OMB Control No.: 2127-0004

Part 573 Safety Recall Report

23E-015

Manufacturer Name: Bendix Commercial Vehicle Systems, LLC

Submission Date: APR 06, 2023 NHTSA Recall No.: 23E-015

Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: Bendix Commercial Vehicle Systems,

Address: 35500 Chester Rd

Avon OH 44011

Company phone: 440-329-9000

Population:

Number of potentially involved: 836 Estimated percentage with defect: 2 %

Equipment Information:

Brand / Trade 1: Intellipark PMV

Model: Towing Variant Part No.: K206667R000

Size: NR

Function: Park Brake

Descriptive Information: The recall population is the entire production of the Intellipark Towing Park

Brake Module (PVM). The Towing PVM differs from the Non-towing PVM in that it has two channels to control the tractor and the trailer park brakes. The Nontowing PMV has only one channel to control the park brakes as typical on a truck

or bus. The Non-towing PMV does not contain the defect.

Production Dates: FEB 01, 2019 - FEB 06, 2022

Description of Defect:

Description of the Defect: The Intellipark Tractor Park Valve Module (PVM) may intermittently become

stuck in the un-parked position and may not transition from un-parked to

parked when the Park Switch is pulled on the vehicle dash board.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: An Intellipark PVM that intermittently becomes stuck in the un-parked

position does not allow the vehicle spring brakes to exhaust when the driver pulls the Park Switch. The vehicle must be parked by depleting air storage by fanning-down the air brake system with the service brake pedal. If a driver does detect the Intellipark PVM malfunction indications and does not properly fan down the brakes, the vehicle may unintentionally move which

increases the likelihood of a crash.

Description of the Cause: Mechanical components in the PVM that are at the upper limit of the design

specification and other tolerance stack-ups allow for excessive internal air leakage. The internal leakage does not allow pressure to build properly when the pilot solenoid is activated.

Identification of Any Warning Park Indication LEDs on the park switch remain off after the Park Switch is that can Occur: pulled indicating that the spring brake system has not exhausted and the vehicle is not parked. Audible exhaust sounds that typically are hear as an airbraked vehicle is park will not be hear indicating that the vehicle has not parked. The vehicle manufactures have implemented dash displays indications and alerts indicating that the vehicle has not parked in response to pulling the Park Switch.

Involved Components:

Component Name: Bendix Intellipark PVM assembly

Component Description: Interior dimensions not as expected

Component Part Number: Bendix Intellipark assembly

Supplier Identification:

Component Manufacturer

Name: Bendix Comercial Vehicle Systems

Address: 35500 Chester Rd

Avon Ohio 44011

Country: United States

Chronology:

7/28/22 Customer N observation of vehicle intermittently not parking after vehicle dyno testing and other environmental testing. Discussed in joint engineering meetings. Environmental, testing, component and application factors are evaluated.

11/3/22 Customer L reported a vehicle intermittently not parking (approx. 1 - 40 attempts). Data logging traces confirmed observation. PVM and other parts removed from vehicle but engineering not able to recreate in lab environmental tests. Continue to investigate possible application, component or system interactions. 11/30/22 Customer N on-vehicle observation of intermittent non-parking. PVM received and engineering is able to reproduce the issue with this component.

12/13/22-1/25/23 2 additional customer observations. Engineering able to reproduce intermittent malfunction but not able to define manufacturing defect or design issue.

1/13/23 - Bendix Product Integrity Committee (PIC) opens a Risk Assessment to evaluate potential vehicle safty risks including warning, trailer park brake operation, environmental factors.

2/7/23 - Bendix PIC determines that a safety defect exists.

Description of Remedy:

Description of Remedy Program: The defect remedy program includes removing and replacing the

Intellipark PVM and replacing it with a PVM without the defect. The PVM assembly is replaced as a whole unit and is not opened or serviced in the field. Bendix will provide the remedy PVM to the vehicle manufacturer. The vehicle manufactures will contact the vehicle owners. The remedy will be provided at no cost to the vehicle owner or vehicle manufacturer. Replace time is estimated at two hours though this depends on specific

component locations on the vehicle.

How Remedy Component Differs The remedy components include improved dimensional controls and Ofrom Recalled Component: ring squeeze which eliminates the potential internal leak. The recalled components do not contain these improvements. The remedy component is identified by an updated part label and green marking visible on the

exterior of the part to avoid confusion.

Identify How/When Recall Condition Production of the Tractor PVM has stopped once the defect was detected. was Corrected in Production: Production resumed only after the internal components were improved to include improved dimensional controls and 0-ring squeeze which

eliminates the potential internal leak.

Recall Schedule:

Description of Recall Schedule: All Customers will be notified in writing on or before the notification End

Date.

Planned Dealer Notification Date: APR 10, 2023 - APR 10, 2023 Planned Owner Notification Date: APR 10, 2023 - APR 10, 2023

Purchaser Information:

The following manufacturers purchased this defective/noncompliant equipment for possible use or installation in new motor vehicles or new items of motor vehicle equipment:

Name: Nikola Corporation Address: 4141 E Broadway Rd

Pheonix AZ 85040

Country: US Company Phone: NR Name: Navistar

Address: 2701 Navistar Dr

Lisle IL 60532

Country: US

Company Phone: 331 322 5684

Name: Paccar

Address: 10630 NE 38th PL

Kirkland WA 98033

Country: US

Company Phone: 4258285201

Name : Confidential Customer Address : Confidential Address

Confidential City OH 44011

Country: US

Company Phone: 1234567890

Name: Nikola Corporation Address: 4141 E Broadway Rd

Pheonix AZ 85040

Country: US

Company Phone: NR

^{*} NR - Not Reported