OMB Control No.: 2127-0004

Part 573 Safety Recall Report

22V-119

Manufacturer Name: BMW of North America, LLC

Submission Date: MAR 02, 2022 **NHTSA Recall No.:** 22V-119

Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: BMW of North America, LLC

Address: P.O. Box 1227

Westwood NJ 07675-1227

Company phone: 18005257417

Population:

Number of potentially involved: 917,106

Estimated percentage with defect: 1 %

Vehicle Information:

Vehicle 1: 2008-2013 BMW 1 Series Coupe (128i)

Vehicle Type: LIGHT VEHICLES

Body Style : 2-DOOR Power Train : GAS

Descriptive Information: Approximately 19,683 vehicles contain a Positive Crankcase Ventilation (PCV) valve

heater (blow-by-heater) in which irregularities in the supplier production process

could, over time, lead to overheating.

Basis for recall population determination: All vehicles from Start-of-Production to

End-of-Production manufactured with a specific engine and PCV valve heater

configuration.

Recall component difference to non-recall component: The remedy is currently being

developed.

Production Dates: NOV 08, 2007 - OCT 04, 2013

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle 2:	2007-2013 BM	W 3 Series C	Coupe (328i, 328xi, 328i x	xDrive)
Vehicle Type :	LIGHT VEHICLES			
Body Style :	2-DOOR			
Power Train :	GAS			
Descriptive Information :		y-heater) in	which irregularities in th	rankcase Ventilation (PCV) valve ne supplier production process
	Basis for recall population determination: All vehicles from Start-of-Production to End-of-Production manufactured with a specific engine and PCV valve heater configuration.			
	Recall compone developed.	ent differenc	ce to non-recall compone	nt: The remedy is currently being
Production Dates :	MAV 10 2006	HIM 26 201	9	
VIN Range 1:		NR	End: NR	☐ Not sequential
viiv italige 1.	Degiii .		EIIU. IVIC	Not sequential
Vehicle 3:	2007-2010 BM	W X3 SAV ()	(3 3.0si, X3 xDrive30i)	
	LIGHT VEHICL		20 0,002, 120 122 11, 00 02,	
Body Style :				
Power Train :				
		62 500 webs	alag contain a Dagitiya Cr	popleage Ventilation (DCV) value
Descriptive information :		y-heater) in	which irregularities in th	rankcase Ventilation (PCV) valve ne supplier production process
				es from Start-of-Production to gine and PCV valve heater
	Recall componed developed.	ent differenc	ce to non-recall compone	nt: The remedy is currently being
Production Dates :	APR 12. 2006 -	AUG 24. 201	10	
VIN Range 1:		NR	End: NR	☐ Not sequential
O .	<u> </u>			1

Vehicle 4:	2008-2013 BMW 1 Series Convertible (128i)			
Vehicle Type :	LIGHT VEHICLE	S		
Body Style :				
Power Train :				
Descriptive Information :		-heater) in	which irregularities in t	Crankcase Ventilation (PCV) valve The supplier production process
	Basis for recall population determination: All vehicles from Start-of-Production to End-of-Production manufactured with a specific engine and PCV valve heater configuration.			
	Recall compone developed.	nt differenc	e to non-recall compon	ent: The remedy is currently being
Production Dates :	NOV 12. 2007 - 0	OCT 09, 201	13	
VIN Range 1:		NR	End: NR	☐ Not sequential
	0			
Vehicle 5:	2006-2011 BMV	V 3 Series S	edan (325i, 325xi, 328i,	, 328xi, 328i xDrive, 330i, 330xi)
Vehicle Type :	LIGHT VEHICLE	S		
Body Style :				
Power Train :	GAS			
Descriptive Information :		-heater) in	which irregularities in t	Crankcase Ventilation (PCV) valve the supplier production process
		•		cles from Start-of-Production to agine and PCV valve heater
	O			
	G	nt differenc	e to non-recall compon	ent: The remedy is currently being
Production Dates :	Recall componed developed.		•	ent: The remedy is currently being
Production Dates : VIN Range 1 :	Recall compone developed. FEB 01, 2005 - D		•	ent: The remedy is currently being

