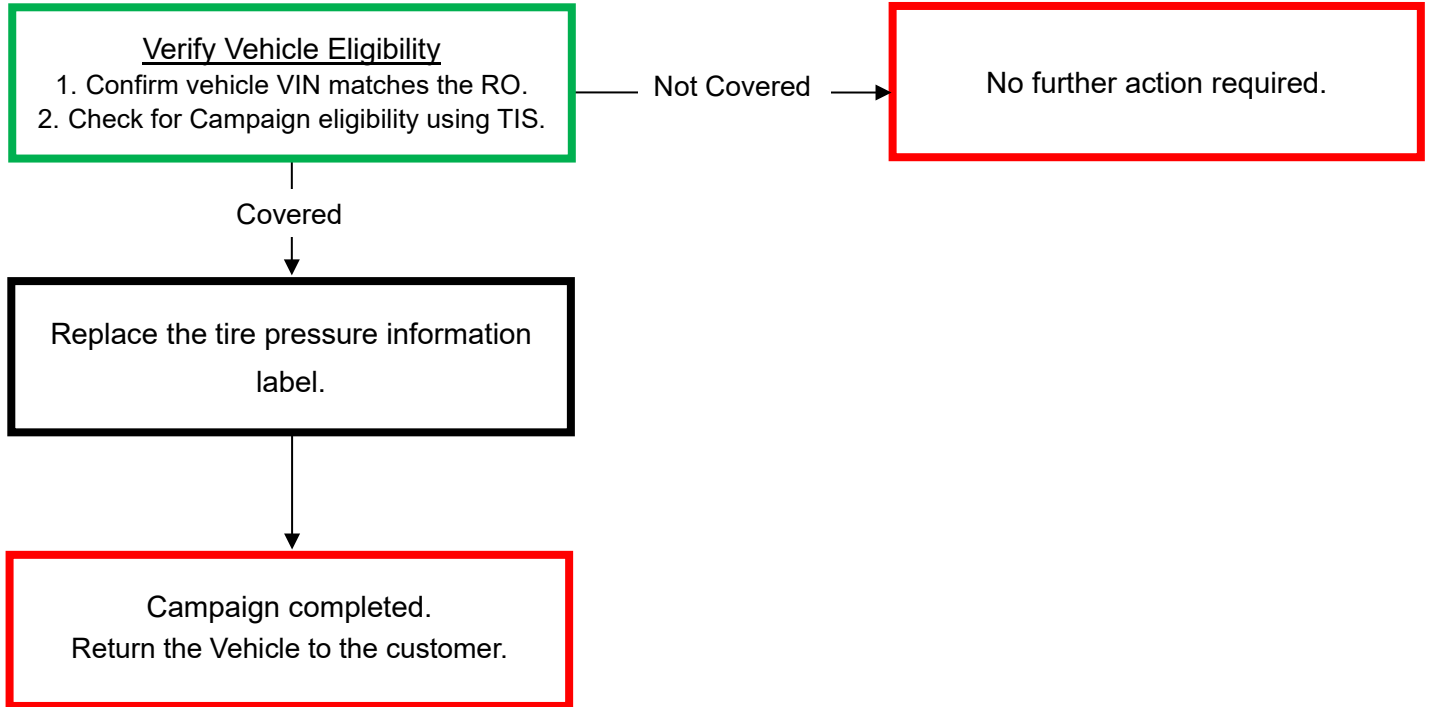


**TECHNICAL INSTRUCTIONS**  
**FOR**  
**TIRE PRESSURE INFORMATION LABEL REPLACEMENT**  
**CERTAIN 2020 – 2022 MODEL YEAR RC F**

**The repair quality of covered vehicles is extremely important to Toyota. All dealership technicians performing this recall are required to successfully complete the most current version of the E-Learning Course “Safety Recall and Service Campaign Essentials”. To ensure that all vehicles have the repair performed correctly.**

## I. OPERATION FLOW CHART

The flow chart is for reference only. **DO NOT** use it in place of the full technical instructions. Follow **ALL** steps as outlined in the full technical instructions to confirm the campaign is completed correctly.



