OMB Control No.: 2127-0004

Part 573 Safety Recall Report

21V-527

Manufacturer Name: Mercedes-Benz USA, LLC

Submission Date: AUG 20, 2021 **NHTSA Recall No.:** 21V-527

Manufacturer Recall No.: 2021070032/33



Manufacturer Information:

Manufacturer Name: Mercedes-Benz USA, LLC

Address: 13470 International Parkway

Jacksonville FL 32218

Company phone: 1-877-496-3691

Population:

Number of potentially involved: 542 Estimated percentage with defect: 7 %

Vehicle Information:

Vehicle 1: 2021-2021 Mercedes-Benz CLS 450

Vehicle Type: LIGHT VEHICLES

Body Style : 4-DOOR Power Train : GAS

Descriptive Information: Mercedes-Benz 2021 CLS 450 1 Vehicle

The recall population was determined through production records. Vehicles outside

of the recall population have the electrical connector of the side crash sensors

manufactured according to current production specifications.

Production Dates: AUG 03, 2020 - NOV 11, 2020

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle 2: 2021-2021 Mercedes-Benz AMG CLS 53

Vehicle Type: LIGHT VEHICLES

Body Style : 4-DOOR Power Train : GAS

Descriptive Information: Mercedes-Benz 2021 AMG CLS 53 1 Vehicle

The recall population was determined through production records. Vehicles outside

of the recall population have the electrical connector of the side crash sensors

manufactured according to current production specifications.

Production Dates: AUG 03, 2020 - NOV 11, 2020

Vehicle 3:	2021-2021 Mer	cedes-Benz E	350				
Vehicle Type :	LIGHT VEHICLE	ES					
Body Style :							
Power Train :							
Descriptive Information :		2021 F 250 26	Vohiclo				
Descriptive information.					ction records. Vehicles outside		
	The recall population was determined through production records. Vehicles outside of the recall population have the electrical connector of the side crash sensors						
	manufactured according to current production specifications.						
Production Dates :	AUG 03, 2020 - NOV 11, 2020						
VIN Range 1:		NR	End:	NR	☐ Not sequential		
	8						
Vehicle 4:	2021-2021 Mer	cedes-Benz E	450				
Vehicle Type :	LIGHT VEHICLE						
Body Style :	4-DOOR						
Power Train :	GAS						
Descriptive Information :	Mercedes-Benz	2021 E 450 26	Vehicle				
					ction records. Vehicles outside		
	of the recall population have the electrical connector of the side crash sensors						
	manufactured according to current production specifications.						
Production Dates:	AUG 03, 2020 - 1	NOV 11, 2020					
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential		
	2021-2021 Mer		MG E 53				
	LIGHT VEHICLES						
Body Style :							
Power Train :	GAS						
Descriptive Information:	Mercedes-Benz	2021 AMG E 5	3 10 Ve	hicle			
	The recall population was determined through production records. Vehicles outside						
					of the side crash sensors		
D 1 D .	manufactured a	· ·	rent pro	oduction specii	ications.		
Production Dates :	ŕ						
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential		
Vahiela 6 :	2020-2020 Mer	ecodos Ronz, C	550				
	LIGHT VEHICLE		330				
Body Style:		20					
Power Train:							
		000000000000000000000000000000000000000	- 17 1 . 1				
Descriptive Information :					etion records. Vehicles outside		
					ction records. Vehicles outside of the side crash sensors		
	manufactured a						
Production Dates :		_	F	F3			
VIN Range 1:		NR	End:	NR.	☐ Not sequential		
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			.C 300			
•	Mercedes-Benz 2020-2021 GLC 300 317 Vehicle The recall population was determined through production records. Vehicles outside of the recall population have the electrical connector of the side crash sensors manufactured according to current production specifications.					
Production Dates:	AUG 03, 2020 - I	NOV 11, 2020				
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential	
Vehicle Type : Body Style : Power Train :						
Production Dates:	AUG 03, 2020 - I	NOV 11, 2020				
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential	
			IG GLC (33		
	Mercedes-Benz 2020 AMG GLC 63 5 Vehicle The recall population was determined through production records. Vehicles outside of the recall population have the electrical connector of the side crash sensors manufactured according to current production specifications.					
Production Dates : VIN Range 1 :		NOV 11, 2020 NR	End:	NR	☐ Not sequential	
	Vehicle 10: 2021-2021 Mercedes-Benz AMG GT43 Vehicle Type: LIGHT VEHICLES					
Body Style :		10				
Power Train :						
		9091 AMC CT	10.01/-	L: l.		
Descriptive Information :	ion: Mercedes-Benz 2021 AMG GT43 9 Vehicle The recall population was determined through production records. Vehicles outside of the recall population have the electrical connector of the side crash sensors manufactured according to current production specifications.					
Production Dates:	AUG 03, 2020 - I	NOV 11, 2020				
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential	