Vehicle 6:	2006-2012 BMW 3 Series Wagon (328i, 328xi, 328i xDrive)				
Vehicle Type :	LIGHT VEHICLES				
Body Style :	STATIONWAGO	N			
Power Train :	GAS				
Descriptive Information :	heater (blow-by	Approximately 13,321 vehicles contain a Positive Crankcase Ventilation (PCV) valve heater (blow-by-heater) in which irregularities in the supplier production process could, over time, lead to overheating.			
	Basis for recall population determination: All vehicles from Start-of-Production to End-of-Production manufactured with a specific engine and PCV valve heater configuration.				
	Recall compone developed.	nt differenc	e to non-recall compo	onent: The remedy is currently being	
Production Dates :	JUN 14, 2005 - M	IAY 29, 201	2		
VIN Range 1:		NR	End: NR	☐ Not sequential	
	2007-2013 BMV		onvertible (328i)		
V -	LIGHT VEHICLES				
Body Style :					
Power Train :	GAS				
Descriptive Information :		-heater) in	which irregularities ir	e Crankcase Ventilation (PCV) valve in the supplier production process	
	-	-		hicles from Start-of-Production to engine and PCV valve heater	
	Recall compone developed.	nt differenc	e to non-recall compo	onent: The remedy is currently being	
Production Dates :	NOV 28, 2006 - 0	OCT 01, 201	3		
VIN Range 1:		NR	End: NR	☐ Not sequential	

	GAS Approximately 1 heater (blow-by could, over time Basis for recall p End-of-Producti configuration.	52,916 vehicle heater) in wh lead to overhe opulation dete on manufactur	es contain a Positi ich irregularities i eating. ermination: All ve red with a specific	ve Crankcase Ver n the supplier pro hicles from Start engine and PCV v	ntilation (PCV) valve oduction process
	developed.	n umerence n	non-recan comp	onem. The remed	ay is currently being
	developed.				
Production Dates :	JAN 28, 2005 - D	EC 17, 2009			
VIN Range 1:	Begin:	NR	End: NR		■ Not sequential
Vehicle 9:	2006-2007 BMV	V 5 Series Wag	on (530xi)		
Vehicle Type :	LIGHT VEHICLES				
Body Style :	STATIONWAGON				
Power Train :	GAS				
Descriptive Information :		-heater) in wh	ich irregularities i		
	-	-	ermination: All vered with a specific		
	Recall componer developed.	nt difference to	o non-recall comp	onent: The remed	dy is currently being
Production Dates :	JAN 19, 2005 - F	EB 22, 2007			
VIN Range 1:		NR	End: NR		■ Not sequential
U	Ü				

Vehicle 10:	2007-2010 BMV	W X5 SAV (X5 3	.0si, X5 xDrive30i)	
Vehicle Type :	LIGHT VEHICLE	S		
Body Style :				
Power Train :	GAS			
Descriptive Information :		-heater) in whi	ich irregularities in th	rankcase Ventilation (PCV) valve ne supplier production process
	Basis for recall population determination: All vehicles from Start-of-Production to End-of-Production manufactured with a specific engine and PCV valve heater configuration.			
	Recall compone developed.	nt difference to	o non-recall compone	nt: The remedy is currently being
Production Dates :	MAY 23. 2006 -	MAR 18, 2010		
VIN Range 1:		NR	End: NR	☐ Not sequential
Vehicle 11:	2006-2008 BMV	N Z4 Coupe (Z4	l 3.0si)	
Vehicle Type :	LIGHT VEHICLE	S		
Body Style :	2-DOOR			
Power Train :	GAS			
Descriptive Information :		-heater) in whi	ich irregularities in th	inkcase Ventilation (PCV) valve ne supplier production process
				les from Start-of-Production to gine and PCV valve heater
	Recall compone developed.	nt difference to	o non-recall compone	nt: The remedy is currently being
Production Dates :	APR 18. 2006 - A	AUG 11, 2008		
Production Dates : VIN Range 1 :		AUG 11, 2008 NR	End: NR	☐ Not sequential

Vehicle 12: 2006-2011 BMW Z4 Roadster (Z4 3.0i, Z4 3.0si, Z4 sDrive30i)

Vehicle Type: LIGHT VEHICLES

Body Style : 2-DOOR Power Train : GAS

Descriptive Information: Approximately 25,601 vehicles contain a Positive Crankcase Ventilation (PCV) valve

heater (blow-by-heater) in which irregularities in the supplier production process

could, over time, lead to overheating.

