

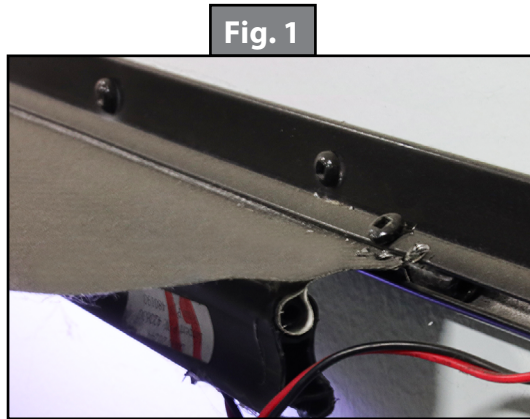
# AWNING INSPECTION AND WELD/SEAM REPAIR

Recall Number:	22E-055		
Product:	Awnings		
Date:	Original: July 15, 2022	Labor Rate:	.30 hours inspection only     .30 hours repair only 1.5 hours fabric replacement only
	Current: Sept. 1, 2022		

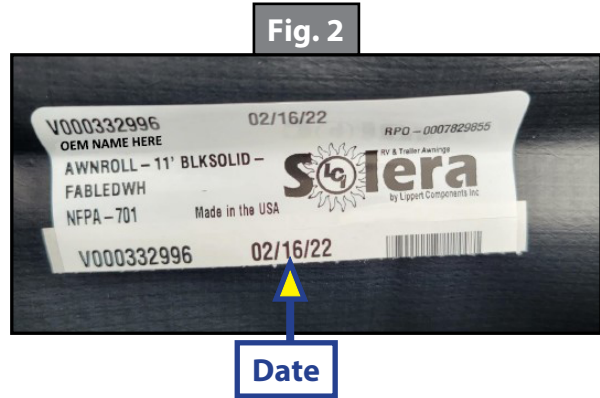
**NOTE:** This document supersedes the previously-released version dated July 15, 2022. All sections highlighted in yellow have been updated from the original version.

## Purpose

The purpose of this document is to provide guidance, as well as visual aides, to dealers performing inspection on units that may have insufficient awning weld(s). The inspection point is at the awning fabric seam at the awning rail at the wall of the unit (Fig. 1). This only affects awnings manufactured January 17, 2022 – June 14, 2022. The date of manufacture can be located on the variant code label (Fig. 2) located on the awning.



**Fig. 1**



**Fig. 2**

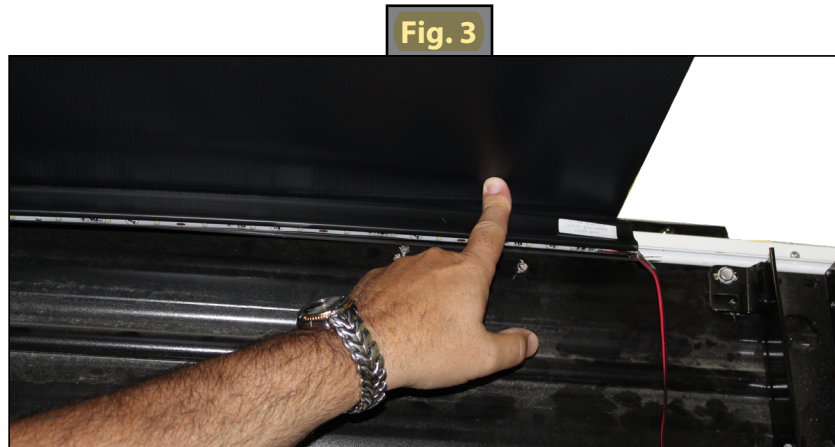
## Resources Required

- Stepladder of adequate height to perform push test and inspect weld near awning rail

## Instructions

### Push Test

1. Extend the awning.
2. From underneath the awning, about 1" to 1.5" from the fabric edge, push up on the fabric with one finger (Fig. 3) until the awning fabric is flush with the top of the awning rail. Look for any separation or visible daylight at the seam. Perform push test at both ends of the awning.



**Fig. 3**

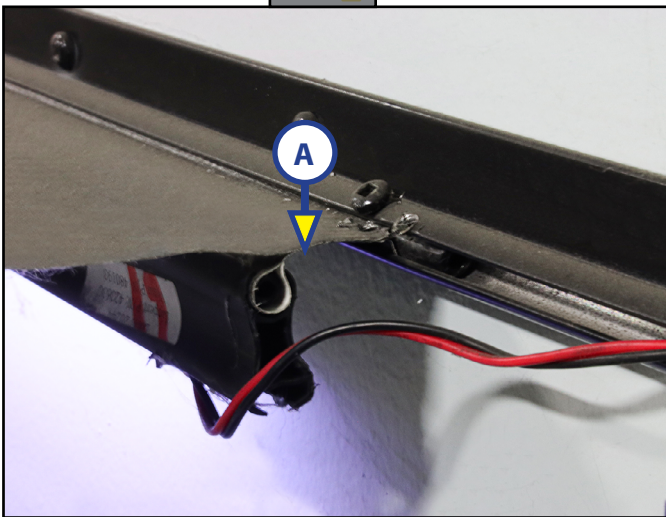
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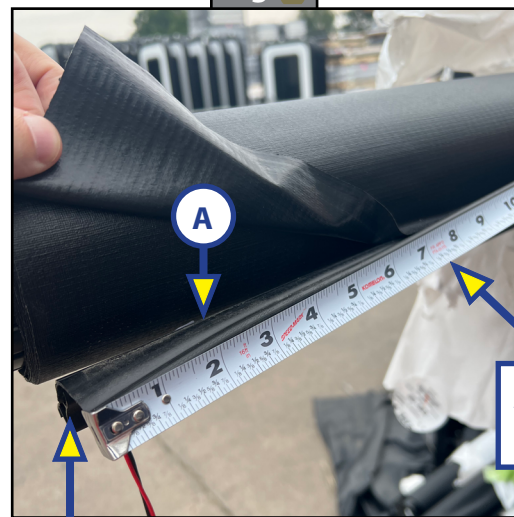
## Top Inspection

1. Position stepladder next to the unit to view the topside of the awning at the unit wall from either end (drive/idler side).
2. Inspect the weld near the awning rail (Fig. 4A).
  - A. Fig. 4 shows no separation at the seam. It does not require repair or replacement.
  - B. Fig. 5 shows separation at the seam (Fig. 5A).
    - I. If the separation is less than 6 inches, repair can be accomplished using the procedure described in [TI-434](#).
    - II. If the separation is over 6 inches it will require awning fabric replacement using the procedure described in [TI-166](#).

**Fig. 4**



**Fig. 5**



**Light strip location**

**Awning rail location**

All inspections and repairs must be documented with the following information:

- Full unit information, including 17-digit VIN, Make/Model/Floorplan and Date of Manufacture
- Clear photo of the awning tag
- Photos documenting any weld separation concerns