From: **Broadcast Messaging System DL-BMS Message Monitors** To:

Subject: BMW Recall 22V-xxx: i3 (I01) High-Voltage Battery Date: Wednesday, October 5, 2022 12:54:57 PM

Publish Date: October 5, 2022 Technical Service From: Expiration Date: October 19, 2022 **DCSnet Message Urgent**



Subject: BMW Recall 22V-xxx: i3 (I01) High-Voltage Battery

BMW AG is conducting a Voluntary Safety Recall (effective October 5, 2022) on a small number of Model Year 2019 - 2021 BMW i3 vehicles that were produced between November 1, 2018 and May 26, 2021.

During supplier production, the high-voltage battery may not have been produced to specifications. A short-circuit could occur which could lead to a thermal event. The affected high-voltage battery cell module will be replaced.

The Recall Notice and Q&A have been attached for further information.

The bulletin will be updated when additional information becomes available.

Sincerely,

Technical Service

Attachments:

B612122 Recall Notice[1664981864546].pdf

B612122[1664981864546].pdf

B612122_2022-MY2022-2023-I01-HV-Battery-FAQ-(05Octl2022)

[1664981864546].pdf B612122 Recall Notice[1664981864546].pdf

B612122[1664981864546].pdf B612122 2022-MY2022-2023-I01-HV-Battery-FAQ-(05Octl2022) [1664981864546].pdf

BMW Passenger Cars, All Offering, All Region, All Areas, All Departments, All Personnel

BMW i, All Offering, All Region, All Areas, All Departments, All Personnel

BMW Passenger Cars, CC-All



SIB 61 21 22 RECALL 22V-XXX: HIGH-VOLTAGE BATTERY 2022-10-05

E-Series	Model Description	Production Date
101	i3	November 1, 2018 – May 26, 2021

AFFECTED VEHICLES

Vehicles which require this Recall Campaign to be completed will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System), ISPA Next or Warranty Vehicle Inquiry.

SITUATION

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The Recall Notice and Q&A have been attached for further information.

The bulletin will be updated when additional information becomes available. Supporting Materials

picture as pdf B612122 Recall Notice.pdf
picture as pdf B612122 2022-MY2022-2023-I01-HV-Battery-FAQ-(05Octl2022).pdf

Attachment to B61 21 22 October 2022

SAFETY RECALL NOTICE

To: All Center Operators, Sales Managers, Service Manager, Parts Manager and Warranty Processor

RE: Recall 22V-xxx: High-Voltage Battery – B61 21 22

BMW AG is conducting a Voluntary Safety Recall (effective October 5, 2022) on a small number of Model Year 2019 - 2021 BMW i3 vehicles that were produced between November 1, 2018 and May 26, 2021.

Please be reminded that it is a violation of federal law (The Safety Act) for you to sell, lease or deliver any new motor vehicle covered by this notification until the recall repair has been performed. This means that centers may not legally deliver new motor vehicles to consumers until they are fixed or use/sell replacement equipment/parts subject to this recall. Note also that substantial civil penalties apply to violations of the Safety Act.

Also, you should not sell, lease or deliver any Certified Pre-Owned or used vehicles subject to a safety recall until the repair is completed.

Please follow any special instructions that we provide to you for the return or disposition of recall parts.

We appreciate all your assistance with this Recall.

Safety Recall 22V-xyz High-Voltage Battery Model Year 2019-2021 BMW i3 BEV, i3 Rex Issue Date: 10/05/2022

Q1. Which BMW Group models in the US are potentially affected by this Safety Recall? A small number of Model Year 2019-2021 BMW i3 BEV and i3 Rex models in the US, are potentially affected.

Q2. What is the specific issue?

The high-voltage battery manufacturer may not have produced the battery to specifications. As a result, a short-circuit could occur and lead to a thermal event.

Q3. Why are other models / vehicles not included in this Safety Recall?

Other models have been manufactured with a high-voltage battery that has been produced to specifications.

Q4. How did BMW Group become aware of the issue?

BMW Group became aware of the issue through our quality control procedures.

Q5. Can I continue to drive my vehicle?

Yes.

Q6. Can I charge my vehicle?

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Q7. How will I be informed of this Safety Recall?

Owners of potentially affected vehicles will be notified via First Class mail and requested to schedule an appointment with an authorized BMW center to have the remedy performed. Owners can locate their nearest authorized BMW center at www.bmwusa.com/dealer.

To ensure BMW has the most up-to-date contact and vehicle information, owners should register their vehicle at www.bmwusa.com/myBMW. Registration is free and will give them access to other information specific for their BMW vehicle.

Q8. How and when will my vehicle be repaired?

When the remedy is available, the affected battery cell module will be replaced. Owners will be notified again as soon as the remedy is available.