



IMPORTANT SAFETY RECALL

This notice applies to your EnPak A60GB, GBH, or GBHW NHTSA Recall No. 22E-025

May 31, 2022

To: End users and all persons in possession of a Miller Electric Mfg. LLC (“Miller”) EnPak A60GB, GBH, and GBHW units.

This notice is sent to you in accordance with the National Traffic and Motor Vehicle Safety Act.

Miller has decided that a defect that relates to motor vehicle safety exists in certain Miller EnPak A60GB, GBH, or GBHW product with a serial number listed below. You should stop using the product and contact the Miller distributor where the EnPak was purchased.

Miller has determined that during installation onto a work truck, the EnPak A60 Series can be installed in a manner that does not assure adequate clearance between the internal EnPak A60 Series drive pulley/belt and the installed ground wire, battery cables, and fuel line hoses, due to the size of the bracket and location of the wires, cables, and hoses. As a result, there is the possibility that contact between the drive pulley/belt and the ground wire, battery cables, and fuel line hoses can occur and cause friction damage to the ground wire, battery cables, and fuel line hoses. Additionally, the output inductor could possibly contact the frame, due to lack of clearance between the output inductor and frame.

If contact between the drive pulley/belt and ground wire or battery cables provided with the EnPak A60 Series occurs, the ground wire insulation or battery cable(s) insulation can be abraded, potentially causing shorting between the ground wire and battery cables or between the battery cables, which can lead to excessive electric current and a potential fire hazard. If contact between the drive pulley/belt and fuel line hoses provided and installed by the truck upfitter occurs, the fuel line hoses can be abraded, potentially causing a fuel leak.

If contact between the output inductor and the frame of the EnPak A60 Series occurs, there is a potential for an electric arc and/or an unintended path for electric current to flow. This creates a risk of fire and damage to the EnPak A60 Series and work truck. This can only occur while the EnPak A60 Series is operating and not while the work truck is traveling on a roadway.



The affected serial number ranges are listed below.

<u>Model</u>	<u>Stock number</u>	<u>Serial number range</u>
A60GBHW	907815, 907815001	NB290697R – NC080172R
A60GBH	907814, 907814001	NB290697R – NC080172R
A60GB	907813, 907813001	NB290697R – NC080172R

Immediately discontinue use of all Miller EnPak A60GB, GBH, and GBHW products with these serial numbers and take the following steps:

1. Notify all affected personnel.
2. Contact the Miller distributor where the EnPak was purchased. Be prepared to provide the following information:
 - Company Name
 - Contact
 - Address
 - Phone
 - Serial Number of affected units

Miller is committed to replacing the affected parts in the EnPak. We regret any inconvenience this situation causes and we appreciate your patience as we implement the resolution, which is identified in Miller Electric Service Memos 1286 and 1287 and Field Instruction F290964 and F291875, respectively. The remedies include replacing any damaged battery cables or fuel line hoses, replacing the original bracket with a larger one, and discarding the original frame bracket and installing a replacement bracket that has a cutout. All repairs will be completed by an Authorized Miller Service Distributor free of charge, and Miller will reimburse for the components and labor. Miller estimates that all repairs will be completed within seven (7) days after notice is provided to Miller, and that replacement will take approximately 2.5 hours. This remedy will be done free of charge. Please contact your authorized EnPak distributor or service station with any additional questions. If you need further assistance, please contact Miller at 920-735-4505 or email psdservice@millerwelds.com.

Miller Electric Mfg. LLC

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If Miller fails or is unable to remedy this defect without charge, or within a reasonable amount of time (within 60 days of notice provided to Miller), you may submit a written complaint to:

Administrator
National Highway Traffic Safety Administration
1200 New Jersey AVE SE
Washington, DC 20590

You may also call the toll-free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>.

WHAT IF YOU ARE A LESSOR?

Federal law requires that you forward a copy of this safety recall notice to the lessee within 10 days.

Best Regards,

Service Manager
Power Systems Division
Miller Electric Mfg. LLC