Waliala 11.	9091 9091 Ma	J D	AMC CT TO				
	2021-2021 Mercedes-Benz AMG GT 53						
Body Style :	LIGHT VEHICLI	es.					
Power Train:							
	Mercedes-Benz 2021 AMG GT 53 13 Vehicle The recall population was determined through production records. Vehicles outside of the recall population have the electrical connector of the side crash sensors manufactured according to current production specifications.						
Production Dates :	AUG 03, 2020 -	NOV 11, 202	20				
VIN Range 1:	Begin:	NR	End: NR		☐ Not sequential		
Valsala 10.	2020 2020 14	noodog Dor-	C 450				
	2020-2020 Mercedes-Benz S 450						
Body Style :	LIGHT VEHICLI	EO.					
Power Train :							
		. 2020 5 450	7 Valsiala				
Descriptive information.	Mercedes-Benz 2020 S 450 7 Vehicle The recall population was determined through production records. Vehicles outside of the recall population have the electrical connector of the side crash sensors manufactured according to current production specifications.						
Production Dates:	AUG 03, 2020 - NOV 11, 2020						
VIN Range 1:	Begin:	NR	End: NR		$\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ $		
Valsiala 19.	2020-2020 Mei	mandan Dama	C 560				
			3 300				
V -	LIGHT VEHICLES						
Power Train :	4-DOOR						
		. 0000 C FC0	7 Valsiala				
Descriptive information :	: Mercedes-Benz 2020 S 560 7 Vehicle The recall population was determined through production records. Vehicles outside of the recall population have the electrical connector of the side crash sensors manufactured according to current production specifications.						
Production Dates: AUG 03, 2020 - NOV 11, 2020							
VIN Range 1:	Begin:	NR	End: NR		☐ Not sequential		
Description of Defect :							
Description of the Defect: Marcades Panz AC ("MPAC") the manufacturer of Marcades Panz vehicles has							

determined that on certain Model Year ("MY") 2020-2021 E-Class (213 platform), S-Class (222 platform), GLC (253 platform), CLS (257 platform), AMG GT 4-doors coupe (290 platform) and G-Class (463 platform) vehicles, the locking mechanism for the electrical connector on the side crash sensors might

not meet current production specifications.

FMVSS 1: NR

FMVSS 2: NR

Description of the Safety Risk: In this case, the side crash sensor connector might loosen over the vehicle's

lifetime. In the event of a crash with a side impact, this loosening may lead to a delayed activation of the restraint systems, potentially resulting in a reduced restraint performance, which could increase the risk of injury.

Description of the Cause: Due to a production deviation at a supplier, the plug connection on a certain

batch of side impact crash sensors might not meet current production

specifications.

Identification of Any Warning When the issue occurs, a specific warning message would be displayed and the

that can Occur: SRS warning lamp illuminated in the instrument cluster.

Involved Components:

Component Name 1: PRESSURE SENSOR

Component Description: PRESSURE SENSOR

Component Part Number: A2139051400

Supplier Identification:

Component Manufacturer

Name: Continental Automotive GmbH

Address: Siemensstrasse 12

Regensburg Foreign States 93055

Country: Germany

Chronology:

In September 2020, MBAG received an initial report from the supplier of the side impact crash sensors describing the possibility that in a certain batch of these sensors, the electrical connector housing might not meet specifications.

Subsequently, potentially affected vehicles were determined based on the production date and serial numbers of the potentially affected sensors as reported by the supplier. In October and November 2020 plant rework campaigns were started to rework potentially affected vehicles. In parallel, analysis of the vehicles' locations showed that some vehicles with sensors from the batch identified by the supplier had already left the plant. In December 2020, initial analyses regarding the potential effects of installing an affected sensor were conducted

Between January and March 2021, further analyses of the potential consequences were conducted based on

shaker and shock tests. During these tests, affected sensors were exposed to vibrations and loads which are expected to occur over the vehicle's lifetime. During these tests, the electrical connectors did not loosen despite the locking mechanism not meeting specifications.

From April 2021, the results of these tests were evaluated and the initial test results did not suggest a deterioration in the performance of the affected sensors. In order to confirm those initial findings, additional analyses of the sensor, connector and wiring harness installation in different affected door variants were conducted in order to determine if there is a possibility of the sensor loosening on a built-up vehicle. Additionally, pull-out forces of the connectors on affected housings were measured. Please see Chronology Supplement.

Description of Remedy:

Description of Remedy Program: An authorized Mercedes-Benz dealer will check the side impact crash

sensors in the doors on the affected vehicles and replace them, if

necessary.

Pursuant to 49 C.F.R. § 577.11(e), MBUSA does not plan to provide notice about pre-notice reimbursement to owners since none of the involved vehicles would have been previously subject to the condition described

and all remain covered under the new vehicle warranty.

from Recalled Component:

How Remedy Component Differs Side impact crash sensors with connectors according to specifications.

Remedy Part No: PRESSURE SENSOR

A2139051400

Identify How/When Recall Condition A change in the production procedure of our supplier ensures that this

was Corrected in Production: issue can no longer occur from November 12, 2020 onwards.

Recall Schedule:

Description of Recall Schedule: Dealers will be notified of the pending voluntary recall campaign on July

16, 2021. Owners will be notified of the voluntary recall campaign before

September 10, 2021.

A copy of all communications will be provided when available.

Planned Dealer Notification Date: JUL 16, 2021 - NR Planned Owner Notification Date: SEP 10, 2021 - NR

* NR - Not Reported