## II. IDENTIFICATION OF AFFECTED VEHICLES

### 1. CHECK VEHICLE FOR CAMPAIGN ELIGIBILITY

- a) Compare the vehicles VIN to the VIN listed on the Repair Order to ensure they match.
- b) Check the TIS Vehicle Inquiry System to confirm the VIN is involved in this Campaign, and that it has not already been completed.

**HINT:**

TMNA warranty will not reimburse dealers for repairs completed on vehicles that are not affected or were previously completed, even by another dealer.

## III. PREPARATION

### A. PARTS

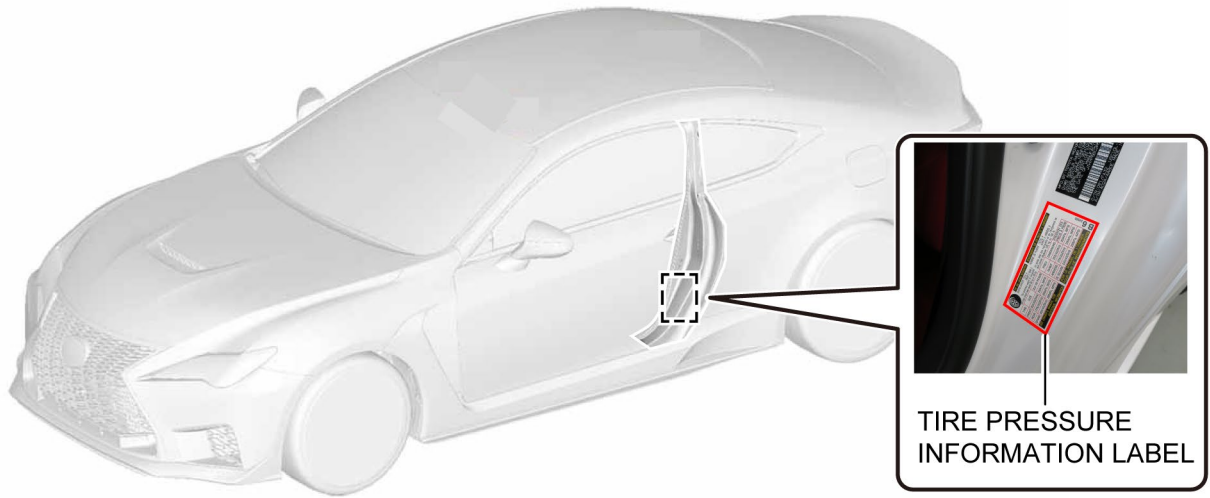
Part Number	Part Description	Quantity
42661-24560	Tire Pressure Information Label	1

The necessary part numbers are indicated by each vehicle in VIN list. Please refer to the VIN list with Part Number for order.

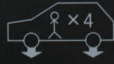
## **IV. WORK PROCEDURE TABLE OF CONTENTS**

<b>TIRE PRESSURE INFORMATION LABEL REPLACEMENT</b> .....	<b>SECTION VI</b>
<b>APPENDIX</b> .....	<b>SECTION VII</b>

## V. BACKGROUND



[Remove this label.]

RECOMMENDED COLD TIRE INFLATION PRESSURE		
kPa(PSI)	 × 4	
km/h	255/35ZR19 (92Y)	275/35ZR19 (96Y)
220~	300(44)	300(44)
~220	250(36)	250(36)
COMPACT SPARE TIRE		
225/40ZR19 (93Y)	290 (42)	
SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION		
24580 B 4		

[Apply this **NEW** label.]

