OMB Control No.: 2127-0004

Part 573 Safety Recall Report

21V-865

Manufacturer Name: Yamaha Motor Corporation, USA

NHTSA Recall No.: 21V-865

Manufacturer Recall No.: 990152



Manufacturer Information:

Manufacturer Name: Yamaha Motor Corporation, USA

Address: 6555 Katella Avenue

Cypress CA 90630-5101

Company phone: 800-962-7926

Population:

Number of potentially involved: 2,462 Estimated percentage with defect: 5 %

Vehicle Information:

Vehicle 1: 2016-2020 Yamaha FJR13

Vehicle Type: MOTORCYCLES

Body Style : OTHER Power Train : GAS

Descriptive Information: In previously modified units, under specific usage environment, the changes in the

performance characteristics created by the ECU modification did not meet certain customers' usage requirements such as when performing high-rpm half-clutch start-offs in 1st gear and when excessively operating the throttle while using the clutch. Yamaha has performed extensive additional testing and verification and ascertained that the revised performance characteristics can be reprogramed back into the ECU and maintain the integrity of the transmission and the previous repair campaign

Production Dates: DEC 01, 2015 - JUL 16, 2021

Description of Defect:

Description of the Defect: In certain affected motorcycles, a previous safety recall, 20V-813, directed the

replacement of second due to inadequate strength under high stress loads. As a result, cracks may occur due to constant stress applied during repeated gear shift operation and, eventually, the gear could break. If transmission failure occurred and, in turn, the rear wheel could lock, increasing the risk of loss of

control, increasing the risk of loss of control and a crash

FMVSS 1: NR FMVSS 2: NR Description of the Safety Risk: The side of second gear may not be strong enough to handle high speed loads.

As a result, cracks may occur due to constant stress applied during repeated gear shift operation and, eventually, the gear could break. If this happens, the

transmission and, in turn, the rear wheel, could lock

Description of the Cause: second pinion gear may not be strong enough to handle high speed loads. As a

result, cracks may occur due to constant stress applied during repeated gear

shift operation

Identification of Any Warning difficulty shifting, finding neutral and false neutrals may occur prior to gear

that can Occur: breakage. Customers are urged not to operate the affected motorcycle until

inspection and or modification is performed

Involved Components:

Component Name 1: ECU

Component Description: Electronic Control Unit

Component Part Number: B96-8591A-10

Component Name 2: ECU

Component Description: Electronic Control Unit

Component Part Number: B96-8591A-50

Component Name 3: ECU

Component Description: Electronic Control Unit

Component Part Number: B96-8591A-51

Component Name 4: ECU

Component Description: Electronic Control Unit

Component Part Number: B96-8591A-80

Supplier Identification:

Component Manufacturer

Name: NR

Address: NR

NR

Country: NR

Chronology:

November 2021, Yamaha Motor corporation USA was informed by the manufacturer, Yamaha Motor Co., LTD that such a condition could exist in previously modified units. This was determined pursuant to quality control review, testing and a review of foreign models that use substantially similar part design.

Units previously modified under campaign 20V813, customer owner or those reworked by the factory prior to sale will only be subject to ECU reprogramming.

Description of Remedy:

Description of Remedy Program: Affected units must have the main axle and drive axle assemblies replaced

with the stronger parts and the Engine Control Unit (ECU) reprogrammed

to prevent excessive rpm leading to second gear damage

How Remedy Component Differs Second pinion gear is now forged and 2nd pinion on the main axel and 1st from Recalled Component: and 5th wheel gear on the drive axle have a small identification groove

machined on them to aid identification

Identify How/When Recall Condition With the start of November 2020 production, the new style forged 2nd was Corrected in Production: pinion gear on the main transmission axel and 1st and 5th wheel gear on the drive transmission axel are used for engine/transmission assembly

Recall Schedule:

Description of Recall Schedule: We anticipate commencing dealer/consumer notification shortly after

the owner's notification letter is approved by NHTSA, the affected VIN range is ascertained, and the Technical Bulletin's service procedures are confirmed and finalized by Yamaha staff. assuming the Agency can review and approve the customer notification letter within 5 days of receipt (perhaps November 12th we will have the letter and technical bulletin printed. Normal turnaround time is 3 working days for such a printing. Hence the materials will be ready for mailing approximately November 18th. Final copies of these notification documents will be forwarded to

the Agency as soon as possible.

Planned Dealer Notification Date: NOV 19, 2021 - NOV 22, 2021

Planned Owner Notification Date: NOV 19, 2021 - NOV 22, 2021

^{*} NR - Not Reported