

# Service Information Bulletin

July 15, 2022

## Fuel Systems

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

## RECALL 22V-XXX: REPLACING HIGH PRESSURE FUEL RAIL

### MODEL

E-Series	Model Description
G01	X3 xDrive30i Sports Activity Vehicle (SAV)

### AFFECTED VEHICLES

Vehicles which require this Campaign to be completed will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System), ISPA Next or Warranty Vehicle Inquiry.

### SITUATION

BMW AG has issued a Delivery Stop (effective July 12, 2022) on two Model Year 2022 BMW X3 SAV vehicles that were produced on June 15, 2022. As of July 14, 2022, this delivery stop has been upgraded to a safety recall.

During the production process, the high-pressure fuel rail fell below the permissible wall thickness of at least 2 mm. As a result, fuel may escape from the high-pressure fuel rail into the engine compartment.

### CAUSE

Production error.

### CORRECTION

Replace high-pressure fuel rail.

### PROCEDURE

Replace the high-pressure fuel rail per REP 13 53 156 - Remove and install high-pressure rail.

### PARTS INFORMATION

Only use and invoice the applicable specific part numbers below.

Please enter a Recall IDS Ticket and the parts listed below will be ordered for you.

Part Number	Description	Quantity
13 53 8 665 633	High-pressure rail	1
13 53 8 661 715	Hexalobular socket screw (BM6X70-8.8)	4
13 53 8 661 716	Hexalobular socket screw (5x30-10.9)	8
13 53 9 847 174	Gasket ring	4

Additionally, other small parts that are not specified above, such as one-time use screws, nuts, O-rings and seals, which must be replaced according to the ISTA repair instructions/ETK, must be selected from the Electronic Parts Catalogue according to the respective vehicle type and invoiced under the special defect code.

## **CLAIM INFORMATION**

Reimbursement for this Recall will be via normal claim entry utilizing the work package information below that applies and the part numbers listed above.

<b>Defect Code:</b>	<b>0013810300</b>	<b>Replacing high pressure fuel rail</b>
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**Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop**

<b>Work Pkg</b>	<b>Labor Operation</b>	<b>Description (Plus work)</b>	<b>Labor Allowance</b>
# 1	00 72 867	Replace the high-pressure rail	27 FRU (G01)

Or:

**The vehicle arrives at your center and this Recall shows open (No other Main work will be performed or claimed during this workshop visit)**

<b>Work Pkg</b>	<b>Labor Operation</b>	<b>Description (Main work)</b>	<b>Labor Allowance</b>
# 2	00 72 286	Replace the high-pressure rail	29 FRU (G01)

Only one of the flat rate labor operation codes listed above can be used for claim submission/reimbursement purposes. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

### **Claim Repair Comments**

Only reference Defect Code and the work package (Pkg) number performed in the RO technician notes and the claim comments (For example: DC 0013810300 WP 1), unless otherwise required by State law.

### **Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)**

This Recall repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Defect Code noted above as follows:

Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to SI B01 29 16 for additional information.

## **FEEDBACK REGARDING THIS BULLETIN**

Technical Feedback	To submit feedback for the technical topics of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department