

Part 573 Safety Recall Report

23E-044

Manufacturer Name : East Penn Manufacturing Company, Inc.

Submission Date : JUN 08, 2023

NHTSA Recall No. : 23E-044

Manufacturer Recall No. : NR



Manufacturer Information :

Population :

Manufacturer Name : East Penn Manufacturing Company, Inc.

Number of potentially involved : 2,139

Address : Deka Road

Estimated percentage with defect : 70 %

Lyon Station PA 19536-0147

Company phone : 610) 682-6361

Equipment Information :

Brand / Trade 1 : Deka, see comments below

Model : 648MF

Part No. : F3F-48BB, 648MF

Size : NR

Function : NR

Descriptive Information : Each battery produced in an assembly department at East Penn receives an assembly date code which is traceable to the building, line, day, and shift of manufacture. The defect at issue was traced back to a specific shift with one operator working on two different dates. All batteries produced on the two shifts in question are included in this recall.

The recall population may have less than required cross sectional area of connection between the internal battery cell and the external terminal. This is an internal defect, not an external or visual defect.

East Penn anticipates the total number of batteries in the recall population will be reduced as sorting and quarantining continues.

At the present time, East Penn does not believe that the entire recall population has been received by end users.

Production Dates : FEB 28, 2023 - MAR 02, 2023

Description of Defect :

Description of the Defect : The defect at issue involves an incomplete electrical connection between the internal battery cell and the external terminal. This condition can be present in both or one of the terminals in the battery. This is an internal defect, not an external or visual defect. The defect can only be identified by a destructive product analysis.

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : Potential breach of the battery, failure to start vehicle. Breach can only happen if the battery is in a charged condition, the electrical connection is broken, and an electrical spark occurs.

The internal post connection to the external post needs to separate and create a spark to ignite the internal gases and create the breach.

At minimum there is a partial connection of the internal to external posts. If the battery is not vibrated or an extreme load applied to the battery the connection is sufficient to prevent an ignition of the internal gases.

Description of the Cause : Improper welding technique

Identification of Any Warning that can Occur : Slow vehicle starting behavior. Abnormal behavior of the vehicle electrical system.

Involved Components :

Component Name : NR

Component Description : NR

Component Part Number : NR

Supplier Identification :**Component Manufacturer**

Name : East Penn Manufacturing Co.

Address : 102 Deka Rd.

Lyon Station Pennsylvania 19536

Country : United States

Chronology :

5/13/23 - Breached battery detected in the forming manufacturing process. 5/15/23 - Teardown was performed on breached batteries and capped terminal burn was identified as the root cause of the breach. 5/15/23 - Quarantine process for suspect product began. 5/16/23 through 5/26/23 - Destructive product analysis on quarantined product to isolate affected lots. 5/19/23 - Confirmation of field exposure and notification to distribution network of quarantine expectations and stop shipment decision. 5/23/23 - Notification of second affected datecode to distribution network for sorting efforts. No known warranty claims, field or service reports, or any vehicle crashes/injuries. Only two internal failures at the manufacturing facility in Lyons Station, PA

Description of Remedy :

Description of Remedy Program : Product quarantine conducted/to be conducted at Topton, PA distribution center, regional distribution centers, and wholesale customer locations.

Communication to be sent to wholesale customers requesting that they conduct visual product inspection and quarantine affected batteries.

Visual product inspection and quarantine to be conducted at wholesale customer locations by East Penn personnel.

East Penn to support warranty credit claims for defective products that have been installed prior to manufacturer's notification.

East Penn will issue full credit at prevailing price and pay for related transportation costs associated with proper product disposal for all defective products that have been identified and quarantined prior to installation.

How Remedy Component Differs from Recalled Component : The assembly datecode is the distinguishing characteristic.

Identify How/When Recall Condition was Corrected in Production : The operator was removed from the production line. Event to be submitted to East Penn's Corrective Action process. A team will be assigned to investigate the root cause(s) at which point permanent actions can be implemented (estimated time period 6/2023).

Recall Schedule :

Description of Recall Schedule : East Penn Manufacturing will begin to issue the owner, purchaser, dealer, and distributor notifications notifications within five (5) business days of receiving NHTSA's approval of the letters.

Planned Dealer Notification Date : NR - NR

Planned Owner Notification Date : NR - NR

Purchaser Information :

The following manufacturers purchased this defective/noncompliant equipment for possible use or installation in new motor vehicles or new items of motor vehicle equipment:

Name : NR

Address : NR

NR

Country : NR

Company Phone : NR

* NR - Not Reported