OMB Control No.: 2127-0004

Part 573 Safety Recall Report

21V-965

Manufacturer Name: Daimler Trucks North America, LLC

Submission Date: DEC 13, 2021 NHTSA Recall No.: 21V-965 Manufacturer Recall No.: FL-915



Manufacturer Information:

Manufacturer Name: Daimler Trucks North America, LLC

Address: 4747 N. Channel Avenue

Portland OR 97217-3849

Company phone: 800-745-8000

Population:

Number of potentially involved: 2,843 Estimated percentage with defect: 1 %

Vehicle Information:

Vehicle 1: 2020-2022 Western Star 4700

Vehicle Type: **Body Style:** Power Train: NR

Descriptive Information: Cummins states per NHTSA filing 21E-099, "These engines are equipped with High

Pressure Common Rail fuel systems and sold for installation in mixer, truck, coach, emergency vehicle, refuse truck, recreational vehicle and crane applications. The recall consists of the entire population of engines equipped with a certain Injector

Fuel Supply Tube (fuel tube) prior to the implementation of corrective action."

Production Dates: FEB 26, 2019 - NOV 24, 2021

Not sequential VIN Range 1 : Begin : NR End: NR

Vehicle 2: 2019-2022 Freightliner 114SD

Vehicle Type: **Body Style:** Power Train: NR

Descriptive Information: Cummins states per NHTSA filing 21E-099, "These engines are equipped with High

Pressure Common Rail fuel systems and sold for installation in mixer, truck, coach, emergency vehicle, refuse truck, recreational vehicle and crane applications. The recall consists of the entire population of engines equipped with a certain Injector Fuel Supply Tube (fuel tube) prior to the implementation of corrective action."

Production Dates: OCT 10, 2018 - NOV 10, 2021

VIN Range 1 : Begin : NR End: NR Not sequential

Vehicle 3:	2021-2022 Western Star 49X					
Vehicle Type :						
Body Style :						
Power Train :	NR					
Descriptive Information :	Cummins states per NHTSA filing 21E-099, "These engines are equipped with High Pressure Common Rail fuel systems and sold for installation in mixer, truck, coach, emergency vehicle, refuse truck, recreational vehicle and crane applications. The recall consists of the entire population of engines equipped with a certain Injector Fuel Supply Tube (fuel tube) prior to the implementation of corrective action."					
Production Dates:	DEC 08, 2020	-NOV 10, 20)21			
VIN Range 1:	Begin:	NR	End: NR	☐ Not sequential		
	: 2021-2022 Freightliner Cascadia P4					
Vehicle Type :						
Body Style :						
Power Train :	NR					
Descriptive Information :	Cummins states per NHTSA filing 21E-099, "These engines are equipped with High Pressure Common Rail fuel systems and sold for installation in mixer, truck, coach, emergency vehicle, refuse truck, recreational vehicle and crane applications. The recall consists of the entire population of engines equipped with a certain Injector Fuel Supply Tube (fuel tube) prior to the implementation of corrective action."					
Production Dates :	FEB 10, 2020	-NOV 10, 20	21			
VIN Range 1:	Begin:	NR	End: NR	■ Not sequential		
Vehicle 5 : Vehicle Type : Body Style : Power Train :		estern Star 4	17X			
Descriptive Information :	Cummins states per NHTSA filing 21E-099, "These engines are equipped with High Pressure Common Rail fuel systems and sold for installation in mixer, truck, coach, emergency vehicle, refuse truck, recreational vehicle and crane applications. The recall consists of the entire population of engines equipped with a certain Injector Fuel Supply Tube (fuel tube) prior to the implementation of corrective action."					
Production Dates:	MAY 19, 2021	- OCT 08, 20	021			
VIN Range 1:	Begin:	NR	End: NR	■ Not sequential		

