

A CUMMINS FIELD CAMPAIGN

Please Deliver To: Service Managers and Warranty Decision Makers

FROM: Cummins Global Warranty Administration Communications

Subject: X12 CM2350 X119B and X12 CM2450 X137B Fuel Injector Supply Line Safety Campaign

Number: C2532

Date: 10-Feb-2022

Expires: 01-Feb-2052 (U.S./Canada)
01-Feb-2052 (International)

Attention: Worldwide distr./ branches and Div./Reg Offices
U.S. / Canadian Distr./Branches and Div. Offices
U.S. / Canadian Dealers (Automotive)

If additional information is required, please contact your Cummins Warranty Operations Group Leader.

DESCRIPTION:

This Safety Campaign is being issued to address an issue on certain X12 CM2350 X119B and X12 CM2450 X137B units in which the fuel tubes between the fuel rail and the injector for cylinders 4, 5 and 6 may be susceptible to cracking, resulting in a high pressure fuel leak. A high pressure fuel leak in the presence of an ignition source may increase the risk of a fire.

Cummins has reported this issue to the U.S. National Highway Traffic Safety Administration (NHTSA), which has assigned it Recall Number 21E-099.

NOTE: This field action provides retroactive coverage for repairs made in anticipation of and prior to the release of this publication.

ACTION:

In order to qualify for repair under this field action, an engine:

- 1 will be covered regardless of coverage status, and
- 2 **must** show as OPEN on QuickServe® Online for this field action.

NOTE: The ESN list is attached for reference.

After verifying that the engine meets the above requirements, perform the following actions:

- 1 Replace the fuel injector supply lines 4, 5, and 6 with new fuel lines and vibration isolators. Refer to Attachment B for detailed instructions to complete the repair.
- 2 If vibration isolators are already installed on injector supply lines 4, 5, and 6, no further action is needed. File a claim for admin **ONLY** and close the eligibility of the engine for C2532.
- 3 File one claim for the listed parts and required labor associated with this repair.

MATERIAL DISPOSITION:

Materials removed as a result of this field action **must** be scrapped.

REIMBURSEMENTS:

Parts:

NOTE: Parts listed are OPTIONAL. Claim **only** the parts required to complete the repair.

The following parts are covered under this field action:

Part Number	Quantity	Description
631926700	1	KIT,TUBES AND ISOLATORS (OPT)

NOTE: SRTs to gain access that are required to complete the repair, that are sufficiently explained in the claim narrative, may also be claimed on this action.

NOTE: All SRTs listed are OPTIONAL. Select **only** the appropriate SRTs required to complete the repair. SRT 11-0GB EGR Crossover Tube - Remove and Install - X12 CM2350 X119B and SRT 11-13K EGR Crossover Tube - Remove and Install - X12 CM2450 X137B are **NOT** allowed to be claimed on this field action.

Labor using applicable Access Code and Time:

SRT Code	Description	Time
00-90X	Administrative time	
06-0GX	Injector Supply Lines (High Pressure) - Remove and Install, First - X12 CM2350 X119B	
06-0GZ	Injector Supply Lines (High Pressure) - Remove and Install, Each Additional - X12 CM2350 X119B	
06-0Z5	Injector Supply Lines (High Pressure) - Remove and Install, First - X12 CM2450 X137B	
06-0Z6	Injector Supply Lines (High Pressure) - Remove and Install, Each Additional - X12 CM2450 X137B	

Travel:

Travel is covered under this field action. Towing is covered under this field action.

NOTE: Please schedule the Technicians time to maximize the number of units that can be repaired on a single visit. When filing claims for multiple ESNs, where travel or towing is required, travel or towing can be filed to **ONLY** one (1) ESN.

Other Claimables:

Consumables are **not** covered under this field action.

Claim Instructions:

For Cummins Dealers, claims for this Field Campaign **must** be filed via **RAPIDSERVE™** Web (rsw.cummins.com). For information regarding **RAPIDSERVE™** Web, please reference the "Warranty" tab in QuickServe® Online. If there are additional questions, please contact your local Cummins Distributor.

Account Code: 65
 Pay Code: North America Distributor = X
 Pay Code: North America Dealer = D
 Pay Code: International Distributor = I
 Pay Code: International Dealer = R
 Failure Code: WFLISB

Attachments

c2532_esn-list.xlsx;c2532_repair_instructions_attachment-b.pdf