News Channel Update

Vehicle Compliance & Analysis

TO: Mercedes-Benz Dealer Principals, General Managers,	FROM: Gregory Gunther, Department Manager, Vehicle	
Sales Managers, Service Managers, Parts Managers	Compliance and Analysis, Engineering Services	
RE: Recall Campaign Launch Notification		
Inspect Thread Tow Points MY22 EQS-Class	DATE: August 19, 2022	
(297 platform)		

IMPORTANT RECALL CAMPAIGN UPDATE

Please see the attached documents related to the campaign listed above.

Please note that all customer inquiries should be directed to the Customer Assistance Center at 1-800-FOR-MERCEDES.

Sincerely,

Gregory Gunther

Department Manager, Vehicle Compliance & Analysis



Recall Campaign Launch Notification		ch Notification	August 19, 2022			
Campaign No.:	NHTSA ID	Campaign Desc. :				
2022070019 2022070020	22V467	22P3190301 and 22P3190302	Inspect Thread Tow Points			
	his is to notify you of a Recall Campaign launch to inspect the threaded tow points on 2,526 Model Year ("MY") 2022 EQS-Class (297 platform) vehicles. The recall campaign will be visible on the www.safercar.gov website and may generate questions from customers. Affected VINs will be flagged in VMI as "OPEN" on August 19, 2022.					
		Backgrou				
Issue		on certain Model Year ("MY") in the front and/or rear bump required thread depth for the that the connection to the tow accident or injury during vehicles.				
What We're Doing			ry recall. An authorized Mercedes-Benz dealer will inspect nthe affected vehicles and replace, if necessary.			
Parts			can be performed. Note a 20% replacement rate is expected.			
		Vehicles Aff				
Vehicle Model Year(s)		2022				
Vehicle Model		EQS-Class				
		Vehicle Popu	lations			
Total Recall Population	1	2,526				
Total Vehicles in Deale	r Inventory	71				
covered by this notific and Work Instr Loaner and demonstr pr	cation until the veh uctions will be avai ator vehicles may c ocess, please check is notice, it is a vio	icle has been repaired. Once to lable in Star TekInfo. Once the continue to be driven, but must for other repair measures w	lease any new MY22 EQS-Class vehicles in dealer inventory the remedy is available, the vehicles will be flagged as "OPEN" to repair is complete, the vehicle may be sold or leased. It not be retailed until repaired. As a matter of normal service hich might be applicable to the vehicle(s). The ental companies to rent MY22 EQS-Class vehicles covered by the lease been repaired.			
		Next Steps/	Notes			
Customer Notification	Timeline	Customer letters will be ma	iled on approximately August 24, 2022.			
AOMS/SOMS		AOMs – This recall may ger your dealers ASAP.	nerate questions from your dealers. Please forward this notice to			
Rental Fleet Partners			les in your fleet. Please contact your respective MBUSA fleet nformation and next steps. For repairs, please contact your			
			maintain a high level of vehicle quality and customer satisfaction. ssistance Center at 1-800-FOR-MERCEDES.			



Recall Campaign Bulletin



Campaign No. 2022070020, August 2022

Recall Campaign Bulletin

Recall Campaign Bulletin

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: Model EQS-Class (297 platform)

Model Year 2022

Inspect Thread Tow Points

Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year ("MY") 2022 EQS-Class (297 platform) vehicles, the threaded towing point in the front and/or rear bumper might not meet current production specifications. In this case, the required thread depth for the tow eye might not be sufficient. As a result, it cannot be ruled out that the connection to the tow eye may loosen when installed, which could increase the risk of an accident or injury during vehicle loading and transport. An authorized Mercedes-Benz dealer will inspect the thread of the tow points on the affected vehicles and replace, if necessary.

Prior to performing this Campaign:

- VMI must always be checked before performing campaigns to verify that the campaign is required on a specific vehicle. Always check for any other open campaigns, and perform accordingly.
- Please review the entire Campaign bulletin and follow the repair procedure exactly as described.

Approximately 1,952 vehicles are affected.

Order No. P-RC-2022070020

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Record

Check thread of towing eye in front and rear crossmember, replace if necessary

Check/test procedure

- Li Use the towing eye stored in the vehicle tool kit for the test procedure.
- 1. Screw towing eye (A) into front crossmember (B) by hand. It must be possible to rotate the towing eye up to the end stop completely by hand.
- Rotate the towing eye at least 9 revolutions in the crossmember (B).

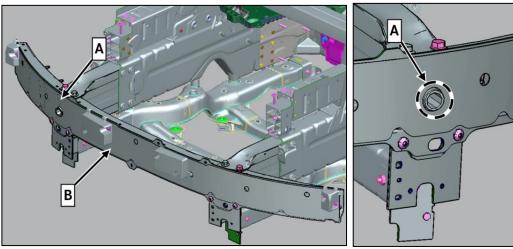


Figure 1

- 2. Screw towing eye (A) into rear crossmember (B) by hand. It must be possible to rotate the towing eye up to the end stop completely by hand.
 - Rotate the towing eye at least 9 revolutions in the crossmember (B).
 - $\boxed{\mathbf{i}}$ For vehicles with **code 550** (trailer hitch) this process is **not required**.

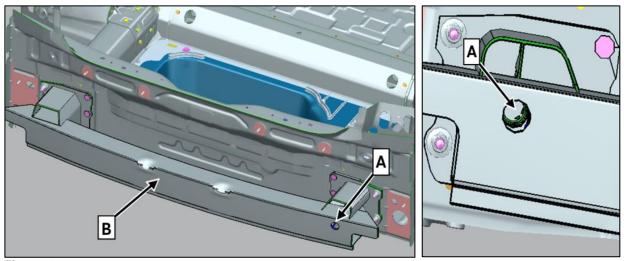


Figure 2

- a. If the towing eye can be screwed in 9 revolutions by hand up to end stop.
 End measure
- b. If the towing eye *cannot* be screwed in with 9 revolutions up to the end stop by hand: Carry out scope of work procedure A or B

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i	If the thread in front crossmember is damaged.	
i	Perform sensor and camera calibration as needed according to vehicle specific WIS requi	rements.

Replace crossmember under front bumper
 For basic data, see AR88.30-P-1064EQS

Work procedure B

i	If the thread in real	crossmember is	damaged
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Replace crossmember under rear bumper
 Basic data for rear bumper AR88.20-P-2250EQS.
 Rear crossmember nut on rear-end floor 55 Nm.

Primary Parts Information

Qty.	Part Name	Part Number	
As required (1)	Front crossmember	A 297 620 25 00	
As required (1)	Rear crossmember	A 297 610 60 00	

Small parts such as screws, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

Note: The following allowable labor operation should be used when submitting a warranty claim for this repair.

Warranty Information

Damage Code	Operation Number	Description	Labor Time (hrs.)
	02-0117	Check thread of towing eye in front and rear crossmember	0.2
	02-0143	Replace the addition to the front cross member, carry out the calibration drive	ZM
31 903 02	02-0118	Replace front crossmember (after check)	3.6
	02-0119	Replace rear crossmember (after check)	1.5

Note: Always check ASRA for the current OP-Code times. Labor times are subject to change and updates may not be reflected in this document.