#### OMB Control No.: 2127-0004

# Part 573 Safety Recall Report

## 22V-405

**Manufacturer Name:** Daimler Trucks North America, LLC

NHTSA Recall No.: 22V-405

Manufacturer Recall No.: FL-938



#### **Manufacturer Information:**

Manufacturer Name: Daimler Trucks North America, LLC

Address: 4747 N. Channel Avenue

Portland OR 97217-3849

Company phone: 800-745-8000

### Population:

Number of potentially involved: 6,492 Estimated percentage with defect: NR

#### **Vehicle Information:**

Vehicle 1: 2021-2022 Freightliner (FCCC) MT45

Vehicle Type :
Body Style :
Power Train : NR

Descriptive Information: DTNA's supplier Bendix, acting through subsidiary R.H. Sheppard Co., Inc. states per

NHTSA filing 22E-047, "A small number of steering gears were assembled without the required number of DTNA's supplier Bendix, acting through subsidiary R.H. Sheppard Co., Inc. states per NHTSA filing 22E-047recirculating balls. The recall population was determined by identifying the oldest production lot associated with a gear failure, and

including all production from that lot to the date in February 2022 when the  $\,$ 

improvements in the assembly process were instituted."

Production Dates: JUN 01, 2021 - APR 24, 2022

Vehicle 2: 2022-2023 Western Star 4900

Vehicle Type :
Body Style :
Power Train : NR

Descriptive Information: DTNA's supplier Bendix, acting through subsidiary R.H. Sheppard Co., Inc. states per

NHTSA filing 22E-047, "A small number of steering gears were assembled without the required number of DTNA's supplier Bendix, acting through subsidiary R.H. Sheppard Co., Inc. states per NHTSA filing 22E-047recirculating balls. The recall population was determined by identifying the oldest production lot associated with a gear failure, and

including all production from that lot to the date in February 2022 when the

improvements in the assembly process were instituted."

Production Dates: JUN 04, 2021 - MAY 25, 2022

Vehicle 3: 2022-2023 Freightliner Cascadia

Vehicle Type :
Body Style :
Power Train : NR

Descriptive Information: DTNA's supplier Bendix, acting through subsidiary R.H. Sheppard Co., Inc. states per

NHTSA filing 22E-047, "A small number of steering gears were assembled without the required number of DTNA's supplier Bendix, acting through subsidiary R.H. Sheppard Co., Inc. states per NHTSA filing 22E-047recirculating balls. The recall population was determined by identifying the oldest production lot associated with a gear failure, and

including all production from that lot to the date in February 2022 when the

improvements in the assembly process were instituted."

Production Dates: JUN 23, 2021 - MAY 19, 2022

#### **Description of Defect:**

Description of the Defect: DTNA's supplier Bendix, acting through subsidiary R.H. Sheppard Co., Inc.

states per NHTSA filing 22E-047, "Steering gear was assembled with fewer

than the required number of

recirculating balls which can lead to a fracture in the steering gear worm-shaft

and loss of vehicle steering."

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: DTNA's supplier Bendix, acting through subsidiary R.H. Sheppard Co., Inc.

states per NHTSA filing 22E-047, "A steering gear with fewer than the required number of recirculating balls may bind when loads are applied. In

some cases the balls may align on the

same side of the gear's worm-shaft and concentrated loads may cause the gear's internal parts to fracture resulting in loss of vehicle steering. Loss of

steering increases the likelihood of a crash."

 $Description \ of \ the \ Cause: \ NR$ 

Identification of Any Warning NR

that can Occur:

| nvolved Components : |  |  |
|----------------------|--|--|
|                      |  |  |

Component Name 1: Steering Gear

Component Description: DTNA's supplier Bendix, acting through subsidiary R.H. Sheppard Co., Inc. states

per NHTSA filing 22E-047, "NR"

Component Part Number: Per Bendix, "NR"

#### **Supplier Identification:**

#### **Component Manufacturer**

Name: Bendix Corp Heavy Vehicle Systems Group

Address: 100 Jessica ln

Del Rio Texas 78840-8527

**Country: United States** 

#### **Chronology:**

DTNA's supplier Bendix, acting through subsidiary R.H. Sheppard Co., Inc. states per NHTSA filing 22E-047: "2/8/22-Sheppard warranty lab receives a gear built 8/20/2021 with failed worm-shaft. 2/9/22 - warranty lab inspection/disassembly indicates fracture of the worm-shaft and less than the required number of recirculating balls 2/10/22-plant stops production. Additional inspections and process verifications put in place. Clean point is established. Material on hand is inspected and confirmed defect free. Production resumes. (2/10/22 - 5/13/22): review of all warranty from 2015-present indicated no similar failure ever received. engineering tests are performed to understand and to reproduce failure mode. 3/10/2022 - Sheppard contacted vehicle driver for description of event and confirmed no accident or injury, low speed and while backing up. 4/12/22 - Sheppard receives a second gear at incoming shipping facility 5/5/22- Sheppard warranty lab receives/inspects/disassembles the second gear built on 6/26/21 with failed worm-shaft and less than the required number of recirculating balls 5/6/22- The Product Integrity Committee meets for update on the product investigation. 5/13/22 - The Product Integrity Committee meets and recommends submission of a defect report 573."

Bendix notified DTNA on May 25, 2022 of a possible defect. DTNA investigated the matter and promptly declared a recall.

#### **Description of Remedy:**

Description of Remedy Program: DTNA's supplier Bendix, acting through subsidiary R.H. Sheppard Co., Inc.

states per NHTSA filing 22E-047, "A remedy program is under

development. The 573 will be amended once an inspection and remedy

plan has been developed."

How Remedy Component Differs NR

from Recalled Component:

Identify How/When Recall Condition NR

was Corrected in Production:

#### **Recall Schedule:**

Description of Recall Schedule: Customer notification will be made by first class mail using Daimler

Trucks North America records to determine the customers affected.

Planned Dealer Notification Date : AUG 06, 2022 - AUG 06, 2022 Planned Owner Notification Date : AUG 06, 2022 - AUG 06, 2022

<sup>\*</sup> NR - Not Reported