The information contained in this report was submitted pursuant to 49 CFR §573

Part 573 Safety Recall Report

Manufacturer Name :HD Trailer MFG. LLCSubmission Date :MAY 22, 2023NHTSA Recall No. :22V-777Manufacturer Recall No. :Besser Axle

Manufacturer Information :

Manufacturer Name : HD Trailer MFG. LLC Address : 263 CR44050 POWDERLY TX 75473 Company phone : 4916759

Vehicle Information :

Vehicle 1:	2022-2022 HD Trailer Non CDL Goosenecks	
Vehicle Type :	TRAILERS	
Body Style :	UNKNOWN	
Power Train :	NR	
Descriptive Information :	Besser Pro has let us know that they had a Recall on some of the 7000lb axles 78HF 54sc axle for defective welds on the spindle.	
Production Dates :	DEC 22, 2021 - JAN 28, 2022	
VIN Range 1:	Begin: 7LKH3AP2XNP000759 End: 7LKH3AP2XNP000793 Not sequential	

Population :

Description of Defect :

Description of the Defect :	Besser Pro had a Defective weld on 24 axles that we had purchased from them to use on our 7K non CDL gooseneck trailers.
FMVSS 1 :	NR
FMVSS 2 :	NR
Description of the Safety Risk :	The spindle has a risk to sheer off while driving down the road due to the defective weld.
Description of the Cause :	NR
Identification of Any Warning that can Occur :	

Involved Components :

22V-777



Number of potentially involved :

Estimated percentage with defect: 1%

15

Part 573 Safety Recall Report

22V-777

Component Name 1: 7K Axles

Component Description: 7K Axles 78HF & 54SC

Component Part Number : NR

Supplier Identification :

Component Manufacturer

Name :Besser ProAddress :1500 30th St NwParis Texas 75460Country :United States

Chronology :

We were contacted by our Besser Pro sales rep on 07/23/2022 letting us know that they were having issues with their 7K axles due to a defective weld on the tube of the axle that connects to the spindle. This was the 7K 78HF 54SC axles. HD Trailer recall was October 2022

Description of Remedy :

Description of Remedy Program :	HD Trailer is working with Besser Pro to replace all defective axles involved. At this point of the process, we have successfully replaced 90 percent of the axles.
How Remedy Component Differs from Recalled Component :	Besser Pro has addressed the issue of the defective welds and has fixed this issue.
	Besser Pro reached out to HD Trailer about the defective axles, but HD Trailer wasn't aware of the recall until we were notified by email from NHTSA.

Recall Schedule :

Description of Recall Schedule :	We have been working with the customers as well has Besser Pro to
	replace all defective axles.
Planned Dealer Notification Date :	OCT 13, 2022 - OCT 31, 2022
Planned Owner Notification Date :	OCT 31, 2022 ⁻ DEC 30, 2022

* NR - Not Reported

The information contained in this report was submitted pursuant to 49 CFR §573