News Channel Update

Vehicle Compliance & Analysis

TO: Mercedes-Benz Dealer Principals, General Managers,	FROM: Gregory Gunther, Department Manager, Vehicle	
Sales Managers, Service Managers, Parts Managers	Compliance and Analysis, Engineering Services	
RE: Recall Campaign Launch Notification		
Check Airbag Control Unit Installation	DATE: April 8, 2022	
MY21 S-Class (223 platform)		

IMPORTANT RECALL CAMPAIGN UPDATE

Please see the attached documents related to the campaign listed above.

Please note that all customer inquiries should be directed to the Customer Assistance Center at 1-800-FOR-MERCEDES.

Sincerely,

Gregory Gunther

Department Manager, Vehicle Compliance & Analysis



Vehicle Compliance & Analysis

Recall Campaign Launch Notification			April 8, 2022					
Campaign No.:	NHTSA ID	Campaign Desc. :	Check Airbag Control Unit					
2022030024	22V124	22P5494205	Installation					
This is to notify you of the Recall Campaign Launch to check the airbag control unit fastening nuts on 14 Model Year ("MY") 2021 S-Class (223 platform) vehicles. The recall campaign will be visible on the www.safercar.gov website and may generate questions from customers. Affected VINs will be flagged in VMI as "OPEN" on April 8, 2022.								
	Background							
Issue		on certain Model Year ("MY fastening nuts might not have may cause the airbag control the restraint systems might crash, the restraint systems risk of a crash or injury could						
What We're Doing		MBUSA will conduct a voluntary recall. An authorized Mercedes-Benz dealer will check the installation of airbag control unit fastening nut on the affected vehicles and correct it, if necessary.						
Parts		The remedy is available and	can be performed.					
		Vehicles Aff	ected					
Vehicle Model Year(s)		2021						
Vehicle Model		S-Class						
		Vehicle Popu	lations					
Total Recall Population		14						
Total Vehicles in Dealer	r Inventory	0						
Given this notice, it is a violation of Federal law for a dealer to sell or lease any new MY21 S-Class vehicles in dealer inventory covered by this notification until the vehicle has been repaired. Once the remedy is available, the vehicles will be flagged as "OPEN" and Work Instructions will be available in Xentry. Once the repair is complete the vehicle may be sold or leased. Loaner and demonstrator vehicles may continue to be driven, but must not be retailed until repaired. As a matter of normal service process, please check for other repair measures which might be applicable to the vehicle(s).								
Additionally, given this notice, it is <u>a violation of Federal Law</u> for <u>car rental companies</u> to rent new MY21 S-Class vehicles covered by this notification until the vehicle has been repaired.								
Next Steps/Notes								
Customer Notification	Timeline	Customer letters will be ma	ailed on or before 5/3/2022.					
AOMS/SOMS		AOMs – This recall may ger your dealers ASAP.	nerate questions from your dealers. Please forward this notice to					
Rental Fleet Partners		This recall may affect vehicles in your fleet. Please contact your respective MBUSA fleet representative for further information and next steps. For repairs, please contact your preferred MBUSA dealer.						



While we regret any inconvenience this may cause, MBUSA is determined to maintain a high level of vehicle quality and customer satisfaction. Please refer all customer inquiries to the Customer Assistance Center at 1-800-FOR-MERCEDES.

Recall Campaign Bulletin



Campaign No. 2022030024, April 2022

Recall Campaign Bulletin

Recall Campaign Bulletin

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: Model S-Class (223 platform)

Model Year 2021

Check Airbag Control Unit Installation

Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year ("MY") 2021 S-Class (223 platform) vehicles, the airbag control unit fastening nuts might not have been tightened according to current production specifications. This may cause the airbag control unit to detect incorrect acceleration values while driving. As a result, the restraint systems might deploy unintentionally in the vehicle. In addition, in the event of a crash, the restraint systems might not be activated as specified. Depending on the scenario, the risk of a crash or injury could be increased. An authorized Mercedes-Benz dealer will check the installation of airbag control unit fastening nut on the affected vehicles and correct it, if necessary.

Prior to performing this Campaign:

- VMI must always be checked before performing campaigns to verify that the campaign is required on a specific vehicle. Always check for any other open campaigns, and perform accordingly.
- Please review the entire Campaign bulletin and follow the repair procedure exactly as described.

Approximately 14 vehicles are affected.

Order No. P-RC-2022030024

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Record

Check/test procedure

- 1. Expose restraint system control unit until the three bolting points (A, figure 1) can be accessed.
 - For basic data, see AR91.60-P-0628S.
 - i Disconnect ground line.

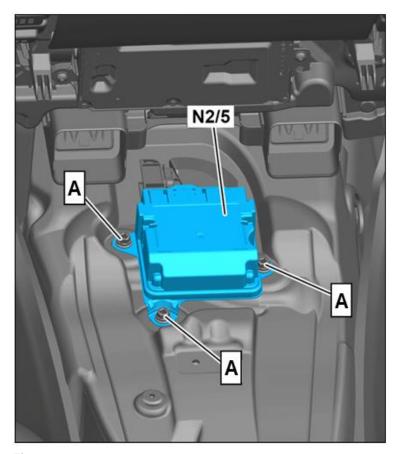


Figure 1

- 1. Remove 3 nuts (A, figure 1) and check thread at threaded studs including the nuts.
 - **a.** Thread at threaded studs and nuts *without* damage: Carry out **work procedure A**.
 - **b.** Thread at threaded studs and nuts damaged: Perform **work procedure B**.

Work Procedure A

- Tighten nuts at bolting points with specified torque.
 Nut, restraint systems control unit to vehicle floor 10 Nm
 - i Clean support points at nuts and SRS control unit if necessary.

Work Procedure B

- i Threads in nuts for restraint system control unit or threaded pins are damaged.
- 1. Completely remove restraint system control unit.
- 2. Replace threaded studs with damaged thread.
 - a) Remove lines as well as insulation mats in the repair area of the bodyshell screw bolt.
 - b) Protect surrounding area against flying sparks and welding splatter, line with welding mats. AH60.00-P-0001-01S and AH54.00-P-0001-01A.
 - c) Cut off/grind off damaged bodyshell weld stud so that flat at bodyshell.
 - d) Remove, grind off paint and primer in repair area.
 - e) Mark center of old spot weld using a punch mark.
 - f) Pre-drill hole and then drill with a 8.1 mm Ø for positioning the new bodyshell weld stud.
 - g) Insert new bodyshell weld stud and weld on in a MAG welding process.
 - h) Paint repair area in spot repair method according to the Mercedes-Benz specifications.
 - i) Apply a cavity protection agent to repair area according to Mercedes-Benz specifications.
- 3. Assemble in reverse order.

Primary Parts Information

Qty.	Part Name	Part Number
As required	Weld stud	A 000 991 32 03
As required	Nut	A 004 990 62 50

Small parts such as screws, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

Note: The following allowable labor operation should be used when submitting a warranty claim for this repair:

Warranty Information

Damage Code	Operation Number	Description	Labor Time (hrs.)
54 942 05	02-0385	Check threaded connection for restraint system control unit Includes: Work procedure A	1.3
	02-0386	Repair threaded pin for restraint system control unit (after check) Includes: Work procedure B	ZM

Note: Always check ASRA for the current OP-Code times. Labor times are subject to change and updates may not be reflected in this document.