

ANB6 - Checking Threaded Joint for Seat Belt Mount at the Left and Right and Replacing Seat Frame if Necessary (Recall Campaign)

Revision: This bulletin replaces bulletin Group 7 239/22 ANB6, dated December 16, 2022.

Model Year: **As of 2021 up to 2022**

Model Line: **911 (992)**

Equipment: Full bucket seats **(M-no. Q1K)**

Concerns: **Threaded joint securing seat belt mount to driver's seat and passenger's seat**

Cause: **Due to a process error in the production run, on affected vehicles the screw connection of the belt end installing on the driver's seat as well as the passenger seat may not comply with the specifications.**

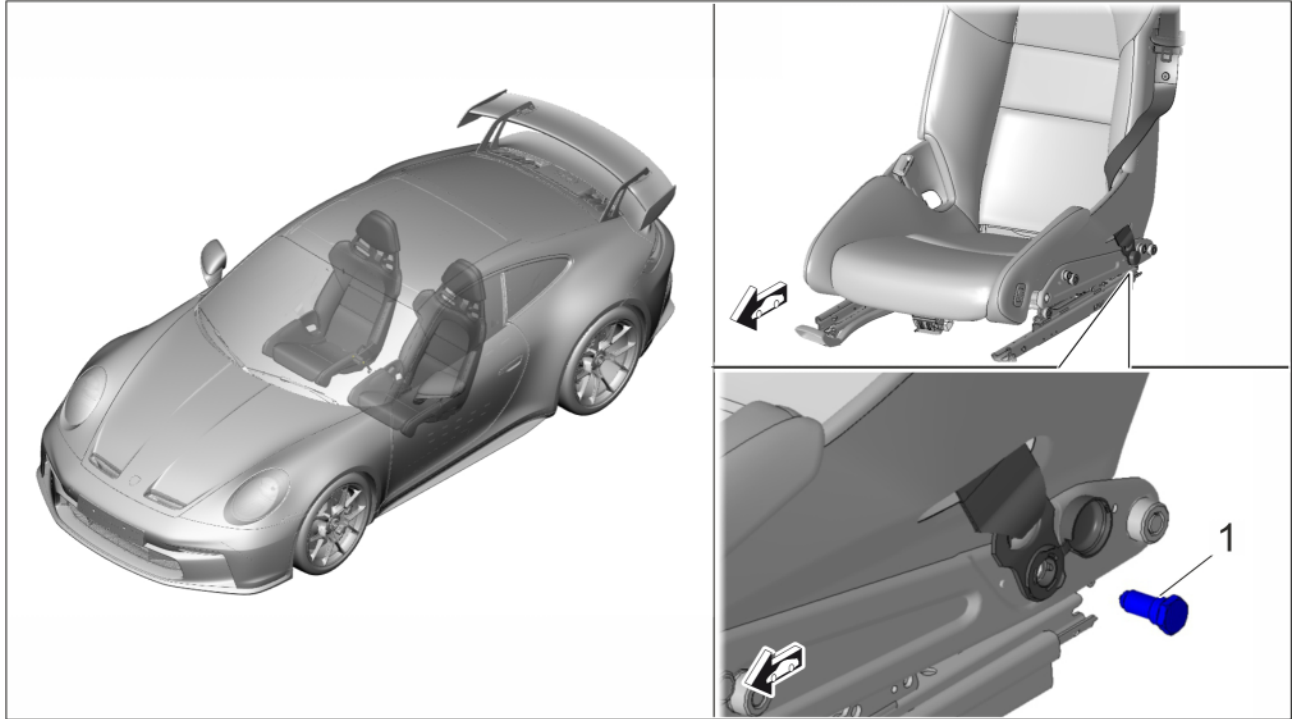
If this is the case, the functionality of the screw connection cannot be ensured in the event of an accident and thus loosening of the seat belt attachment cannot be ruled out.

Action required: Check the screw connection for the belt end installing on the driver's seat and passenger seat and replace the seat frame if necessary.

