OMB Control No.: 2127-0004

Part 573 Safety Recall Report

22V-751

Manufacturer Name : Braun Ambulances

NHTSA Recall No.: 22V-751

Manufacturer Recall No.: 22-001



Manufacturer Information:

Manufacturer Name: Braun Ambulances

Address: 1170 Production Drive

Van Wert OH 45891

Company phone: 4192327020

Population:

Number of potentially involved: 1,240 Estimated percentage with defect: 25 %

Vehicle Information:

Vehicle 1: 2018-2022 Braun Ambulance Chief XL Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style: ALL Power Train: GAS

Descriptive Information: Recall population starts and ends 1 month prior and post use of the door striker pin

covered in this recall. Braun internal part code 97136 is the specific part in this recall. Total of 382 vehicles produced. 25% estimated to have this problem. All will need to

be inspected.

Production Dates: JUN 01, 2018 - AUG 01, 2022

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle 2: 2018-2022 Braun Ambulance Chief XL Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : ALL Power Train : DIESEL

Descriptive Information: Recall population starts and ends 1 month prior and post use of the door striker pin

covered in this recall. Braun internal part code 97136 is the specific part in this recall. Total of 251 vehicles produced. 25% estimated to have this problem. All will need to

be inspected.

Production Dates: JUN 01, 2018 - AUG 01, 2022

Vehicle 3:	2018-2022 Brau	un Ambulance I	Express					
Vehicle Type :			-					
Body Style :								
Power Train :	DIESEL							
Descriptive Information :	Recall population	on starts and en	ds 1 mo	nth prior	and post use of the door striker pin			
	covered in this recall. Braun internal part code 97136 is the specific part in this recall.							
		cles produced.	25% est	imated to	have this problem. All will need to be			
Duodustion Dates	inspected.	JIC 01 2022						
Production Dates:			End:	ND	□ Not acquential			
VIN Range 1:	ъедіп :	NR	Ena:	NK	☐ Not sequential			
Vehicle 4:	2018-2022 Brau	un Ambulance I	Express	Plus				
	BUSES, MEDIUM & HEAVY VEHICLES							
Body Style :								
Power Train :								
Descriptive Information :	Recall population	on starts and en	ds 1 mo	nth prior	and post use of the door striker pin			
•					7136 is the specific part in this recall.			
		nicles produced	. 25% es	stimated t	o have this problem. All will need to			
	be inspected.							
Production Dates:								
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential			
Vehicle 5:	2018-2022 Brai	ın Ambulance l	Express	Plus				
	2018-2022 Braun Ambulance Express Plus BUSES, MEDIUM & HEAVY VEHICLES							
Body Style :								
Power Train :								
		on starts and en	ds 1 ma	nth prior	and post use of the door striker nin			
Descriptive information.	Recall population starts and ends 1 month prior and post use of the door striker pin covered in this recall. Braun internal part code 97136 is the specific part in this recall.							
			-		have this problem. All will need to be			
	inspected.							
Production Dates :	JUN 01, 2018 - A	AUG 01, 2022						
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential			
Vehicle 6:	2018-2022 Brau	ın Amhıılance I	iherty					
	BUSES, MEDIUN		•					
Body Style :								
Power Train :								
		on starts and en	ds 1 ma	nth prior	and post use of the door striker pin			
Descriptive information.				-	7136 is the specific part in this recall.			
			-		o have this problem. All will need to			
	be inspected.							
Production Dates:								
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential			

			•					
Descriptive Information :	Recall population starts and ends 1 month prior and post use of the door striker pin covered in this recall. Braun internal part code 97136 is the specific part in this recall. Total of 10 vehicles produced. 25% estimated to have this problem. All will need to be inspected.							
Production Dates:	JUN 01, 2018 - AUG 01, 2022							
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential			
Vehicle Type : Body Style : Power Train :	GAS Recall populatio	1 & HEAVY VEH	IICLES ds 1 mo	nth prior a	nd post use of the door striker pin 136 is the specific part in this recall.			
			-		ve this problem. All will need to be			
Production Dates :	-	UG 01, 2022						
VIN Range 1:		NR	End:	NR	☐ Not sequential			
			_	e Series				
Descriptive Information :	Recall population starts and ends 1 month prior and post use of the door striker pin covered in this recall. Braun internal part code 97136 is the specific part in this recall. Total of 27 vehicles produced. 25% estimated to have this problem. All will need to be inspected.							
Production Dates :	JUN 01, 2018 - A	UG 01, 2022						
VIN Range 1:		NR	End:	NR	☐ Not sequential			
			•	nief				
Descriptive Information :	Recall population starts and ends 1 month prior and post use of the door striker pin covered in this recall. Braun internal part code 97136 is the specific part in this recall. Total of 133 vehicles produced. 25% estimated to have this problem. All will need to be inspected.							
Production Dates:	JUN 01, 2018 - A	UG 01, 2022						
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential			

