

# Part 573 Safety Recall Report

## 22V-822

**Manufacturer Name :** Bulk Tank International S. de R.L. de C.

**Submission Date :** NOV 04, 2022

**NHTSA Recall No. :** 22V-822

**Manufacturer Recall No. :** NR



### Manufacturer Information :

### Population :

**Manufacturer Name :** Bulk Tank International S. de R.L. de C.

**Number of potentially involved :** 2

**Address :** Carr. QRO-SLP km. 58 Parque Industrial  
San Jose Interbide 00 37980

**Estimated percentage with defect :** 100 %

**Company phone :** 4191983300

### Vehicle Information :

**Vehicle 1 :** 2020-2020 Bulk Tank International TKLQXSR

**Vehicle Type :** TRAILERS

**Body Style :** OTHER

**Power Train :** NR

**Descriptive Information :** Population determined by Part 573 Safety Recall Report # 22E-080 from Dexter Axle Company.

There are two units affected due to having this axle. No other trailers we manufacture have this affected axle.

There are two trailers affected.

**Production Dates :** JAN 10, 2020 - FEB 01, 2020

**VIN Range 1 : Begin :** 3E1AAB338LS233564 **End :** 3E1AAB332LS233565

☐ Not sequential

### Description of Defect :

**Description of the Defect :** The steering arm may fracture during certain conditions, such as low speed and high side-loading.

**FMVSS 1 :** NR

**FMVSS 2 :** NR

**Description of the Safety Risk :** The fractured steer arm and tie rod can separate and fall to the ground, increasing the risk of a crash.

**Description of the Cause :** The material strength was not sufficient to withstand the high lateral loads.

**Identification of Any Warning that can Occur :** Independant castering of steer axle wheels and noise from dragging parts.

### Involved Components :

Component Name 1 : Bolt-on Steer Arm

Component Description : bolt-on steer arm that connects the knuckle assembly to the tie rod

Component Part Number : 702887-xx

### Supplier Identification :

#### Component Manufacturer

Name : Dexter Axle Company

Address : 2900 Industrial Parkway East PO Box 250  
Elkhart Indiana 46516

Country : United States

### Chronology :

10/26- Received notification letter in my mailbox from Dexter Axle company for 3 Brenner trailers.

10/27-opened letter and reviewed. Letter gave our PO# of three axles affected in the recall for Brenner trailers. Started the investigation to determine our part number. Scheduled emergency meeting with our Product Safety Team.

10/28- Held meeting with our Product Safety Team. Vote was to escalate and meet with Product Safety Committee. Scheduled emergency Product Safety Committee meeting.

10/31- Determined the three trailers, vin numbers and customer. I did reach out to Phil Schnurr who is the contact for Dexter in regard to the number of units affected. Our system shows we purchased five axles. Three were built at our Brenner facility and two were built at our Bulk facility. In talking with Phil they did not send a letter to our Bulk facility as they didn't think they needed to. All five trailers sold to the same customer. Phil said he would support repairs on all five units.

11/1- Held Product Safety Committee meeting. Vote was to proceed with recall process for all five trailers. I started the 573 documents.

11/2- Completed 573 and submitted.

11/4-Received e-mail from Sarah Shiver with necessary changes for the Brenner trailers. I made the same changes to these 573 documents. I resubmitted the 573.

**Description of Remedy :**

Description of Remedy Program : Service work will include the following steps (per SB015):

1. Remove the existing steer arms and mounting hardware.
2. Clean mounting surface and surrounding surfaces to prepare for mounting of the new bolt-on steer arm and additional welds.
3. Grind a 3/16" chamfer along the mounting face edge (see page three for location & detail).
4. Mount new design steer arms (Part # 703293-LH/RH) with supplied hardware and torque to 400 ft-lbs.
5. Add welds as shown on page three of this bulletin.

How Remedy Component Differs from Recalled Component : New design has a higher strength material and is welded to the steer knuckle.

Identify How/When Recall Condition was Corrected in Production : Implemented a new design with higher strength material as well as an additional weld connecting the arm to the knuckle into production at Dexter Canada on 30-October-2022.

**Recall Schedule :**

Description of Recall Schedule : There is one dealer that originally purchased these two trailers. That dealer will be notified the week of December 5, 2022. That dealer sold the two trailers to one customer. That customer will be notified the week of December 12, 2022.

Planned Dealer Notification Date : DEC 05, 2022 - DEC 09, 2022

Planned Owner Notification Date : DEC 12, 2022 - DEC 16, 2022

\* NR - Not Reported