



# Thor Motor Coach Recall Repair Instructions

Recall #	<b>21V-755 2021-598</b>		
Description/Title:	<b>18M Rize/Scope LP Hose</b>		
Affected Product Line(s):	<b>Certain model year 2022 18M Rize and Scope motorhomes</b>		
Service Campaign # :	<b>RC000243</b>	Released Date:	<b>11/12/2021</b>
Repair Code:	<b>TMCRC10104V</b>	Document Date:	<b>11/12/2021</b>
Time Allowed:	<b>1.3</b>	Document Revision:	<b>A</b>

**Issue:**

On certain model year 2022 Rize & Scope motorhomes, the LP hose between the solenoid valve and LP regulator was improperly installed at a 90-degree angle. In addition, the LP hose that was installed during production is too short and is causing the bend in the LP hose to become more prominent. Due to the bend in the line, the LP hose could rupture and possibly lead to a leak in the LP hose. This could cause a fire, which could result in serious injury or death.

**Parts Needed:**

- Drill/Screw Gun
- Self-Tapping Screws

**Parts Required:**

- TMC Recall Part #0513655 – 54” LP Hose
- **Shop Supplies**
  - P-clamps (as needed)
  - Pipe Dope / Teflon Tape

*\*NOTE- Please be sure to include cost of shop supplies (i.e. p-clamps) during claim process*



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### Instructions:

**IMPORTANT! – Be sure to turn off LP before starting repair process.**



*Examples of Improperly Installed LP Hose*

1. Remove the existing p-clamps.
2. Loosen the fittings where the hose goes into the tank and where the hose goes into the regulator.
3. Remove the LP hose.
4. Install the new, longer hose (54”) in the same way as the old one.
  - a. Ensure the hose sweeps where the fittings go into the regulator and tank.
  - b. Be sure to keep hose clear of any sharp edges.
5. Perform LP test to ensure everything is installed and working properly.