Not sequential

Vehicle 11: 2018-2022 Braun Ambulance TLC Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style: ALL Power Train: GAS

Descriptive Information: Recall population starts and ends 1 month prior and post use of the door striker pin

covered in this recall. Braun internal part code 97136 is the specific part in this recall. Total of 3 vehicles produced. 25% estimated to have this problem. All will need to be

inspected.

Production Dates: JUN 01, 2018 - AUG 01, 2022

VIN Range 1 : Begin : NR End : NR

Description of Defect:

Description of the Defect: Rear door top striker bolts are coming lose and sometimes dislodging while the

vehicle is in service.

FMVSS 1: 206 - Door locks and door retention components

FMVSS 2: NR

Description of the Safety Risk: Door may not latch or unlatch, which can result in the door not being able to

stay close or open during vehicle operation.

Door may not be fully latched, which will increase the likelyhood of the door

inadvertanly opening in the even of a crash.

Description of the Cause: 1. Excessive gap between reinforcement plate and inside of top header allows

for area to permanently deform, removing tension on the fastener and allowing it to be loose. 2. Striker bolt not properly torqued. 3. Nut plate hung up on inside radius of top header when torqued, which will loosen from vibration and

impact. 4. Body filler between nut plate and reinforcement plate. 5. Weld between nut plate and reinforcement plate. Lack of thread engagement due to

excessive use of shims.

Identification of Any Warning Striker pin may become loose or dislodge.

that can Occur:

Involved Components:

Component Name 1: Striker door latch bolt

Component Description: Striker door latch bolt - upper rear

Component Part Number: Internal Braun part - 97136

Supplier Identification:

Component Manufacturer

Name: NR

Address: NR

NR

Country: NR

Chronology:

May 2022 - Customer report of loose pins/pins dislodging in the field. Problem was corrected under warranty

July 2022 - Customer report of loose pins/pins dislodging in the field. Problem was corrected under warranty claim

July 2022 - transitioned to new striker pin 97259 to replace 97136,

August - September 2022 - evaluated failure modes of the 91736, improved install process of new striker. Septemebr 2022 - arrived at decision to address field failures via recall and inspection/replacement of any of the 97136 strikers in the field.

Description of Remedy:

Description of Remedy Program: Via NHTSA Recall replace 97136 striker bolt with 97259. Visually inspect all other upper rear door nut plate/striker bolt assemblies to insure they are seated correctly and re-torque all other striker bolts. Braun will remedy the affected units free of charge by replacing Braun striker pin 97136 with Braun striker pin 97259. Replacement pins are available as of October 3rd, 2022. Replacement is done by removing the affected pins and inspecting for obstructions in the area where the pin fastens and replacing the pin. Labor reimbursement for the inspection and repair for each ambulance replacement is 30 minutes. The replacement pins will be properly torqued and marked upon installation.

How Remedy Component Differs Remedy component has a longer threaded portion than that of part 97136.

from Recalled Component: 97259 will protrude through the mounting block.

was Corrected in Production: replacing 97136.

Identify How/When Recall Condition New striker pin 97259 was implemented into production 7/1/22

Recall Schedule:

Description of Recall Schedule: Letters will be sent to our dealer network and direct customer of the the

vehicle. This will start/go through the dates listed for both dealer and

customer/owner notification.

All customer letters were mailed on Monday, 11/7/22.

Planned Dealer Notification Date : OCT 10, 2022 - OCT 14, 2022 Planned Owner Notification Date : OCT 17, 2022 - NOV 07, 2022

* NR - Not Reported