OMB Control No.: 2127-0004

Part 573 Safety Recall Report

22V-315

Manufacturer Name: Mercedes-Benz USA, LLC

Submission Date: NOV 02, 2022 **NHTSA Recall No.:** 22V-315

Manufacturer Recall No.: See Recall Schedule



Manufacturer Information:

Manufacturer Name: Mercedes-Benz USA, LLC

Address: 13470 International Parkway

Jacksonville FL 32218

Company phone: 1-877-496-3691

Population:

Number of potentially involved : 292,287 Estimated percentage with defect : 100%

Vehicle Information:

Vehicle 1: 2007-2008 Mercedes-Benz GL320CDI

Vehicle Type: LIGHT VEHICLES

Body Style : SUV Power Train : DIESEL

Descriptive Information: Mercedes-Benz 2007-2008 GL320CDI 3666 Vehicles. The recall population was

determined through production records. Vehicles not included in this recall do not

utilize an aesthetic rubber sleeve around the brake booster housing.

Production Dates: OCT 21, 2004 - JUL 11, 2012

Vehicle 2: 2009-2009 Mercedes-Benz GL320BTC

Vehicle Type: LIGHT VEHICLES

Body Style : SUV Power Train : DIESEL

Descriptive Information: Mercedes-Benz 2009 GL320BTC 1643 Vehicles. The recall population was

determined through production records. Vehicles not included in this recall do not

utilize an aesthetic rubber sleeve around the brake booster housing.

Production Dates: OCT 21, 2004 - JUL 11, 2012

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle 3:	2010-2012 Mer	cedes-Benz GL3	50BTC				
Vehicle Type :	LIGHT VEHICLE	S					
Body Style :							
Power Train :	DIESEL						
Descriptive Information :	Mercedes-Benz	2010-2012 GL3	50BTC	10,515 Vehicles. The recal	ll population was		
•	determined through production records. Vehicles not included in this recall do not						
	utilize an aesthe	utilize an aesthetic rubber sleeve around the brake booster housing.					
Production Dates:	OCT 21, 2004 - J	OCT 21, 2004 -JUL 11, 2012					
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential		
	2007-2012 Merc		150				
J 1	LIGHT VEHICLE	S					
Body Style :							
Power Train :							
Descriptive Information :							
	determined through production records. Vehicles not included in this recall do not						
Duadriation Dates	utilize an aesthetic rubber sleeve around the brake booster housing.						
Production Dates:			End:	ND	□ Not go guantial		
VIN Range 1:	begin:	NR	Ena:	INK	☐ Not sequential		
Vehicle 5:	Vehicle 5: 2008-2012 Mercedes-Benz GL550						
	LIGHT VEHICLES						
Body Style :							
Power Train :							
Descriptive Information :	Mercedes-Benz	2008-2012 GL5	550 15.4	138 Vehicles. The recall po	nulation was		
2 00011-put (0 11110111111111111111111111111111111				ls. Vehicles not included in			
	utilize an aesthe	tic rubber sleev	e aroui	nd the brake booster hous	ing.		
Production Dates:	OCT 21, 2004 - J	UL 11, 2012					
VIN Range 1:	Begin :	NR	End:	NR	■ Not sequential		
	: 2009-2009 Mercedes-Benz ML320BTC						
V 2	LIGHT VEHICLES						
Body Style :							
Power Train :	DIESEL						
Descriptive Information :	Descriptive Information : Mercedes-Benz 2009 ML320BTC 2,264 Vehicles. The recall population was						
				ls. Vehicles not included in			
utilize an aesthetic rubber sleeve around the brake booster housing.							
Production Dates: OCT 21, 2004 - JUL 11, 2012 VIN Range 1: Begin: NR End: NR							
viiv ivalige 1.	Degili .	1410	Enu .	1110	☐ Not sequential		

			320CDI			
	Mercedes-Benz 2007-2008 ML320CDI 5,737 Vehicles. The recall population was determined through production records. Vehicles not included in this recall do not utilize an aesthetic rubber sleeve around the brake booster housing.					
Production Dates:	OCT 21, 2004 - JUL 11, 2012					
VIN Range 1:	Begin :	NR	End:	NR	■ Not sequential	
Vehicle Type : Body Style : Power Train :						
Production Dates :	OCT 21, 2004 - JUL 11, 2012					
VIN Range 1:		NR	End:	NR	☐ Not sequential	
Vehicle Type : Body Style : Power Train : Descriptive Information :	DIESEL Mercedes-Benz 2010-2011 ML350BTC 4,382 Vehicles. The recall population was determined through production records. Vehicles not included in this recall do not utilize an aesthetic rubber sleeve around the brake booster housing. OCT 21, 2004 - JUL 11, 2012					
Vehicle Type : Body Style : Power Train : Descriptive Information :	n: HYBRID ELECTRIC n: Mercedes-Benz 2010-2011 ML450H 843 Vehicles. The recall population was determined through production records. Vehicles not included in this recall do not utilize an aesthetic rubber sleeve around the brake booster housing. s: OCT 21, 2004 - JUL 11, 2012					

