



September 16, 2022

Bus
Street
California

Vehicles equipped with Cummins BP74E Battery Packs subject to NHTSA Recall 22E-060:

Battery Serial Number	Vehicle Model	Vehicle Identification Number (VIN)
83000144		
83000153		
83000155		
83000059		
83000124		
83000132		
83000145		
83000147		
83000149		
83000166		
83000127		
83000168		
83000151		
83000164		
83000163		
83000162		
83000161		
83000160		
83000154		

Cummins Inc.
Box 3005
Columbus, IN 47202-3005 USA
Mail Code: 40911
Phone: 1 800 CUMMINS
care.cummins.com



***** IMPORTANT SAFETY RECALL *****
NHTSA Recall No. 22E-060
Cummins Campaign #C2623

September 16, 2022

Dear Cummins Customer:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. Cummins Inc. has decided that a defect which relates to motor vehicle safety exists in certain Cummins BP74E battery packs that were manufactured between August 6, 2020 and May 19, 2022.

This notice applies to the battery packs in your vehicle(s) listed on the enclosed table.

WHAT IS THE PROBLEM?

Internal coolant leaks may develop within the battery pack, which may result in localized heating within the battery. This condition may lead to gases venting from the battery pack, smoke or a battery fire.

WHAT ARE WE DOING ABOUT THE PROBLEM?

Cummins has released Safety Campaign #C2623, BP74E Coolant Leak Safety Campaign to address this condition by changing the battery pack coolant to a low conductivity coolant, tightening the internal coolant outlet fitting and making some associated vehicle changes required for the new coolant. This campaign is currently available at Cummins Distributors and authorized Warranty Dealers. The repair will be completed free of charge and most applications will require approximately 2 days to complete.

WHAT SHOULD YOU DO?

Contact the nearest Cummins Distributor or authorized Warranty Dealer to arrange to have this safety action performed on your batteries/vehicle(s). The distributor or dealer will work with you to schedule the best date to complete this repair.

In the meantime, Cummins advises operators to continue to follow the published Vehicle Manufacturer's recommended actions and protocols should a HV Exposure lamp and Stop EV lamp become active

If you have not registered your Cummins product, please complete the enclosed registration card or register your product at <https://prodreg.cummins.com/prodreg/#/webform/contactInfo>.



If you are no longer the owner of the batterie(s)/vehicles(s) listed on the enclosed table, please forward this notice to the new owner or provide the new owner's contact information to Cummins so that we can notify them of this recall.

Federal law requires vehicle lessors receiving this recall notice to forward a copy of this notice to the lessee within ten (10) days. Also, it is a violation of Federal law for a dealer to deliver a new vehicle or equipment covered by this recall notice under a sale or lease until the defect has been remedied.

If you previously paid to have this recall performed on your vehicle, you may be eligible for reimbursement. Please contact Cummins Care at the number below for more information.

WHO SHOULD YOU CONTACT IF YOU HAVE FURTHER QUESTIONS OR CONCERNS?

If you have questions or concerns about this recall, please contact your local Cummins Distributor or authorized warranty dealer. You may also contact Cummins Care at 1-800-CUMMINS (1-800-286-6467) or visit our website at care.cummins.com.

If you have a complaint relative to this recall, you may report it to the following:

Administrator
National Highway Traffic Safety Administration
1200 New Jersey Avenue, SE
Washington, DC 20590

You may also call the toll-free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>.

Cummins is taking this action in the interest of your safety and satisfaction with our products. We apologize for any inconvenience and thank you for your attention to this matter.

Sincerely,

Campaign Administrator
Cummins Inc.