply one drop of Loctite 243 to approximately 2nd valve thread.



16. Install top nut over bottom nut and torque to 20 in-lb.



17. Reinstall control knob.



18. Repeat steps 13 through 17 for the right control.

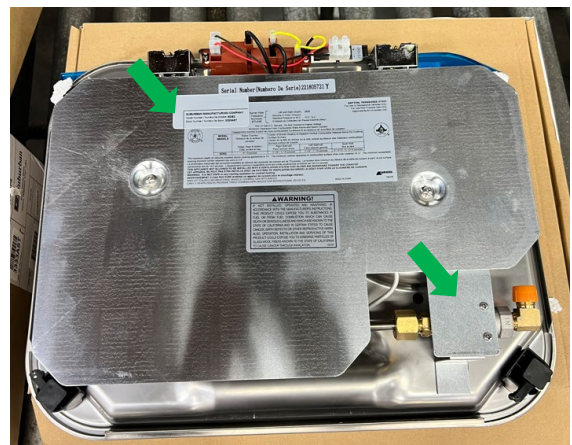
19. Visually inspect appliance (for smears, smudges, etc.) and clean as necessary.

20. Reinstall unit



3032AST

Before Repair



3333AST

After Repair

