OMB Control No.: 2127-0004

Part 573 Safety Recall Report

21V-522

Manufacturer Name: Thor Motor Coach

Submission Date: JUL 08, 2021 **NHTSA Recall No.:** 21V-522 **Manufacturer Recall No.:** RC000232



Manufacturer Information:

Manufacturer Name: Thor Motor Coach

Address: PO Box 1486

701 County Road 15 Elkhart IN 46515

Company phone: 877-500-1020

Population:

Number of potentially involved: NR Estimated percentage with defect: 1 %

Vehicle Information:

Vehicle 1: 2019-2021 Thor Motor Coach Aria Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style: OTHER Power Train: DIESEL

Descriptive Information : Per notification from Lippert Components, the estimated percentage affected is .05%

however the field below will not accept decimals. Windows for viewing with operating vent involved, population was determined based on shipment history. Recalled products differ from products not included as they were built prior to

process changes.

Production Dates: OCT 01, 2018 - AUG 13, 2020

VIN Range 1 : Begin : NR End : NR ☐ Not sequential

Vehicle 2: 2019-2021 Thor Motor Coach Challenger Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style: OTHER
Power Train: GAS

Descriptive Information: Per notification from Lippert Components, the estimated percentage affected is .05%

however the field below will not accept decimals. Windows for viewing with operating vent involved, population was determined based on shipment history. Recalled products differ from products not included as they were built prior to

process changes.

Production Dates: OCT 01, 2018 - AUG 13, 2020

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle 3:	2019-2021 Thor Motor Coach Miramar						
Vehicle Type :	BUSES, MEDIUM & HEAVY VEHICLES						
Body Style :							
Power Train :							
Descriptive Information :	Per notification from Lippert Components, the estimated percentage affected is .05% however the field below will not accept decimals. Windows for viewing with operating vent involved, population was determined based on shipment history. Recalled products differ from products not included as they were built prior to process changes.						
Production Dates :	OCT 01, 2018 - A	AUG 13, 2020					
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential		
					-		
Vehicle 4:	2019-2021 Tho	r Motor Coach (Outlaw				
Vehicle Type :	BUSES, MEDIUM	BUSES, MEDIUM & HEAVY VEHICLES					
Body Style :	OTHER						
Power Train :	GAS						
Descriptive Information :	Per notification from Lippert Components, the estimated percentage affected is .05% however the field below will not accept decimals. Windows for viewing with operating vent involved, population was determined based on shipment history. Recalled products differ from products not included as they were built prior to process changes.						
Production Dates:	OCT 01, 2018 - A	AUG 13, 2020					
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential		
Vehicle 5:	2019-2021 Tho	r Motor Coach I	Palazzo				
Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES							
Body Style :							
Power Train :							
Descriptive Information :	Per notification from Lippert Components, the estimated percentage affected is .05% however the field below will not accept decimals. Windows for viewing with operating vent involved, population was determined based on shipment history. Recalled products differ from products not included as they were built prior to process changes.						
Production Dates :	OCT 01, 2018 - A	AUG 13, 2020					
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential		

Vehicle 6: 2	3: 2019-2021 Thor Motor Coach Tuscany						
	BUSES, MEDIUM & HEAVY VEHICLES						
Body Style: 0							
Power Train : I							
h c F	Per notification from Lippert Components, the estimated percentage affected is .05% nowever the field below will not accept decimals. Windows for viewing with operating vent involved, population was determined based on shipment history. Recalled products differ from products not included as they were built prior to process changes.						
Production Dates: 0	OCT 01, 2018 - A	AUG 13, 2020					
VIN Range 1: Be	egin :	NR	End:	NR	☐ Not sequential		
Vehicle Type: Body Style: Control Power Train: Descriptive Information: Body Style: Body Style: Control Power Train: Body Style: Body Styl	OTHER DIESEL Per notification nowever the fiel operating vent i Recalled produc orocess changes	from Lippert Condition Lippert Condition Lippert Condition Market Control of the	Ompone accepation wa	ents, the esti t decimals. V as determine	mated percentage affected is .05% Vindows for viewing with ed based on shipment history. d as they were built prior to		
Production Dates : 0			- 1				
VIN Range 1:Be	egin:	NR	End:	NR	☐ Not sequential		
Description of Defect : Description of the Defect FMVSS 1	compromise		en the 2	? pieces of gl	ass allowing the vent seal to be		
FMVSS 2	: NR						
Description of the Safety Risk	: Possibility of	f the window ac	dhesive	failing			
Description of the Cause	Stress induced failure of window adhesive bonding						
Identification of Any Warnin that can Occur	0 0	ar maintenance	e possib	ly noticing a	loss of bonding.		
Involved Components :							

Part 573 Safety Recall Report

21V-522

Page 4

Component Name 1: 6400 Series Vented Window

Component Description: Vented Window

Component Part Number: See Attached List of Component Part Numbers

Supplier Identification:

Component Manufacturer

Name: Lippert Components

Address: PO Box 2888

Elkhart Indiana 46515

Country: United States

Chronology:

See Attached Chronology Provided by Lippert Components.

7/2/2021: Thor Motor Coach was formally notified by Lippert Components of the recall.

Description of Remedy:

Description of Remedy Program: The remedy program will involve inspecting the involved windows with a

go/no-go gauge to determine if the seal has been compromised. If an issue

is found, Lippert will provide a replacement vent.

How Remedy Component Differs The remedy component was produced with the improvements including from Recalled Component: increasing the bond strength between the two panes of glass through the

use of an adhesive backed glass spacer and different secondary sealant.

Identify How/When Recall Condition On August 3, 2020 Lippert production processes were updated to increase was Corrected in Production: the bond strength between the 2 panes of glass through the use of an

adhesive backed glass spacer

Recall Schedule:

Description of Recall Schedule: TMC will notify the dealers and owners of the recreational vehicles by

letter. A final copy of the owner letter will be provided to NHTSA, along

with the dealer repair procedures.

Planned Dealer Notification Date: SEP 08, 2021 - SEP 08, 2021

Planned Owner Notification Date: SEP 08, 2021 - SEP 08, 2021

Part 573 Safety Recall Report	21V-522	Page 5
* NR - Not Reported		
The information contained in this report was submitted	d nursuant to 49 CER 8573	