

# Part 573 Safety Recall Report

## 22V-512

**Manufacturer Name :** Alliance RV, LLC

**Submission Date :** AUG 04, 2022

**NHTSA Recall No. :** 22V-512

**Manufacturer Recall No. :** N/a, will use yours.



### Manufacturer Information :

**Manufacturer Name :** Alliance RV, LLC

**Address :** 301 Benchmark Drive  
Elkhart IN 46516

**Company phone :** 1-574-218-7165

### Population :

**Number of potentially involved :** 2,319

**Estimated percentage with defect :** 80 %

### Vehicle Information :

**Vehicle 1 :** 2023-2023 Alliance RV Paradigm: 295MK=220; 310RL=224; 340RL=175; 370FB=215; 382RK=30; 372RK=46; 385FL=277; 390MP=201. Valor: 36V11=167; 37V13=193; 40V13=225; 41V15=110; 42V13=125; 43V13=111

**Vehicle Type :** TRAILERS

**Body Style :**

**Power Train :** NR

**Descriptive Information :** The population was developed thru matching product received from Lippert and the dates delivered to our production schedule and the online date of that product. The recalled product differs from the affected product because the coaches that do not fall in scope were not built in the date ranges that match up with Lipperts product and purchase order information. We have 2319 affected units. Paradigm: 295MK=220; 310RL=224; 340RL=175; 370FB=215; 382RK=30; 372RK=46; 385FL=277; 390MP=201. Valor: 36V11=167; 37V13=193; 40V13=225; 41V15=110; 42V13=125; 43V13=111

**Production Dates :** JAN 13, 2022 - JUN 20, 2022

**VIN Range 1 :** Begin : 7M5FP3628NA005668 End : 7M5FP4129NB202388

☒ Not sequential

**VIN Range 2 :** Begin : 7M5FV3924NA005653 End : 7M5FV3927PA006959

☐ Not sequential

### Description of Defect :

**Description of the Defect :** On electric retractable awnings up to 18' in length, there is a possibility of the welded seam at the fabric to coach interface separating and falling off.

**FMVSS 1 :** NR

**FMVSS 2 :** NR

**Description of the Safety Risk :** The safety risk is that the awning comes separated from the RV with a weld failure which could cause personal injury or property damage.

**Description of the Cause :** The cause is related to a poor welded seam on the awning fabric.

Identification of Any Warning that can Occur : Visual separation of the welded seam.

### Involved Components :

Component Name 1 : Electric Awning

Component Description : Awning that can be extended out over your seating area when you're camping and outside of the RV.

Component Part Number : 10014; 11190; 12803; 13406; 13405; 13850; 13949; 10013;

### Supplier Identification :

#### Component Manufacturer

Name : Lippert Components

Address : 3501 CR 6  
Elkhart Indiana 46514

Country : United States

### Chronology :

A notification sent to Alliance RV on 7/15/2022 at 2:22pm (Friday) that covered the scope of the recall. At that point, the following Monday (7/18/2022), i put the yard on HOLD and had everything here in scope stopped and repaired. I was notified upon the notification from Lippert that they had bene thru our inventory to inspect for faulty product (uninstalled awnings), none was found. Our yard units were fixed (as well as units that had already shipped and were at the transporter.

**Description of Remedy :**

Description of Remedy Program : An inspection should take place to check for weld separation. If it does not exist, the awning fabric is "ok". If separation is found and is less than 6 inches, a repair takes place. Anything over 6 inches requires fabric replacement. The repair on "repairable" fabrics is an adhesive to repair the seam. Instructions available. Alliance RV will be providing explicit inspection and reporting instruction to the owners via the owners notification on how to inspect the awning for the defect. They will be required to provide us with pictures to validate the results. these results will be documented in our system to satisfy the recall to comply with quarterly reporting.

How Remedy Component Differs from Recalled Component : The seam on the remedied component is not separated once repaired.

Identify How/When Recall Condition was Corrected in Production : Bad product was isolated and is not being used.

**Recall Schedule :**

Description of Recall Schedule : NR

Planned Dealer Notification Date : SEP 16, 2022 - SEP 16, 2022

Planned Owner Notification Date : SEP 16, 2022 - SEP 16, 2022

\* NR - Not Reported