OMB Control No.: 2127-0004

Part 573 Safety Recall Report

22V-876

Manufacturer Name: Daimler Trucks North America, LLC

NHTSA Recall No.: 22V-876

Manufacturer Recall No.: FL-960



Manufacturer Information:

Manufacturer Name: Daimler Trucks North America, LLC

Address: 4747 N. Channel Avenue

Portland OR 97217-3849

Company phone: 800-745-8000

Population:

Number of potentially involved : 135 Estimated percentage with defect : 100%

Vehicle Information:

Vehicle 1: 2023-2023 Thomas Built Busses SAF-T-LINER C2 JOULEY 1-74 passenger bus

Vehicle Type :
Body Style :
Power Train : NR

Descriptive Information: Supplier alerted FCCC of a voluntary recall of a group of electric vehicle battery packs

used on SAF-T-LINER C2 JOULEY School Busses. According to the supplier, these battery packs, due to a potential defect in the foil harness, may lose communication between the battery and Battery Management System. In the configuration of battery packs used on the Jouley, that loss of communication, in turn, could potentially result in a decrease of vehicle power, albeit not a complete loss of power. DTNA investigated the issue and out of an abundance of caution decided to recall on the supplier's early

notification.

Production Dates: DEC 21, 2021 - AUG 21, 2022

Description of Defect:

Description of the Defect: The supplier indicated that the defect occurs due to a defect in the joint of a foil

pack in the harness. This results in a loss communication between the battery and the battery management system (BMS). The battery pack would be powered down and result in a change in the vehicles state of charge (SOC). The SAF-T-LINER C2 JOULEY features a parallel battery configuration, thus the

SAF-T-LINER C2 JOULEY features a parallel battery configuration, thus the vehicle will see a sudden decline in SOC, and potentially experience a series of

on displayed warnings, and potentially de-rate.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: Failure mode could result in a loss of power due to sudden change of SOC,

which could decrease the vehicle's motive power, and which in turn could

increase the possibility of a crash.

Description of the Cause: NR

Identification of Any Warning No known warning prior to the decrease in power on the configuration used in

that can Occur: the Jouley.

Involved Components:

Component Name 1: Battery Assembly HV 2170 EB2

Component Description: HV Battery Pack Component Part Number: A66-24665-000

Supplier Identification:

Component Manufacturer

Name: Proterra
Address: 1 Whitlee Ct.

Greenville South Carolina 29607

Country: United States

Chronology:

DTNA learned on 11/18/2022 of the intent of Proterra to recall for a potential defect. 11/21/2022, DTNA immediately began investigating the battery serial list provided by Proterra to find potentially affected vehicles and locate uninstalled components. On 11/23/2022 out of an abundance of caution, DTNA decided to recall. In December, 2022, DTNA received a revised list of affected battery serial numbers from the supplier and, upon cross-referencing that list with production vehicle delivery information, determined that the population of affected US SAF-T-LINER C2 JOULEY units was one hundred-thirty five (twenty-four less than originally reported); DTNA amends this notification accordingly.

Description of Remedy:

Description of Remedy Program: Inspection and repair, if required, will be performed by certified HV3

Daimler Truck North America authorized service facilities. Daimler Truck North America shall be offering a refund for owner-paid repairs covered by this recall if the repair was performed prior to the date indicated in the reimbursement plan, which will be posted with owner's notification letter. Owners are directed to seek reimbursement through authorized dealers.

How Remedy Component Differs NR

from Recalled Component:

Identify How/When Recall Condition NR

was Corrected in Production:

Recall Schedule:

Description of Recall Schedule: Customer notification will be made by first class mail using Daimler

Trucks North America records to determine the customers affected.

Planned Dealer Notification Date: JAN 21, 2023 - JAN 21, 2023 Planned Owner Notification Date: JAN 21, 2023 - JAN 21, 2023

* NR - Not Reported