Vehicle 11:	2006-2007 Mer	cedes-Benz ML	500				
Vehicle Type :	LIGHT VEHICLE	S					
Body Style :	SUV						
Power Train :	GAS						
Descriptive Information :	Mercedes-Benz	2006-2007 ML	500 8,5	89 Vehicles. The recall po	pulation was		
•	determined thro	ough productio	n record	ds. Vehicles not included	in this recall do not		
	utilize an aesthetic rubber sleeve around the brake booster housing.						
Production Dates:	OCT 21, 2004 -J	UL 11, 2012					
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential		
Valida 10.	9000 9011 Man	andan Dawa MI	550				
	2008-2011 Mer		ออบ				
V 1	LIGHT VEHICLE	₁ S					
Body Style : Power Train :							
		9000 9011 MI	550 5 O	CO Valsialas Tha masall ma			
Descriptive Information :							
	determined through production records. Vehicles not included in this recall do not utilize an aesthetic rubber sleeve around the brake booster housing.						
Production Dates	OCT 21, 2004 - JUL 11, 2012						
VIN Range 1:		NR	End:	NR	☐ Not sequential		
Vehicle 13:	2007-2011 Mercedes-Benz Mercedes-AMG ML63						
Vehicle Type :	LIGHT VEHICLE	LIGHT VEHICLES					
Body Style :	SUV						
Power Train :	GAS						
Descriptive Information :	Mercedes-Benz	2007-2011 Me	rcedes-	AMG ML63 1,926 Vehicle	s. The recall		
	population was determined through production records. Vehicles not included in this						
			c rubbe	r sleeve around the brake	e booster housing.		
Production Dates :							
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential		
Vehicle 14:	2009-2009 Mer	cedes-Benz R3	20BTC				
	: LIGHT VEHICLES						
Body Style :							
Power Train :							
Descriptive Information :	Mercedes-Benz	2009 R320BT0	: 297 Ve	hicles. The recall popular	tion was determined		
2 coorpare mormation.	1: Mercedes-Benz 2009 R320BTC 297 Vehicles. The recall population was determined through production records. Vehicles not included in this recall do not utilize an						
	0 1			ike booster housing.			
Production Dates:	OCT 21, 2004 - J	UL 11, 2012					
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential		

Vehicle 15:	2007-2008 Mer	cedes-Benz R3	20CDI				
Vehicle Type :	LIGHT VEHICLE	ES					
Body Style :							
Power Train :	DIESEL						
Descriptive Information :	Mercedes-Benz	2007-2008 R3	20CDI 1	,736 Vehicles. The recall	population was		
•				ds. Vehicles not included			
	utilize an aesthe	etic rubber slee	ve arou	nd the brake booster ho	using.		
Production Dates :	OCT 21, 2004 - J	UL 11, 2012					
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential		
	2006-2012 Mer		50				
	LIGHT VEHICLE	S					
Body Style :							
Power Train:		0000 0040 B0			1		
Descriptive Information :							
	determined through production records. Vehicles not included in this recall do not utilize an aesthetic rubber sleeve around the brake booster housing.						
Production Dates :	OCT 21, 2004 - JUL 11, 2012						
VIN Range 1:		NR	End:	NP	☐ Not sequential		
VIIV Nange 1.	Begin .	1110	Liiu .	1416	Not sequential		
Vehicle 17:	: 2010-2012 Mercedes-Benz R350BTC						
Vehicle Type :	LIGHT VEHICLE	ES					
Body Style :							
Power Train :	DIESEL						
Descriptive Information :	Mercedes-Benz	2010-2012 R3	50BTC 9	966 Vehicles. The recall p	opulation was		
•	determined through production records. Vehicles not included in this recall do not						
	utilize an aesthe	etic rubber slee	ve arou	nd the brake booster ho	using.		
Production Dates :	OCT 21, 2004 - J	UL 11, 2012					
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential		
Valida 10.	9000 9007 Man	d D D5	20				
	: 2006-2007 Mercedes-Benz R500						
Body Style :	LIGHT VEHICLE	a)					
Power Train :							
		2006 2007 DE	00 4 99		lationa		
Descriptive Information :				ds. Vehicles not included			
				nd the brake booster ho			
Production Dates: OCT 21, 2004 - JUL 11, 2012							
VIN Range 1:		NR	End:	NR	■ Not sequential		
	Ü						

Vehicle 19: 2008-2008 Mercedes-Benz R550

Vehicle Type: LIGHT VEHICLES

Body Style: SUV Power Train: GAS

Descriptive Information: Mercedes-Benz 2008 R550 1 Vehicle. The recall population was determined through

production records. Vehicles not included in this recall do not utilize an aesthetic

rubber sleeve around the brake booster housing.

