

Part 573 Safety Recall Report

22V-113

Manufacturer Name : Legend Manufacturing, Inc.**Submission Date :** FEB 28, 2022**NHTSA Recall No. :** 22V-113**Manufacturer Recall No. :** NR**Manufacturer Information :**

Manufacturer Name : Legend Manufacturing, Inc.

Address : 7945 N. Alger Road

ALMA MI 48801

Company phone : 989-227-0800

Population :

Number of potentially involved : 85

Estimated percentage with defect : 5 %

Vehicle Information :

Vehicle 1 : 2022-2022 Legend Manufacturing, Inc TV & EV

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Legend Manufacturing received two crates of suspect couplers, from Pacific Rim International LLC/Pacific Trailer Products Inc. with part number CA-5400-B.

Crate one: All checked good.

Crate two: By using production records, Legend was able to determine the population of trailers that will need to be inspected

Production Dates : SEP 24, 2021 - NOV 04, 2021

VIN Range 1 : Begin :

NR

End : NR

☐ Not sequential**Description of Defect :**

Description of the Defect : The coupler assembly was only spot-welded by manufacturer, i.e., welds were not completed in the manufacturing process.

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : If the coupler fails and the trailer separates from the tow vehicle, this could lead to a crash, injury and/or property damage.

Description of the Cause : NR

Identification of Any Warning that can Occur : NR

Involved Components :

Component Name 1 : 14K RAM A-FRAME COUPLER

Component Description : Trailer Coupler

Component Part Number : CA-5400-B

Supplier Identification :

Component Manufacturer

Name : Pacific Trailer Products Inc.

Address : 19120 SE 34th Street
Vancouver Washington 98683

Country : United States

Chronology :

On September 15, 2021 Legend received two crates of suspect couplers, i.e., (220 pcs. each for a total 440 pcs.) of CA-5400-B.

On September 17, 2021 one crate of CA-5400-B couplers was placed into inventory and consumed during production. Of the 220 suspect couplers, 89 need to be inspected.

On September 17, 2021 the remaining crate of CA-5400-B couplers (220 pcs.) was isolated in stock. They remained there until inspected on February 22, 2022. All checked good.

On November 4, 2021, Legend Manufacturing, Inc. received an email from Product Bulletin from Pacific Rim International LLC/Pacific Trailer Products Inc. regarding incorrectly welded couplers, (part number CA-5400-B) that were received on September 15, 2021 and isolated in stock. From November 4th and going forward, Legend inspected every coupler to make sure they were welded correctly and all remaining couplers checked good.

On February 4, 2022 Legend Manufacturing received a recall notice from Pacific Rim International LLC/Pacific Trailer Products Inc. regarding the suspect couplers.

On February 22, 2022, Legend Manufacturing personnel inspected the remaining crate of CA-5400-B couplers that had been isolated in stock since September 15, 2021 and all checked good.

On February 24, 2022 Legend Manufacturing Corporate Recall Officer decided to recall.

Description of Remedy :

Description of Remedy Program : Legend will provide all parts and labor free of charge to consumers and dealers. An authorized Legend dealer or service representative will need to perform the remedy. The coupler will be inspected and replaced if found to be incorrectly welded.

What is the Legend Customer Service Phone Number? (989) 227-0800

If you have already paid for a repair that is within the scope of this defect under recall, you still need to have this recall inspected and/or performed to ensure the correct parts and procedures were utilized. Additionally, you may be eligible for a refund of previously paid repairs. Refunds will only be provided for within the scope of this defect under recall.

Please send the service invoice to the following address:

Legend Manufacturing, Inc.

Attn: Warranty Manager

7945 N. Alger Road

Alma, MI 48801

How Remedy Component Differs from Recalled Component : The 25/16" Ram A-Frame 14,000# Coupler, CA-5400-B will now be properly welded when installed.

Identify How/When Recall Condition was Corrected in Production : The first crate of CA-5400-B couplers were consumed in production beginning September 17, 2021.

The second crate of CA-5400-B couplers had been isolated and subsequently inspected on February 22, 2022 and all checked good.

Recall Schedule :

Description of Recall Schedule : Legend Manufacturing has the utmost urgency in our recalls. Legend Manufacturing will send suspected VIN numbers to our third-party vendor that is licensed to pull data on the current owner of vehicles (as needed) once a formal NHTSA I.D. is provided. Legend Manufacturing intends on pushing the mailing out as soon as NHTSA provides any correction(s) and acknowledgement letter.

Planned Dealer Notification Date : MAR 01, 2022 - MAR 31, 2022

Planned Owner Notification Date : MAR 15, 2022 - APR 15, 2022

* NR - Not Reported