



Safety Recall: 22V270  
April 2022

## IMPORTANT SAFETY RECALL

«Dealer\_name»

«Street»

«City», «State» «Zip»

Country (Only for Canada)

Dear Valued Dealer:

This notice is sent to you in accordance with the National Traffic and Motor Vehicle Safety Act. US only

Alliance RV has decided that a defect which relates to motor vehicle safety exists in some 2022 Alliance RVs. Units impacted are select Alliance RV Fifth Wheels (Paradigm, Valor, Avenue).

**Our records show the following unit(s) are affected by this recall and is currently part of the inventory at your Dealership. The Recall Remedy must be completed on this unit prior to being sold.**

**Vehicle Identification Number Listing:** TBD

### **Reason for this recall:**

Alliance RV was made aware that your LP Quick Disconnect were not manufactured to specifications. Specifically, contamination and/or porosity in the brass from a brass sub-supplier that can cause this fitting to crack. This crack can result in an LP leak that cause a fire.

### **What Alliance RV will do:**

Alliance Dealers will be reimbursed for .50hrs for replacement of the Quick Disconnect; An additional .30hrs for your LP Drop Pressure Test once replaced will also be allotted.

### **What we need you to do:**

Replace the LP Quick Disconnect per the attached Product Safety Notice.

**Federal law** requires that all units in your inventory be repaired prior to delivery to a customer. If you have sold a unit recently that you have received a stock recall notice on, please contact the owner immediately to advise of the recall. In addition, please register the unit by submitting the Warranty Registration information via the Alliance RV Dealer Portal (contact us at [dealersupport@alliancerv.com](mailto:dealersupport@alliancerv.com) if you need instructions on how to do so).

*All pertinent information regarding this recall is available under the announcements section of our website. If you need further assistance, please Contact Alliance RV Customer Service at 574-226-0140 – Option 2 or [dealersupport@alliancerv.com](mailto:dealersupport@alliancerv.com).*

We certainly regret this inconvenience; however, our customer's safety is our most important priority.

Sincerely,  
Alliance RV

# \*\*\*Product Safety Notice\*\*\*

April 19, 2022

Alliance RV has determined that a potential defect which relates to the safety of the end consumer exists in your unit.

To remedy, please follow the instructions outlined below.

## LP QUICK DISCONNECT REPLACEMENT AND TESTING PROCEDURED

**STEP 1:** Locate the LP Quick Disconnect on the door side (passenger side) of your RV, near the front.



LP Quick Disconnect located near the front of the RV forward of the entrance door down on the chassis rail.

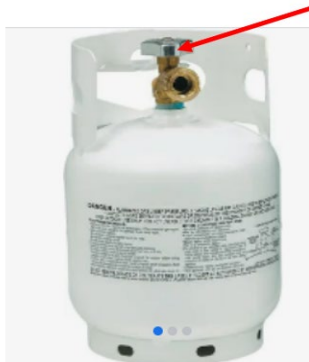


You will find our LP Quick Connect threaded in here.



LP Quick Disconnect

**STEP 2.** To go your LP Compartment(s) on both sides of the RV and turn your LP supply completely off.



**STEP 3.** Move to the inside of the RV to locate the Load Center. Once the load center is located, turn the 50A main breaker to the OFF position. Also, disconnect the battery to your RV.



**STEP 3.** Remove the LP Quick Disconnect and replace with new LP Quick Disconnect.

**\*\*\*\*WARNING\*\*\*\***

This replacement must be done with a listed / approved LP Thread Tape or Pipe Dope.

**STEP 4.** Perform the required LP Drop Pressure at 8 inch wc for 3 minutes.

Replacement will require you to order the following p/n's: 12956 = 1/4" to 3/8" Brass Nipple, 21212 = 1/4" to 1/4" Brass Nipple and 12957 = LP Quick Disconnect.

When filing your warranty claim, the flat rate code to be used will be 22V270. This code pays .50 for replacement of the Quick Connect fitting. It allows an additional .30hrs for your required LP Drop Pressure Test.

