OMB Control No.: 2127-0004

Part 573 Safety Recall Report

21V-715

Manufacturer Name: Daimler Trucks North America, LLC

Submission Date: SEP 15, 2021 NHTSA Recall No.: 21V-715 Manufacturer Recall No.: FL-901



Manufacturer Information:

Manufacturer Name: Daimler Trucks North America, LLC

Address: 4747 N. Channel Avenue

Portland OR 97217-3849

Company phone: 800-745-8000

Population:

Number of potentially involved: 460 Estimated percentage with defect: 3 %

Vehicle Information:

Vehicle 1: 2022-2022 Freightliner Cascadia

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : Power Train : NR

Descriptive Information: All Freightliner Cascadia's with a Cummins Engine and battery boxes mounted

between the frame rail built at the Cleveland Manufacturing plant within the

production date range.

Production Dates: APR 01, 2021 - JUL 12, 2021

Description of Defect:

Description of the Defect: On certain vehicles, the exhaust pipe outlet (also known as the exhaust pipe

mitigator) may have been mis-installed, facing the tip towards battery boxes

mounted directly above between the frame rail.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: In some cases, the exhaust heat may melt the battery box and possibly result

in a thermal event.

Description of the Cause: NR

Identification of Any Warning Exhaust can leave residue on surrounding components, melting of surrounding

that can Occur: components and/or smell of melted materials.

Involved Components:

Component Name 1: Exhaust mitigator

Component Description: Exhaust pipe outlet

Component Part Number: 04-33677-000 - PIPE-EXH MITIGATOR,5",STAMPED

Supplier Identification:

Component Manufacturer

Name: NR Address: NR

NR

Country: NR

Chronology:

In May 2021 DTNA became aware of a single thermal event reported from field staff. Based on the report DTNA opened an investigation in or around June 2021. During the investigation, DTNA received 4 additional reports of thermal events. In or around July, 2021 DTNA manufacturing plant performed an audit on 166 units and implemented a quality check point to ensure proper installation of the exhaust pipe outlet. Shortly after, DTNA received a field incident report of an already known event from July 2021. In August, DTNA continued to analyze warranty and manufacturing data to determine a suspect population. Out of an abundance of caution, on Sep 8, 2021, DTNA reasonably decided to conduct a voluntary safety recall.

Description of Remedy:

Description of Remedy Program: Repairs will be performed by Daimler Trucks North America authorized

service facilities. Details of the reimbursement plan will be included in the

owner's notification letter.

How Remedy Component Differs NR

from Recalled Component:

Identify How/When Recall Condition NR

was Corrected in Production:

Recall Schedule:

Description of Recall Schedule: Customer notification will be made by first class mail using Daimler

Trucks North America records to determine the customers affected.

Planned Dealer Notification Date: NOV 14, 2021 - NOV 14, 2021 Planned Owner Notification Date: NOV 14, 2021 - NOV 14, 2021

The information contained in this report was submitted pursuant to 49 CFR §573

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