Affected Vehicles: Only vehicles assigned to the campaign (see also PCSS Vehicle Information)

Installation

Position:



Installation position of threaded joint for seat belt mount

- 1** – Threaded joint for seat belt mount at the left and right (**checking seat frame and replacing if necessary**)

Required parts

Parts Info:

Part No.	Designation – Point of use	Quantity
PAF009057	⇒ Hexagonal fit bolt – Seat belt mount	2 piece(s)
Additional required parts if the left seat frame must be replaced:		
V04015256CA	⇒ Left seat frame – Driver's seat for left-hand drive vehicles (I-no. LOL) – Passenger's seat for right-hand drive vehicles (I-no. LOR)	1 piece(s)
PAF009929	⇒ Hexagon-head bolt – Belt buckle	1 piece(s)

9A700748300 ⇒ External hexalobular screw 4 piece(s)
 —Seat mounting

Additional required parts, if the right seat frame needs to be replaced:

V04015256CB ⇒ Right seat frame 1 piece(s)
 – Passenger's seat for left-hand drive vehicles (M-no. LOL)
 – Driver's seat for right-hand drive vehicles (M-no. LOR)

PAF009929 ⇒ Hexagon-head bolt 1 piece(s)
 – Belt buckle

9A700748300 ⇒ External hexalobular screw 4 piece(s)
 —Seat mounting

Required tools

Tools: • Torque wrench, 20-100 Nm (15-74 ftlb.), e.g. **VAS 5820 - Torque wrench, 20-100 Nm (15-74 ftlb.)** or equivalent

Additionally required tools if the seat frame needs to be replaced:

• Torque wrench, 2-10 Nm (1.5-7.5 ftlb.), e.g. **V.A.G 1783 - Torque wrench, 2-10 Nm (1.5-7.5 ftlb.)** or equivalent

Checking threaded joint for seat belt mount at the left and right and replacing seat frame if necessary

Work Procedure: 1 Check threaded joint for seat belt mount at the left and right (driver seat and passenger seat).

1.1 Open the driver's and passenger's door.

1.2 Unscrew and remove threaded joint for seat belt mount on the driver's seat and passenger seat.

1.3 Check the relevant fastening screw for damage.

- Both fastening screws can be unscrewed easily after loosening them. The thread of **both fastening screws** is clean and shows **no** signs of damage apart from the usual signs of use: **End of action. Screw in and tighten new** fastening screw. Then continue with Step 2.

Tightening torque 50 Nm (36.9 ftlb.)

- Thread of one or both fastening screws shows signs of damage: The relevant seat frame must be replaced. Photographic documentation is absolutely essential for this and must be attached to the warranty claim. To replace the seat frame, see ⇒ *Workshop Manual 'Removing and installing front seat frame'*

Tightening torque 50 Nm (36.9 ftlb.)

- 2 Enter the campaign in the Warranty and Maintenance booklet.

Warranty processing



Information

The specified labor times were determined specifically for carrying out this campaign and include all required preliminary and subsequent work.

The labor times may differ from the labor times published in the Labor Operation List in PCSS.

Scope 1: Checking threaded joint for seat belt mount on left and right

Labor time:

Checking threaded joint for seat belt mount on left and right

Labor time: **37 TU**

Includes: Loosening and securing fastening screw for seat belt mount

Required parts:

PAF009057	Hexagonal fit bolt	2 pieces
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Additional costs:

ANB60000001	Transport costs	1 piece
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* For warranty processing, Part No. **ANB60000001** can be invoiced in the warranty claim as an **additional part** with the designation "Transport costs" and with the amount as per invoice. **Please document a copy of the invoice in WWS.**

⇒ **Damage Code ANB6 099 000 1**

Scope 2: Checking threaded joint for seat belt mount at the left and right and replacing **left seat frame**

Labor time:

Checking threaded joint for seat belt mount at the left and right and replacing left seat frame Labor time: **119 TU**
 Includes: Loosening and securing fastening screw for seat belt mount

Required parts:

V04015256CA	Left seat frame	1 piece
PAF009057	Hexagonal fit bolt	2 pieces
PAF009929	Hexagon-head bolt	1 piece
9A700748300	External hexalobular screw	4 pieces

Additional costs:

ANB60000001	Transport costs	1 piece
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* For warranty processing, Part No. **ANB60000001** can be invoiced in the warranty claim as an **additional part** with the designation "Transport costs" and with the amount as per invoice. **Please document a copy of the invoice in WWS.**

⇒ **Damage Code ANB6 099 000 2**

Scope 3: Checking threaded joint for seat belt mount at the left and right and replacing **right seat frame**

Labor time:

Checking threaded joint for seat beltmount at the left and right and replacing right seat frame Labor time: **103 TU**
 Includes: Loosening and securing fastening screw for seat belt mount

Required parts:

V04015256CB	Right seat frame	1 piece
PAF009057	Hexagonal fit bolt	2 pieces
PAF009929	Hexagon-head bolt	1 piece

