OMB Control No.: 2127-0004

Part 573 Safety Recall Report

21V-509

Manufacturer Name: Mercedes-Benz USA, LLC

NHTSA Recall No.: 21V-509

Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: Mercedes-Benz USA, LLC

Address: 13470 International Parkway

Jacksonville FL 32218

Company phone: 1-877-496-3691

Population:

Number of potentially involved : 1,467 Estimated percentage with defect : $100\,\%$

Vehicle Information:

Vehicle 1: 2018-2020 Mercedes-Benz C300

Vehicle Type: LIGHT VEHICLES

Body Style : 4-DOOR Power Train : GAS

Descriptive Information: Mercedes-Benz 2018-2020 C-Class 101 vehicles.

The recall population was determined through repair records.

Vehicles outside of the recall population have not had a repair to the headlamps and

are manufactured according to current production specifications.

Production Dates: JUN 05, 2018 - JAN 31, 2020

Vehicle 2: 2019-2020 Mercedes-Benz AMG C63

Vehicle Type: LIGHT VEHICLES

Body Style : 2-DOOR Power Train : GAS

Descriptive Information: Mercedes-Benz 2019-2020 AMG C-Class 2 vehicles.

The recall population was determined through repair records.

Vehicles outside of the recall population have not had a repair to the headlamps and

are manufactured according to current production specifications.

Production Dates: JUN 05, 2018 - JAN 31, 2020

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle 3:	2020-2020 Mercedes-Benz GLB250				
Vehicle Type :	LIGHT VEHICLES				
Body Style :	SUV				
Power Train :	GAS				
	Mercedes-Benz 2020 GLB-Class 35 vehicles The recall population was determined through repair records. Vehicles outside of the recall population have not had a repair to the headlamps and are manufactured according to current production specifications.				
Production Dates :					_
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential
	GAS Mercedes-Benz 2 The recall popul Vehicles outside	S 2020-2021 GLI ation was dete of the recall po	E-Class : rmined opulatio	165 vehicles through repair records. In have not had a repair to It production specifications	-
Production Dates :	JUN 05, 2018 - JA	N 31, 2020			
VIN Range 1:		NR	End:	NR	☐ Not sequential
	8 :				
	GAS Mercedes-Benz 2 The recall popul Vehicles outside	S 2019-2020 A-C ation was dete of the recall po	class 138 rmined opulatio	8 Vehicles through repair records. n have not had a repair to production specifications	-
Production Dates :	JUN 05, 2018 - JA	AN 31, 2020			
VIN Range 1:		NR	End:	NR	☐ Not sequential

Vehicle 6:	2019-2020 Mer	cedes-Benz AM	G C43			
Vehicle Type :	LIGHT VEHICLES					
Body Style :						
Power Train :						
Descriptive Information :						
				through repair records.	the beedlesses and	
	Vehicles outside of the recall population have not had a repair to the headlamps and are manufactured according to current production specifications.					
	are manufacture	cu according to	current	production specifications	•	
Production Dates :	JUN 05, 2018 - J	AN 31, 2020				
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential	
Vehicle 7:	2020-2021 Mer	cedes-Benz GLF	E350			
Vehicle Type :	LIGHT VEHICLE	SS				
Body Style :						
Power Train :	GAS					
Descriptive Information :						
				through repair records.	41 1	
	Vehicles outside of the recall population have not had a repair to the headlamps and are manufactured according to current production specifications.					
Production Dates :		· ·	current	production specifications	•	
VIN Range 1:		NR	End:	NP	☐ Not sequential	
viivitange 1.	Degiii.	TVIC	LIIU.	IVIC	Not sequential	
Vehicle 8:	2021-2021 Mer	cedes-Benz AM	G GLE5	3		
	LIGHT VEHICLE					
Body Style :						
Power Train :						
Descriptive Information :	Mercedes-Benz	2021 AMG GLE	-Class 6	vehicles		
1				through repair records.		
		-	-	n have not had a repair to	-	
		· ·	current	t production specifications	5.	
Production Dates :			_			
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential	

Vehicle 9: 2020-2020 Mercedes-Benz GLE580

Vehicle Type: LIGHT VEHICLES

Body Style: SUV Power Train: GAS

Descriptive Information: Mercedes-Benz 2020 GLE-Class 6 vehicles

The recall population was determined through repair records.

