



Mercedes-Benz

Campaign No. 2021080003, August 2021

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **Model G-Class vehicles (463 platform)**  
**Model year 2019**

**Replace the Fuel Tank**

Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles, has determined that based on information provided by the fuel tank supplier, the fuel tank on certain Model Year ("MY") 2019 G-Class (463 platform) vehicles might not meet current production specifications. In this case, the welding seam where the two halves of the fuel tank are joined might not meet the fatigue strength requirements. As a result, the leak tightness of the tank cannot be ensured over the vehicle's service life. The fuel tank supplier has assessed that in the event of a fuel leak, the risk of a fire hazard could increase due to the presence of an ignition source. When the issue occurs, the customer might be made aware by the smell of fuel and by a flashing check engine indicator light in the instrument cluster. An authorized Mercedes-Benz dealer will replace the fuel tank on the affected vehicles.

Prior to performing this Campaign:

- VMI must always be checked before performing campaigns to verify that the campaign is required on a specific vehicle. Always check for any other open campaigns, and perform accordingly.
- Please review the entire Campaign bulletin and follow the repair procedure exactly as described.

Please note that Recall Campaigns **do not expire** and may also be performed on a vehicle with a vehicle status indicator.

Approximately 3 vehicles are affected.

Order No. P-RC-2021080003

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

**Replace fuel tank**Model 463

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**Work procedure**

1. Replace fuel tank.

**i** For basic data, see **AR47.10-P-4100XGA**.

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**Primary Parts Information**

<b>Qty.</b>	<b>Part Name</b>	<b>Part Number</b>
1	Fuel tank	A 463 470 12 02

**i** **Note:**

- The following allowable labor operation should be used when submitting a warranty claim for this repair:

**Warranty Information**


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<b>Operation: (02-0691)</b>	Replace fuel tank <u>Includes:</u> Extract fuel vapors for vehicles with spark-ignition engine; remove/install wheel and tire assembly; extra work for: Remove/install wheel and tire assembly in assembly with wheel lift dolly
<b>(02-9736)</b>	Drain/fill fuel tank

<b>Damage Code</b>	<b>Operation Number</b>	<b>Labor Time (hrs.)</b>
47 900 13	02-0691	3.3
	02-9736	Time prescribed by foreperson

**i** **Note**

Always check ASRA for the current OP-Code times. Labor times are subject to change and updates may not be reflected in this document.