9A700748300	External hexalobular screw	4 pieces
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Additional costs:

ANB60000001	Transport costs	1 piece
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* For warranty processing, Part No. **ANB60000001** can be invoiced in the warranty claim as an **additional part** with the designation "Transport costs" and with the amount as per invoice. **Please document a copy of the invoice in WWS.**

⇒ **Damage Code ANB6 099 000 2**

Scope 4:

Checking threaded joint for seat belt mount at the left and right and replacing **left and right seat frame****Labor time:**

Checking threaded joint for seat belt mount at the left and right and replacing left and right seat frame	Labor time: 189 TU
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Includes: Loosening and securing fastening screw for seat belt mount

Required parts:

V04015256CA	Left seat frame	1 piece
V04015256CB	Right seat frame	1 piece
PAF009057	Hexagonal fit bolt	2 pieces
PAF009929	Hexagon-head bolt	2 pieces
9A700748300	External hexalobular screw	8 pieces

Additional costs:

ANB60000001	Transport costs	1 piece
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* For warranty processing, Part No. **ANB60000001** can be invoiced in the warranty claim as an **additional part** with the designation "Transport costs" and with the amount as per invoice. **Please document a copy of the invoice in WWS.**

⇒ **Damage Code ANB6 099 000 2**

Scope 5: Checking threaded joint for seat belt mount at the left and right and replacing **left seat frame**

Valid for vehicles:

- **with fire extinguisher (MNo. 6A7 & 6A8)**
- **Right-hand drive (M-no. LOR)**

Labor time:		
Checking threaded joint for seat belt mount at the left and right and replacing left seat frame		Labor time: 139 TU
Includes:	Loosening and securing fastening screw for seat belt mount Removing and installing fire extinguisher on passenger's seat	
Required parts:		
V04015256CA	Left seat frame	1 piece
PAF009057	Hexagonal fit bolt	2 pieces
PAF009929	Hexagon-head bolt	1 piece
9A700748300	External hexalobular screw	4 pieces
Additional costs:		
ANB60000001	Transport costs	1 piece
* For warranty processing, Part No. ANB60000001 can be invoiced in the warranty claim as an additional part with the designation "Transport costs" and with the amount as per invoice. Please document a copy of the invoice in WWS.		
⇒ Damage Code ANB6 099 000 2		

Scope 6: Checking threaded joint for seat belt mount at the left and right and replacing **right seat frame**

Valid for vehicles:

- **with fire extinguisher (MNo. 6A7 & 6A8)**
- **Left-hand drive (M-no. LOL)**

Labor time:

Checking threaded joint for seat belt mount at the left and right and replacing right seat frame

Labor time: **139 TU**

Includes: Loosening and securing fastening screw for seat belt mount
Removing and installing fire extinguisher on passenger's seat

Required parts:

V04015256CB	Right seat frame	1 piece
PAF009057	Hexagonal fit bolt	2 pieces
PAF009929	Hexagon-head bolt	1 piece
9A700748300	External hexalobular screw	4 pieces

Additional costs:

ANB60000001	Transport costs	1 piece
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* For warranty processing, Part No. **ANB60000001** can be invoiced in the warranty claim as an **additional part** with the designation "Transport costs" and with the amount as per invoice. **Please document a copy of the invoice in WWS.**

⇒ **Damage Code ANB6 099 000 2**

Scope 7:

Checking threaded joint for seat belt mount at the left and right and replacing **left and right seat frame**

- Valid for vehicles **with fire extinguisher (M-no. 6A7 and 6A8)**

Labor time:

Checking threaded joint for seat belt mount at the left and right and replacing left and right seat frame

Labor time: **209 TU**

Includes: Loosening and securing fastening screw for seat belt mount
Removing and installing fire extinguisher on passenger's seat

Required parts:

V04015256CA	Left seat frame	1 piece
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V04015256CB	Right seat frame	1 piece
PAF009057	Hexagonal fit bolt	2 pieces
PAF009929	Hexagon-head bolt	2 pieces
9A700748300	External hexalobular screw	8 pieces
Additional costs:		
ANB60000001	Transport costs	1 piece
<p>* For warranty processing, Part No. ANB60000001 can be invoiced in the warranty claim as an additional part with the designation "Transport costs" and with the amount as per invoice. Please document a copy of the invoice in WWS.</p>		
<p>⇒ Damage Code ANB6 099 000 2</p>		

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