

# Part 573 Safety Recall Report

# 22V-411

**Manufacturer Name :** Ford Motor Company**Submission Date :** JUN 10, 2022**NHTSA Recall No. :** 22V-411**Manufacturer Recall No. :** 22S44**Manufacturer Information :**

Manufacturer Name : Ford Motor Company

Address : 330 Town Center Drive

Suite 500 Dearborn MI 48126-2738

Company phone : 1-866-436-7332

**Population :**

Number of potentially involved : 53,103

Estimated percentage with defect : 2 %

**Vehicle Information :**

Vehicle 1 : 2021-2022 Ford Bronco

Vehicle Type : LIGHT VEHICLES

Body Style : 4-DOOR

Power Train : NR

**Descriptive Information :** This condition affects certain Bronco vehicles equipped with four doors. Child safety locks are on the rear edge of the rear doors on Bronco four-door vehicles. Bronco vehicles equipped with two doors do not have child safety locks.

Ford's team reviewed plant records to determine the population of affected parts. The child safety locks on right rear doors of Bronco vehicles built between September 23, 2020, and April 11, 2022, may not function as intended due to deformation caused by door sheet metal variation.

These vehicles are not produced in VIN order. Information as to the applicability of this action to specific vehicles can best be obtained by either calling Ford's toll-free line (1-866-436-7332) or by contacting a local Ford or Lincoln dealer who can obtain specific information regarding the vehicles from the Ford On-line Automotive Service Information System (OASIS) database.

53,103 Bronco vehicles are affected.

Production Dates : SEP 23, 2020 - APR 11, 2022

VIN Range 1 : Begin :

NR

End : NR

 Not sequential

**Description of Defect :**

Description of the Defect : The right-hand rear door may be opened from the inside of the vehicle when the child safety lock is in the "ON" position. Proper function of the child safety lock prevents opening of the rear door from inside the vehicle with the child safety lock "ON."

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : The rear door may be opened from the inside of the vehicle, despite indication of the child safety lock in the "ON" position, increasing the risk of injury to an unrestrained second row occupant.

Description of the Cause : The right-hand rear door latch attachment locations on the door sheet metal may be out of original design specification due a tolerance expansion at the stamping facility, resulting in deformation of the latch housing and frame plate when attached to the door.

Identification of Any Warning that can Occur : None

**Involved Components :**

Component Name 1 : DR ASY RR

Component Description : Right Rear Sheet Metal Door

Component Part Number : M2DB-S24630-BG

**Supplier Identification :****Component Manufacturer**

Name : Ford Motor Company

Address : One American Road  
Dearborn Michigan 48126

Country : United States

**Chronology :**

Chronology is provided as an attachment.

## Description of Remedy :

Description of Remedy Program : Owners will be notified by mail and instructed to take their vehicle to a Ford or Lincoln dealer to have the child safety locks inspected and the rear door latch replaced if necessary. Owners will be provided instructions on how to check their child safety locks for proper function as an interim step prior to dealer confirmation. Performing this procedure does not replace the need for an inspection by a Ford or Lincoln dealer. There will be no charge for this service.

Ford provided the general reimbursement plan for the cost of remedies paid for by vehicle owners prior to notification of a safety recall in May 2021. The ending date for reimbursement eligibility is estimated to be July 18, 2022.

Ford will forward a copy of the notification letters to dealers to the agency when available.

How Remedy Component Differs from Recalled Component : Rear sheet metal door (M2DB-S24630-BG) latch attachment holes will be within design specification.

Identify How/When Recall Condition was Corrected in Production : Rear door assemblies with sheet metal door latch attachment holes in design specification location were fully integrated to Ford production on April 11, 2022.

## Recall Schedule :

Description of Recall Schedule : Notification to dealers is expected to occur on June 13, 2022. Mailing of owner notification letters is expected to begin July 25, 2022, and is expected to be completed by July 29, 2022.

Planned Dealer Notification Date : JUN 13, 2022 - JUN 13, 2022

Planned Owner Notification Date : JUL 25, 2022 - JUL 29, 2022

\* NR - Not Reported