

DEXTER

WORK INSTRUCTION

Procedure	Goodride ST200 ST235/80R16 LRE Inspection and Replacement	October 16, 2023	
Applies to:	Service Technicians / Dealers / End Users	Page	1 of 6

PURPOSE:

Recall Inspection and Replacement Instructions of certain Goodride ST200 ST235/80R16 LOAD RANGE E tires.

COVERED TIRES:

<u>Brand</u>	<u>Model</u>	<u>Size</u>	<u>Plant ID</u>	<u>Size Code</u>	<u>Opt. Code</u>	<u>Affected Date Codes</u>
MR	ST200	ST235/80R16 LRE	1JU	MR	2A2T	1623 – 2523

RECALL REMEDY PROCESS:

Using the attached Goodride Tire Recall Form, record all necessary information in order to complete the remedy.

MATERIALS: Torque Wrench with Readable Output or Clicker Style; 3/4", 13/16", 7/8" Deep well Socket; Socket Extension; Impact Gun and / or Breaker Bar; Equipment for lifting and securing the trailer (See Trailer Mfg. Instructions), as well as Tire Mounting/Dismounting Equipment. Safety Equipment Including, but not limited to, Safety Glasses, Gloves and Steel-Toed Shoes.

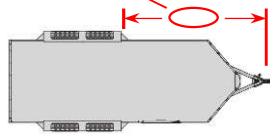


CAUTION

Do not lift or support the trailer on any part of the axle or suspension system. Never go under any trailer unless it is properly supported on jack stands which have been rated for the load. Improperly supported vehicles can fall unexpectedly and cause serious injury or death.

PROCEDURE:

Following each instruction below is essential to comply with federal law and good safety practices.

Inspection – Identification of Covered Product	
<p>1. Record trailer information (make, model, etc.) on the Goodride Tire Recall Form. Be sure to include the Vehicle Identification Number (VIN) of trailer fitted with <i>Goodride ST200 ST235/80R16 LRE</i> tires.</p> <p>Note: See manufacturer’s certification label for VIN number (Left/Front section of trailer).</p>	<div style="border: 1px solid gray; padding: 5px;"><p>MANUFACTURED BY/FABRIQUÉ PAR: XXXXXXXXXXXX DATE: XXXX GVWR/PNBV 7620 KG (16800 LB) GAWR (EACH AXLE)/PNBE(CHAUQUE ESSIEU) 3175 KG (7000 LB) UVW 6290 KG (13866 LB) TIRE/PNEU ST235/85R16, LRG RIMS/JANTE16 x 6J, 8 x 6.5 COLD INFL. PRESS/PRESS. DE GONFL. A FROID 759 KPA (110 PSI/LPC)-SINGLE</p><p><small>THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE. - CE VEHICULE EST CONFORME A TOUTES LES NORMES QUI LUI SONT APPLICABLES EN VERTU DU REGLEMENT SUR LA SECURITE DES VEHICULES AUTOMOBILES DU CANADA EN VIGUEUR A LA DATE DE SA FABRICATION</small></p><p>V.I.N./N.I.V.: XXXXXXXXXXXX TYPE: TRAILER TRA/REM: Fifth Wheel</p></div> <div style="text-align: center; margin-top: 10px;"></div>

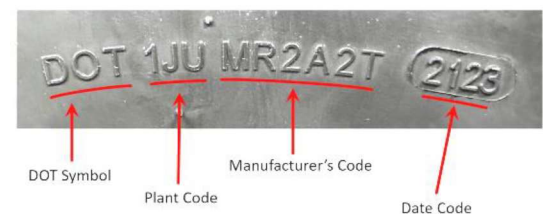
Procedure	Goodride ST200 ST235/80R16 LRE Inspection and Replacement	October 16, 2023	
Applies to:	Service Technicians / Dealers / End Users	Page	2 of 6

2. Verify the following for each tire installed on the trailer (including the Spare):
- Tire Brand: **Goodride**
 - Tire Model: **ST200**
 - Tire Size: **ST235/80R16**
 - Load Range: **E**
 - Country of Origin: **China**
 - Date Code: **1623 – 2523**

Note:

TIN's may differ for each tire installed on a trailer. Please be sure to check each tire to verify the information above.


Tires **MADE IN THAILAND** are not covered in this recall.



3. For replacement of recalled tires, please contact Dexter at (866) 875-4951 or by email at: goodriderecall@dextergroup.com.

