

Part 573 Safety Recall Report

22V-565

Manufacturer Name : Xtreme Outdoors**Submission Date :** NOV 09, 2022**NHTSA Recall No. :** 22V-565**Manufacturer Recall No. :** NR**Manufacturer Information :**

Manufacturer Name : Xtreme Outdoors

Address : 604 Drum Ave
Somerset PA 15501

Company phone : 4698688

Population :

Number of potentially involved : 1,004

Estimated percentage with defect : 1 %

Vehicle Information :

Vehicle 1 : 2021-2022 Xtreme Outdoors Little Guy Max

Vehicle Type : TRAILERS

Body Style : OTHER

Power Train : NR

Descriptive Information : All Little Guy Max trailers produced within the production dates are part of the recall population.

Trailers built during this production period may have axles that were not properly installed. Xtreme manufactured 504 Little Guy Max trailers during the suspect time period.

Production Dates : JAN 01, 2021 - OCT 31, 2021

VIN Range 1 : Begin : 1X9TT171XM1036406 End : 7RUTT1718N1000272 Not sequential

Vehicle 2 : 2021-2022 Xtreme Outdoors Little Guy Mini Max

Vehicle Type :

Body Style :

Power Train : NR

Descriptive Information : All Little Guy Mini Max trailers produced within the production dates are part of the recall population.

Trailers built during this production period may have axles that were not properly installed. Xtreme manufactured 499 Little Guy Mini Max trailers during the suspect time period.

Production Dates : JAN 01, 2021 - MAR 15, 2022

VIN Range 1 : Begin : 1X9TT171XM1036406 End : 7RUTT2113N1000761 Not sequential

Description of Defect :

Description of the Defect : A manufacturing error may result in axles installed on the subject trailers to have bolts torqued at less than the axle manufacturer's specification.

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : If the axle's hardware was not properly torqued, the axle could break or become loose from the chassis, which may increase the risk of a crash.

Description of the Cause : A potential operator error may have resulted in the hardware installed on the axle mounts to have been torqued under the specification.

Identification of Any Warning that can Occur : No warning.

Involved Components :

Component Name 1 : Axle bolts

Component Description : Axle bolts

Component Part Number : N/A

Supplier Identification :**Component Manufacturer**

Name : NA

Address : NR

NR

Country : NR

Chronology :

Mar. 03, 2022: A dealer notified Xtreme of a customer complaint that a newly purchased trailer had its axle detached from the chassis shortly after leaving the dealership.

Mar. – Jun. 2022: Xtreme reviewed its records, including a prior report of loose axle bolts discovered on a trailer being shipped to a dealer.

Jun. 29, 2022: Xtreme learned of another customer complaint involving a trailer axle detaching during normal use.

Jun. 29-Jul. 25, 2022: Xtreme further investigated the three field incidents and newly produced trailers within its control. Xtreme determined that the axle bolts in the reported incidents all came loose on the same side of the axle and that the same operator was responsible for ensuring sufficient torque was applied to these bolts.

Jul. 26, 2022: Xtreme determined the potential operator errors resulted in a safety-related defect.

Description of Remedy :

Description of Remedy Program : Xtreme will notify trailer owners of the safety-related defect and will tighten the axle mounting hardware to the specified torque of 125 — 175 ft.-lbs., free of charge. Trailers still in dealer inventory will have the axle mounting hardware tightened to the specified torque. All subject trailers are under warranty and are exempt from reimbursement.

How Remedy Component Differs from Recalled Component : The remedy will ensure that axle mounting hardware is torqued within the specified range, 125—175 ft.-lbs.

Identify How/When Recall Condition was Corrected in Production : The operator responsible for ensuring the axle-mounting hardware was properly torqued during the suspect production period has left the company. To prevent similar operator errors, Xtreme Outdoors added quality checks on the assembly line and reviewed proper procedures with employees to ensure torque specifications are met.

Recall Schedule :

Description of Recall Schedule : Xtreme Outdoors will notify dealers and owners on the listed dates.

Planned Dealer Notification Date : AUG 05, 2022 - AUG 05, 2022

Planned Owner Notification Date : AUG 15, 2022 - AUG 15, 2022

* NR - Not Reported