Basis for recall population determination: All vehicles from Start-of-Production to End-of-Production manufactured with a specific engine and PCV valve heater

configuration.

Recall component difference to non-recall component: The remedy is currently being

developed.

Production Dates: APR 28, 2005 - AUG 24, 2011

VIN Range 1 : Begin : NR End : NR

■ Not sequential

Description of Defect:

Description of the Defect: The Positive Crankcase Ventilation (PCV) valve heater (blow-by-heater) may

not have been produced by the supplier to specifications. The PCV valve heater incorporates a heating element consisting of a copper tube, continuously supplied by electrical current, and a Positive Temperature Coefficient (PTC) element. Irregularities may have occurred in the supplier manufacturing

process which could lead to a short circuit at this location.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: A short circuit could cause the PCV valve heater to overheat. If this occurs,

this could increase the risk of a fire.

Description of the Cause: NR

Identification of Any Warning The illumination of the Malfunction Indicator Lamp (MIL) typically occurs.

that can Occur: Smoke may be noticeable from the area near the engine compartment. A

plastic burning odor may also be noticeable.

Involved Components :

Component Name 1: PCV Valve Heater

Component Description: PCV Valve Heater

Component Part Number: 7 561 408, 2 458 830

Supplier Identification:

Component Manufacturer

Name: Mahle International GmbH

Address: Pragstrasse 26-46

Stuttgart Foreign States 70376

Country: Germany

Chronology:

Please refer to BMW Part 573 reports assigned NHTSA Recall IDs 17V-683 and 19V-273 which involve Model Year 2007-2011 and Model Year 2006, vehicles respectively.

In early 2019, a field incident was reported involving a thermal event in the engine compartment. At the time, it appeared to be an isolated incident. In mid-2020, a similar report was received. By the end of 2020, three reports had been received. Each of these vehicles had received the previous recall remedy. Vehicle inspection findings were inconclusive.

In early 2021, three additional field incidents were reported. At that time, thoughts focused upon the possibility of a service repair issue. The field continued to be monitored, and by the end of 2021, two additional field incidents were reported.

In January 2022, the engineering investigation included a detailed parts collection and analysis. Recall parts from field vehicles, which had the remedy performed, were returned for testing and analyses. Similarly, recall parts from stock were retrieved for testing and analyses. Ultrasound, microscopy, and x-ray techniques were utilized to closely examine and compare the parts.

Supplier production and process records involving recall parts were reviewed, including the injection molding process, and the production rate ramp-up of recall parts in early 2018 at the implementation of 17V-683. By the end of February, it was determined that supplier production and process issues could cause unwanted production variation and, over time, lead to PCV valve heater damage in the field.

On March 2, 2022, BMW decided to conduct a voluntary recall for vehicles involved in 17V-683 and 19V-273 and implement a new remedy. Also, in an abundance of caution, BMW has decided to recall Model Year 2012-2013 vehicles which were manufactured with the same engine and PCV valve heater configuration.

BMW has not received any reports, nor is BMW otherwise aware, of any accidents or injuries related to this

Description of Remedy:

Description of Remedy Program: The remedy is currently being developed.

Owners will be notified by First Class mail and instructed to take their vehicle to an authorized BMW dealer to have the remedy performed for free. Owners who have had this remedy performed at their own expense prior to the recall notification may be eligible for reimbursement

according to BMW Group's reimbursement plan in accordance with 49 CFR

573.13 and 49 CFR 577.11.

from Recalled Component:

How Remedy Component Differs Recalled Component: PCV valve heater; part number 7 561 408, 2 458 830

Identify How/When Recall Condition NR was Corrected in Production:

Recall Schedule:

Description of Recall Schedule: Notification to dealers is planned to begin and end on March 2, 2022. Notification to owners is planned to begin and end on April 25, 2022.

Planned Dealer Notification Date: MAR 02, 2022 - MAR 02, 2022

Planned Owner Notification Date: APR 25, 2022 - APR 25, 2022

^{*} NR - Not Reported