



***** IMPORTANT SAFETY RECALL *****
NHTSA Recall No. 22E-054
Cummins Campaign #C2619
*****2nd Notice****

August 11, 2023



Cummins PowerDrive™ systems for NHTSA Recall 22E-054:

System Serial Number	Unit Body	Vehicle Identification Number (VIN)
83500316	F528510	1BABNBUA9MF3 [REDACTED]
83500385	F529834	1BAKFCUAXNF3 [REDACTED]
83500108	F528512	1BABNBUA2MF3 [REDACTED]



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Dear Cummins Customer:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. Cummins Inc. has decided that a defect which relates to motor vehicle safety exists in certain Cummins PowerDrive™ electric drivetrain systems that were manufactured between June 1, 2018 and March 8, 2021.

Cummins previously mailed you an interim notice advising you of this recall and informing you that you would receive this second notice when the remedy is available.

This notice applies to the PowerDrive electric drivetrain systems in your vehicle(s) listed on the enclosed table.

WHY IS A RECALL BEING CONDUCTED?

The air compressor housing is not properly grounded; as a consequence, the air compressor housing may experience electrical voltage greater than 50V AC during air compressor operation.

This condition may lead to an electric shock for any person (in particular, service personnel) touching the air compressor housing while the air compressor is operating. This issue does not present a hazard to occupants of a vehicle during operation.

WHAT ARE WE DOING ABOUT THE PROBLEM?

Cummins has released field Safety Campaign #C2619, BES PD7000 Air Compressor Grounding Safety Campaign to correct this condition. The remedy is to install a ground strap between the air compressor motor housing and the vehicle chassis. Repair parts are currently available at Cummins Distributors and authorized Warranty Dealers. The repair will be completed free of charge (parts and labor) and most applications will require approximately 3 ½ hours to complete.



WHAT SHOULD YOU DO?

Contact the nearest Cummins Distributor or authorized Warranty Dealer to arrange to have this campaign performed on your vehicle. The distributor or dealer will work with you to schedule the best date to complete the repair.

In the meantime, Cummins advises operators and service personnel to ensure the air compressor is not operating by turning off the vehicle keyswitch before opening the access door (if so equipped) or before touching the air compressor.

If you have questions or concerns about this recall, please contact your local Cummins Distributor or authorized warranty dealer. You may also contact Cummins Care at 1-800- CUMMINS (1-800-286-6467) or visit our website at care.cummins.com.

If you have a complaint relative to this recall, you may report it to the following:

Administrator
National Highway Traffic Safety Administration
1200 New Jersey Avenue, SE
Washington, DC 20590

You may also call the toll-free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>.

If you have not registered your Cummins product, please complete the enclosed registration card or register your product at <https://prodreg.cummins.com/prodreg/#/webform/contactInfo>.

If you are no longer the owner of the vehicle(s) listed on the enclosed table, please forward this notice to the new owner or provide the new owner's contact information to Cummins so that we can notify them of this recall.

Federal law requires vehicle lessors receiving this recall notice to forward a copy of this notice to the lessee within ten (10) days. Also, it is a violation of Federal law for a dealer to deliver new vehicle or equipment covered by this recall notice under a sale or lease until the defect has been remedied.

Cummins is taking this action in the interest of safety and satisfaction with our products. We apologize for any inconvenience and thank you for your attention to this matter.

Sincerely,

Campaign Administrator
Cummins Inc.