TIRE AND LOADING INFORMATION			RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT		
	SEATING CAPACITY: TOTAL 4		NOMBRE DE PLACES : TOTAL 4		
	FRONT 2: REAR 2		AVANT 2: ARRIÈRE 2		
The combined weight of occupants and cargo should never exceed 320 kg or 700 lbs.			Le poids total des occupants et du chargement ne doit jamais dépasser 320 kg ou 700 lb.		
TIRE	SIZE	COLD TIRE PRESSURE	PNEU	DIMENSIONS	PRESSION DES PNEUS À FROID
FRONT	255/35ZR19	250kPa, 36PSI	AVANT	255/35ZR19	250kPa, 36PSI
REAR	275/35ZR19	250kPa, 36PSI	ARRIÈRE	275/35ZR19	250kPa, 36PSI
SPARE	225/40ZR19	290kPa, 42PSI	DE SECOURS	225/40ZR19	290kPa, 42PSI
SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION			VOIR LE MANUEL DE L'USAGER POUR PLUS DE RENSEIGNEMENTS		

B6

24560

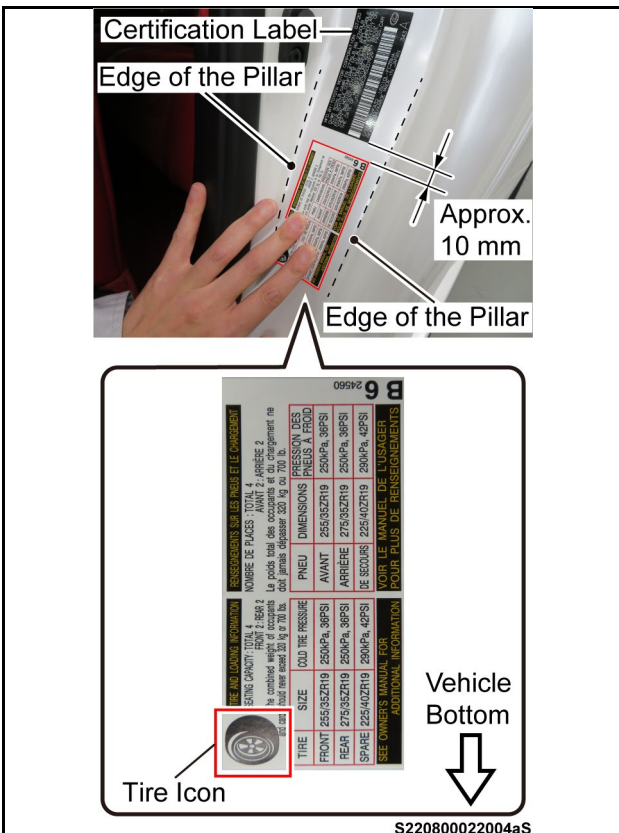
## VI. TIRE PRESSURE INFORMATION LABEL REPLACEMENT



1. REMOVE TIRE PRESSURE INFORMATION LABEL
  - a) Using your fingers, remove the existing label from the vehicle.



- b) After removal, degrease and clean the vehicle surface thoroughly.



2. APPLY THE **NEW** TIRE PRESSURE INFORMATION LABEL
  - a) Temporarily place the **NEW** tire pressure information label as shown in the illustration, and hold the label in position by hand so it doesn't move.

**NOTICE:**  
**DO NOT** remove the release paper in this step.

### Correct Label Position:

- Leave about 10 mm between the edge of the **NEW** label and the bottom edge of the existing certification label.
- Make sure that no part of the **NEW** label is hanging over the edges of the pillar (the entirety **NEW** label must be on the flat area).
- The tire icon of the **NEW** label is facing toward the bottom of the vehicle.



- b) Remove the release paper from the upper side of the **NEW** label as shown in the illustration, and apply the label.

**NOTICE:**

**Be careful not to touch the sticky surface of the label.**



- c) Remove the release paper from the lower side of the label, and apply the label.



- d) Firmly press the label with your hand.

**NOTICE:**

**Especially press firmly on the label boundaries in order to prevent a label edge from peeling off.**

◀ **VERIFY REPAIR QUALITY** ▶

If you have any questions regarding this **recall**, please contact your regional representative.

## VII. APPENDIX

### A. PARTS DISPOSAL

In accordance with Federal Regulations, please make sure all recalled parts (original parts) removed from the vehicle are disposed of in a manner in which they will not be reused, **unless requested for parts recovery return.**

## B. CAMPAIGN DESIGNATION DECODER

