



# Warranty Memo

<b>Number:</b> m2201	<b>Revision:</b>	<b>Released Date:</b> 13-Jan-2022
<b>Interim Notification Regarding Pending Safety Campaign C2532 to Address a Concern with the Fuel Injector Supply Line on certain X12 Engines</b>		<b>Expiration Date (U.S. and Canada):</b> 13-Jan-2023
		<b>Expiration Date (International):</b> 13-Jan-2023

## Attention

## Purpose

The purpose of this memo is to notify repair locations that Cummins Inc. is initiating interim end user notification mailings regarding a safety defect on certain X12 engines.

## Discussion

Cummins Inc. has decided that a defect which relates to safety exists in certain X12 CM2350 X119B engines that were manufactured between April 26, 2016 and October 11, 2021 and certain X12 CM2450 X137B engines that were manufactured between August 27, 2019 and November 1, 2021. The fuel tubes between the fuel rail and the injector for cylinders 4, 5 and 6 may be susceptible to cracking, resulting in a high-pressure fuel leak. A high-pressure fuel leak in the presence of an ignition source may increase the risk of a fire. Cummins has notified affected Original Equipment Manufacturers to which these engines have been shipped and has filed a Defect Notification with the U.S. National Highway Traffic Safety Administration for applicable engines. NHTSA has assigned this recall number 21E-099. The Safety Campaign is being finalized; it is currently expected to be published on QuickServe Online on or about February 17, 2022 when the parts are expected to be available. Campaign Number C2532 will apply to this Safety Campaign.

## Action

Until the Safety Campaign is available, for affected units that develop a leak, replace the fuel line per service procedure in the associated service manual and refer to TSB210271 for information regarding vibration isolator installation. For units that are not leaking, distributors and dealers **must**

wait until the appropriate Safety Campaigns are published on QSOL to schedule any repairs. Cummins expects to begin notifying owners on January 28, 2022 with interim letters informing them that the safety defect exists and that they will receive another notice when the repair is available. Cummins is advising customers to check for leaks in accordance with the daily maintenance schedule outlined in the appropriate Engine Owner's Manual and seek repairs if leaks are identified. If a leak occurs, the operator may see or smell diesel fuel. A second notification will be sent to end users to inform them when the final remedy is available and provide instructions to schedule the recall for their engine. The second notifications are expected to mail during 1<sup>st</sup> Quarter of 2022. Customers and repair locations with questions may contact Cummins Care at 1-800-CUMMINS (1-800-286-6467).

<b>Engine Family</b>	<b>Fuel System</b>
All	All
<b>Design Application</b>	<b>Market Application</b>
All	All

## Document History

<b>Date</b>	<b>Details</b>
2022-1-13	Document Created

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