Procedure	Goodride ST200 ST235/80R16 LRE Inspection and Replacement	October 16, 2023	
Applies to:	Service Technicians / Dealers / End Users	Page	3 of 6

Remove and Replace the Tire and Wheel Assembly:

<p>1. Please refer to and follow the Trailer Manufacturer's instructions for removal and installation of the wheel/tire assembly.</p>	
<p>2. Raise and support the trailer (or loose axle). Secure trailer according to Trailer Manufacturer's Instructions.</p>	<p>IMPORTANT! Securing the Trailer is a Safety Critical Part of this Operation. Failure to result in following Trailer Manufacturer Instructions Could Lead to Severe Injury or Death.</p>
<p>3. Remove the wheel nuts with an impact wrench or breaker bar and socket and remove the tire & wheel.</p>	
<p>4. Each recalled tire is to be dismounted, promptly and permanently altered and made unsuitable for resale to prevent the tires from being used on a motor vehicle. See the Destruction and Disposal Section below for more detail.</p> <p>Note: Alteration of the recalled tires required per 49 U.S.C. Chapter 301 and 49 CFR Part 573.</p>	<p>IMPORTANT! Tire Mounting and Dismounting can be dangerous and should qualified technicians using proper procedures and tools.</p>
<p>5. Mount and inflate the replacement tire on the original equipment wheel.</p> <p>Inflate tire to the Trailer Manufacturers recommended Cold Tire Inflation Pressure or to maximum of 550 kPa (80 psi).</p> <p>Note: Recommend mounting the tire with the "Date Code" on the outboard side.</p>	

Procedure	Goodride ST200 ST235/80R16 LRE Inspection and Replacement	October 16, 2023	
Applies to:	Service Technicians / Dealers / End Users	Page	4 of 6

6. Reinstall Wheel/Tire Assembly which has been fitted with a replacement tire on the wheel hub, using the existing wheel nuts and accessories (center caps, trim rings, etc.)

Note:

- Do not exceed the Trailer Mfg. recommend lug nut torque.
- Always hand start wheel nuts.
- Seat the wheel nuts before lowering trailer.
- Do not use an impact wrench to tighten wheel nuts.



7. Remove Jack Stand, Lower trailer, and Torque wheel (lug) nuts per the Trailer Manufactures Instructions.

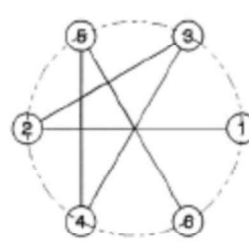
In leu of instructions, Wheel Hardware should be tightened in multiple stages (as shown below) using a star pattern:

For 1/2" Studs:

- 1st Stage → 45 ft*lbs (60 Nm)
 2nd Stage → 70 ft*lbs (95 Nm)
 3rd Stage → 100 ft*lbs (136 Nm)

For 9/16" Studs:

- 1st Stage → 45 ft*lbs (60 Nm)
 2nd Stage → 80 ft*lbs (110 Nm)
 3rd Stage → 130 ft*lbs (176 Nm)



**6 Lug Bolt
Pattern**



**8 Lug Bolt
Pattern**

8. Upon completion of the service, the following information should be submitted back to Dexter for the claim to be processed: the Goodride Tire Recall Form, Service Invoice, and a single photo containing all recalled tires to goodriderecall@dextergroup.com.

Procedure	Goodride ST200 ST235/80R16 LRE Inspection and Replacement	October 16, 2023	
Applies to:	Service Technicians / Dealers / End Users	Page	5 of 6

Destruction and Disposal:

9. To prevent future use of recalled tires, the tires must permanently altered to prevent the tires from being used on vehicles.

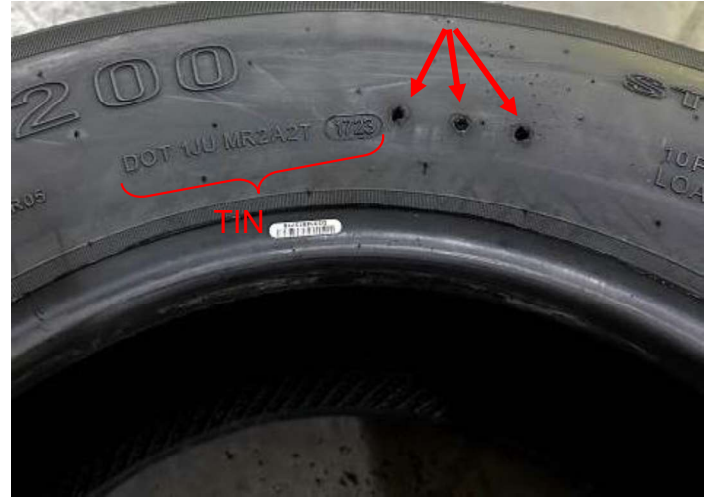
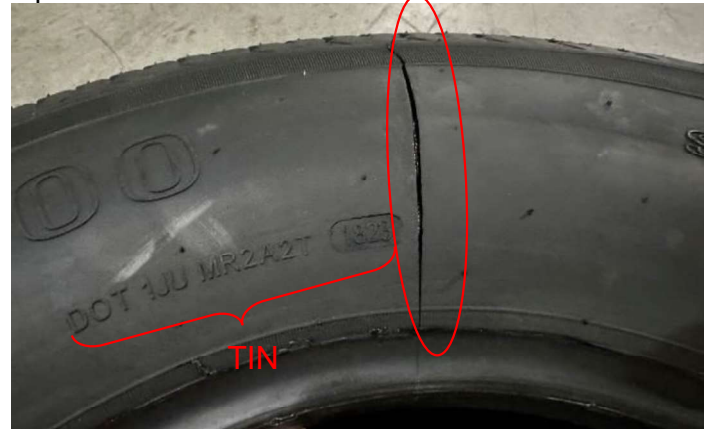
Preferred Method:

Drill a minimum of 3 holes through the sidewall to right of the TIN, using a 3/8" or larger diameter twist type drill bit or hole saw.

Optional Method:

Cut completely through the sidewall from the bead area to the tread, just to the right of the TIN.

If any removed tires are not promptly and permanently altered and made unsuitable for resale for any reason, you must immediately contact Dexter at (866) 875-4951 or via email: goodriderecall@dextergroup.com, and explain the number of tires that were not disabled and the reason they were not disabled.

Preferred Method:Optional Method:

Procedure	Goodride ST200 ST235/80R16 LRE Inspection and Replacement	October 16, 2023	
Applies to:	Service Technicians / Dealers / End Users	Page	6 of 6

10. Whenever possible, removed tires under the recall should be properly disposed in a way minimize the environmental impact (shredding, crumbling, recycling, and recovery) or another alternative beneficial non-vehicular use, and the disposal of recalled tires in landfills should be limited to only when necessary.

For more information regarding proper disposal please contact Dexter at (866) 875-4951 or via email: goodriderecall@dextergroup.com.

Otherwise, recalled tires can be disposed of, at a location of the Service Center's choosing, provided the methods comply with applicable state and local laws and regulations regarding disposal of tires.

IMPORTANT! Federal law bans the sale of new or used noncompliant tires (49 CFR 573.11); (49 CFR 573.12); and any seller is under a duty to notify NHTSA if it learns of any sale of a new or used recalled tire for use on a motor vehicle (49 CFR 573.10).



GOODRIDE TIRE RECALL FORM

Date: _____

Repair Center: _____

Customer name: _____

Address: _____

_____ City State Zip Code

Contact Phone #: _____

Email: _____

Ship to address: Check if same as above.

Name: _____

Address: _____

_____ City State Zip Code

Unit Information: _____

Make Model Manufacturer

VIN#: _____ Date of Purchase: _____
(Last 8 Digits)

Size & Brand of Tire(s): _____

of Recall Tires: _____

Tire #1 Identification number: (TIN) _____

Tire #2 Identification number: (TIN) _____

Tire #3 Identification number: (TIN) _____

Tire #4 Identification number: (TIN) _____

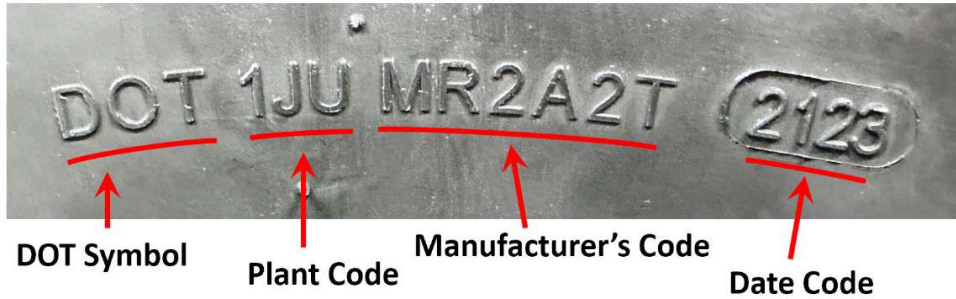
Tire #5 Identification number: (TIN) _____

Tire #6 Identification number: (TIN) _____



GOODRIDE TIRE RECALL FORM

TIN Example:



Please send the form, picture of permanently altered tire(s) and invoice to to:

goodriderecall@dextergroup.com

ALL INFORMATION IS REQUIRED TO PROCESS CLAIM

Please note that upon the completion of the recall remedy, Dexter will need the following:

- Invoice for the charges related to the recall remedy:
 - Allowable rack time to properly secure trailer and remove affected tire and wheel assemblies is approximately 0.50 hours per trailer.
 - Allowable time for dismount and mount of the replacement tires is approximately 0.25 hours per tire.
 - Standard disposal fee will be reimbursed.
- All permanently altered tires must appear in the same picture to ensure compliance with federal regulations. Full TIN must appear in picture.
 - Invoice will not be reimbursed until the picture is provided.

INTERNAL USE ONLY:

Tires shipped (Y,N): _____

Tire order number: _____

Tire cost: \$ _____

Freight charges: \$ _____

Admin. Initials: _____