FMVSS 1: NR

	2021-2021 Western Star WF110						
Vehicle Type :							
Body Style :	ND						
Power Train:							
	Cummins states per NHTSA filing 21E-099, "These engines are equipped with High Pressure Common Rail fuel systems and sold for installation in mixer, truck, coach, emergency vehicle, refuse truck, recreational vehicle and crane applications. The recall consists of the entire population of engines equipped with a certain Injector Fuel Supply Tube (fuel tube) prior to the implementation of corrective action."						
Production Dates :			E I VD				
VIN Range 1:	Begin :	NR	End: NR	☐ Not sequential			
Vehicle Type : Body Style :	2020-2020 We	stern Star WJ1	21				
Power Train:	NR						
Descriptive Information :	Cummins states per NHTSA filing 21E-099, "These engines are equipped with High Pressure Common Rail fuel systems and sold for installation in mixer, truck, coach, emergency vehicle, refuse truck, recreational vehicle and crane applications. The recall consists of the entire population of engines equipped with a certain Injector Fuel Supply Tube (fuel tube) prior to the implementation of corrective action."						
Production Dates:	AUG 22, 2019 - AUG 22, 2019						
VIN Range 1:	Begin :	NR	End: NR	☐ Not sequential			
Vehicle 8 : Vehicle Type : Body Style : Power Train :	2019-2021 FCC	CC XCP Chassis	3				
Descriptive information.	Cummins states per NHTSA filing 21E-099, "These engines are equipped with High Pressure Common Rail fuel systems and sold for installation in mixer, truck, coach, emergency vehicle, refuse truck, recreational vehicle and crane applications. The recall consists of the entire population of engines equipped with a certain Injector Fuel Supply Tube (fuel tube) prior to the implementation of corrective action."						
Production Dates: OCT 18, 2018 - MAR 24, 2020							
VIN Range 1 : Begin : NR End : NR							
Description of Defect: Description of the Defect: Cummins states per NHTSA 21E-099, "The fuel tubes between the fuel rail and the injector for cylinders 4, 5 and 6 may be susceptible to cracking, resulting in a high-pressure fuel leak."							

FMVSS 2: NR

Description of the Safety Risk: Cummins states per NHTSA 21E-099, "A high pressure fuel leak in the

presence of an ignition source may increase the risk of a fire."

Description of the Cause: NR Identification of Any Warning NR

that can Occur:

Involved Components:

Component Name 1: Fuel Tubes

Component Description: Engine Fuel Tubes

Component Part Number: D0S3005BX03, D0S3009BX03

Supplier Identification:

Component Manufacturer

Name: Cummins, Inc.

Address: Box 3005, Mail Code 41303

Columbus Indiana 47202-3005

Country: United States

Chronology:

Cummins states per NHTSA 21E-099, "As part of the investigation, Cummins identified 29 warranty claims for fuel tube fuel leaks (not all of which had cracked tubes) with a date range of March 6, 2020 through September 22, 2021 (as of September 22, 2021).19Oct2021 – Cummins investigated a September 2021 fire on a vehicle equipped with an X12 engine. 25Oct2021 – Cummins identified a leak of the #5 cylinder fuel tube as the cause of the fire.28Oct2023 – Cummins completed a Product Safety Hazard Analysis." Cummins notified DTNA on December 2, 2021. DTNA investigated the matter and promptly declared a recall.

Description of Remedy:

Description of Remedy Program : Cummins states per NHTSA 21E-099, "The subject fuel tubes for cylinders

4, 5 and 6 (the rear half of the engine) will be replaced with new fuel tubes (having the same part number as the recalled components) and vibration isolators will be added to the fuel tubes. A recall-specific reimbursement plan will be provided on the Recall Portal for those units not covered by

the manufacturer's limited warranty."

How Remedy Component Differs NR

from Recalled Component:

Identify How/When Recall Condition NR

was Corrected in Production:

Recall Schedule:

Description of Recall Schedule: Customer notification will be made by first class mail using Daimler

Trucks North America records to determine the customers affected.

Planned Dealer Notification Date : FEB 10, 2022 - FEB 10, 2022

Planned Owner Notification Date: FEB 10, 2022 - FEB 10, 2022

* NR - Not Reported