Production Dates: OCT 21, 2004 - JUL 11, 2012

Vehicle 20: 2007-2007 Mercedes-Benz Mercedes-AMG R63

Vehicle Type: LIGHT VEHICLES

Body Style: SUV Power Train: GAS

Descriptive Information: Mercedes-Benz 2007 Mercedes-AMG R63 72 Vehicles. The recall population was

determined through production records. Vehicles not included in this recall do not

utilize an aesthetic rubber sleeve around the brake booster housing.

Production Dates: OCT 21, 2004 - JUL 11, 2012

Description of Defect:

Description of the Defect: Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles, has

determined that on certain Model Year ("MY") 2006-2012 ML, GL (164 platform) and R-Class (251 platform) vehicles, the function of the brake booster might be affected due to advanced corrosion in the joint area of its

housing.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: After extended time in the field and in conjunction with significant water

exposure, this corrosion might lead to a leakage of the brake booster. In this case, the brake force support might be reduced, leading to an increase in the brake pedal forces required to decelerate the vehicle and/or to potentially

increased stopping distance.

Additionally, in rare cases of very severe corrosion, it might be possible for a particularly strong or hard braking maneuver to cause mechanical damage in the brake booster, whereby the connection between brake pedal and brake system would fail. In such a very rare case, it would not be possible to

decelerate the vehicle via the service brake.

Thus, the risk of a crash or injury would be increased.

The function of the foot parking brake is not affected by this issue.

Description of the Cause: Moisture may wick under a rubber sleeve that is installed around the brake

booster housing for aesthetic reasons. This might result in corrosion in the

joint area of the brake booster housing.

Identification of Any Warning Before the issue occurs, the driver might notice a change in the brake pedal feel

that can Occur: and/or hissing/airflow noises when applying the brake pedal.

Involved Components:

Component Name 1: Brake Booster
Component Description: Brake Booster
Component Part Number: A1644310427

Component Name 2: Brake Booster
Component Description: Brake Booster
Component Part Number: A1644310527

Component Name 3: Brake Booster
Component Description: Brake Booster
Component Part Number: A1644310627

Supplier Identification:

Component Manufacturer

Name: Continental Tire the Americas, LLC

Address: 1830 MacMillan Park Dr.

Fort Mill South Carolina 29707

Country: United States

Chronology:

Please see chronology supplement.

Description of Remedy:

Description of Remedy Program: An authorized Mercedes-Benz dealer will remove the rubber sleeve and inspect the brake booster housing on the affected vehicles. Vehicles that do not exhibit advanced corrosion may continue to be driven with no further action. Vehicles that show advanced corrosion will have an additional test performed to ensure the functionality of the brake booster. Vehicles that pass the additional test may be driven for up to two years but must return for an additional repair. Vehicles that do not pass the additional test will require a brake booster replacement. The stop-drive notice will remain in effect for these vehicles until the brake booster is replaced. In the event a repair is necessary and cannot be carried out immediately, an authorized Mercedes-Benz dealer will help coordinate an individual solution for the customer, including alternate mobility.

> Pursuant to 49 C.F.R. § 577.11, MBUSA plans to provide notice about prenotice reimbursement to owners since some of the involved vehicles could have been previously subject to the condition described.

How Remedy Component Differs Brake booster without rubber sleeve installed.

from Recalled Component: Brake Booster: A2514300000

Modification kit for brake pedal (only needed for a part of the affected

vehicles): A2512900000

was Corrected in Production: August 20, 2012.

Identify How/When Recall Condition The issue might occur on all vehicles of the subject models produced up to

Recall Schedule:

Description of Recall Schedule: MBUSA will issue a stop-drive notice and dealers will be notified of the pending voluntary recall campaign on May 12, 2022. MBUSA will issue a stop-drive notice and owners will be notified of the voluntary recall campaign on June 30, 2022. MBUSA mailed customer renotification

letters on August 31, 2022.

Inspection Campaign Numbers: 2022050014 & 2022050015 Replace Brake Booster-Category 3 Only Campaign Numbers:

2022090006 & 2022090007

MBUSA mailed customer notifications letters on October 31, 2022 and

November 3, 2022 for Category 3 vehicles.

Planned Dealer Notification Date: MAY 12, 2022 - NR Planned Owner Notification Date: JUN 30, 2022 - NR

^{*} NR - Not Reported