

Part 573 Safety Recall Report

22E-036

Manufacturer Name : Performance Machine, Inc.**Submission Date :** JUN 14, 2022**NHTSA Recall No. :** 22E-036**Manufacturer Recall No. :** NR**Manufacturer Information :****Population :****Manufacturer Name :** Performance Machine, Inc.**Number of potentially involved :** 910**Address :** 16121 Carmenita Road
Cerritos CA 90703**Estimated percentage with defect :** 70 %**Company phone :** 714-523-3000**Equipment Information :****Brand / Trade 1 :** Burly Brand**Model :** Dominator**Part No. :** see descriptive info**Size :** 10 in., 12 in., 14 in. heights**Function :** MC handlebar

Descriptive Information : The following 12 part numbers are affected;

- B12-6051B Dominator Raked, 10" Black
- B12-6051SB Dominator Raked, 10" Satin Black
- B12-6052B Dominator Raked, 12" Black
- B12-6052SB Dominator Raked, 12" Satin Black
- B12-6053B Dominator Raked, 14" Black
- B12-6053SB Dominator Raked, 14" Satin Black
- B12-6071B Dominator Straight, 10" Black
- B12-6071SB Dominator Straight, 10" Satin Black
- B12-6072B Dominator Straight, 12" Black
- B12-6072SB Dominator Straight, 12" Satin Black
- B12-6073B Dominator Straight, 14" Black
- B12-6073SB Dominator Straight, 14" Satin Black

total of 533 bars

Production Dates : NOV 25, 2020 - APR 29, 2022

Brand / Trade 2 : Burly Brand

Model : Jail Bar

Part No. : see descriptive info

Size : 10 in., 12 in., 14 in. heights

Function : MC Handlebar

Descriptive Information : the following 6 part numbers are affected if purchased after 8/17/20:

B12-5501B BURLY JAIL BAR,10", BLK, 1.25"

B12-5501C BURLY JAIL BAR,10", CHR, 1.25"

B12-5502B BURLY JAIL BAR,12", BLK, 1.25"

B12-5502C BURLY JAIL BAR,12", CHR, 1.25"

B12-5503B BURLY JAIL BAR,14", BLK, 1.25"

B12-5503C BURLY JAIL BAR,14", CHR, 1.25"

Total of 377 bars

Production Dates : AUG 17, 2020 - APR 29, 2022

Description of Defect :

Description of the Defect : The weld that attaches the threaded inserts to the tube of the uprights, (the attachment point to the top clamp) may not be welded per the designed specification. This is a "defect" and NOT a "FMVSS non compliance"

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : Some percentage of welds do not meet our drawing specification. Such welds can crack and lead to separation of handlebars from the top clamp of the motorcycle, and may cause loss of control of motorcycle.

Description of the Cause : Manufacturing variances of weld size and thickness

Identification of Any Warning that can Occur : Warnings such as excessive looseness or play in the handlebars may occur.

Involved Components :

Component Name : n/a

Component Description : NR

Component Part Number : NR

Supplier Identification :**Component Manufacturer**

Name : Performance Machine, LLC

Address : 16121 Carmenita Road, Cerritos, CA 90703
Cerritos California 90703

Country : United States

Chronology :

Received product concern report 4/19/22 for PN B12-6073SB, showing cracked welds and separation at attachment point.

Action taken 4/20/22, put Dominator handlebars on hold, notified distributors to return unsold product.

Began 100% QC process of all unsold/held inventory; began fatigue testing new stock to determine scope of recall and how to identify affected models.

Received product concern report 4/26/22 for PN B12-6072B, showing cracked welds at attachment point.

Received product concern report 4/29/22 for PN B12-6073SB, showing cracked welds at attachment point.

Description of Remedy :

Description of Remedy Program : Retailers and consumers who have been identified as purchasing the affected bars will be contacted by letter, phone or email. Retailers and Distributors will be asked to return any unsold inventory and to provide us with all contact information for any of these bars sold to or installed on consumers' motorcycles.

Consumers that are known or suspected to have purchased the recalled bars will be contacted by phone, email or letter. They will be asked to visit www.burlybrand.com/recalls for details to file a claim to replace the bars.. Labor credits or reimbursements will be made to retailers (that replace consumer bars) and refunds will be given to those consumers who choose not to receive a free replacement bar from Performance Machine

How Remedy Component Differs from Recalled Component : The replacement bars will look almost identical to the recalled bars. However, all replacement products will have welds that have passed 100% QC inspection and will be permanently identified with serial no. 22152 or greater that will be clearly visible on all the replacement bars (on the bottom side of clutch grip (left side)) and should last the life of the bars. This will ensure consumers and retailers do not have to go through the recall identification process again if the bike is sold with approved replacements that look similar to the recalled bars.

Identify How/When Recall Condition was Corrected in Production :

The recall issue was not spotted until two non-injury incidents were reported to us. At that point we undertook a full investigation and further testing to isolate the issue and the population. All new production going forward will be permanently identified with serial no. 22152 or greater that will be clearly visible on all the replacement bars (on the bottom side of clutch grip (left side)) and should last the life of the bars. The QC process will change so that there is a 100% QC process and more random samples tested from batches to inform and confirm the QC inspection process and guidelines.

Recall Schedule :

Description of Recall Schedule :

NR

Planned Dealer Notification Date :

NR - NR

Planned Owner Notification Date :

NR - NR

Purchaser Information :

The following manufacturers purchased this defective/noncompliant equipment for possible use or installation in new motor vehicles or new items of motor vehicle equipment:

Name :

NR

Address :

NR

Country :

NR

Company Phone :

NR

* NR - Not Reported