Vehicles outside of the recall population have not had a repair to the headlamps and

are manufactured according to current production specifications.

Production Dates: JUN 05, 2018 - JAN 31, 2020

Vehicle 10: 2021-2021 Mercedes-Benz AMG GLE63

Vehicle Type: LIGHT VEHICLES

Body Style: SUV Power Train: GAS

Descriptive Information: Mercedes-Benz 2021 AMG GLE-Class 12 vehicles

The recall population was determined through repair records.

Vehicles outside of the recall population have not had a repair to the headlamps and

are manufactured according to current production specifications.

Production Dates: JUN 05, 2018 - JAN 31, 2020

VIN Range 1 : Begin : NR End : NR Not sequential

Description of Noncompliance:

Description of the Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles,

Noncompliance: has determined that on certain Model Year ("MY") 2018-2021 GLE-Class (167

platform), C-Class (205 platform), A-Class (177 platform) and GLB-Class (247

platform) vehicles with light emitting diode "LED" headlamps where a

recalibration of the headlamp was necessary due to a repair, the adjustment of the headlamps might not meet current production specifications or fulfill the

requirements of FMVSS 108 (Lamp, Reflective Devices and Associated

equipment - §571.108 S10.14.6)

FMVSS 1: 108 - Lamps, reflective devices, and assoc. Equipment

FMVSS 2: NR

Description of the Safety Risk: In this case, the light intensity of the high beam, low beam, and the model

specific turn signal indicator may not conform to the requirements of FMVSS

108, which could increase the risk of a crash.

Description of the Cause: Due to a production deviation at a supplier, an incorrect data matrix code

(DMC) label might have been applied to the headlamp. This DMC label is a scannable code that was only used by the workshop in the event of a repair for the adjustment of the headlamp when replacing the headlamp control unit or

headlamp itself.

Identification of Any Warning The customer will not receive an advance warning due to the nature of the

that can Occur: failure mechanism.

Involved Components:

Component Name 1: STATIC LIGHTING UNIT LED SAE left Component Description: STATIC LIGHTING UNIT LED SAE left

Component Part Number: A1679061305

Component Name 2: STATIC LIGHTING UNIT LED SAE right Component Description: STATIC LIGHTING UNIT LED SAE right

Component Part Number: A1679061405

Component Name 3: DYNAMIC LIGHTING UNIT LED SAE left Component Description: DYNAMIC LIGHTING UNIT LED SAE left

Component Part Number: A1779060104

Component Name 4: DYNAMIC LIGHTING UNIT LED SAE right Component Description: DYNAMIC LIGHTING UNIT LED SAE right

Component Part Number: A1779060204

Component Name 5: STATIC LIGHTING UNIT SAE left Component Description: STATIC LIGHTING UNIT SAE left

Component Part Number: A1779060501

Component Name 6: STATIC LIGHTING UNIT SAE right Component Description: STATIC LIGHTING UNIT SAE right

Component Part Number: A1779060601

Component Name 7: DYNAMIC LIGHTING UNIT LED SAE left Component Description: DYNAMIC LIGHTING UNIT LED SAE left

Component Part Number: A1779061503

Component Name 8: DYNAMIC LIGHTING UNIT LED SAE right Component Description: DYNAMIC LIGHTING UNIT LED SAE right

Component Part Number: A1779061603

Component Name 9: DYNAMIC LIGHTING UNIT LED SAE RV left Component Description: DYNAMIC LIGHTING UNIT LED SAE RV left

Component Part Number: A2059066004

Component Name 10: DYNAMIC LIGHTING UNIT LED SAE RV right Component Description: DYNAMIC LIGHTING UNIT LED SAE RV right

Component Part Number: A2059066104

Component Name 11: DYNAMIC LIGHTING UNIT LED SAE RV left Component Description: DYNAMIC LIGHTING UNIT LED SAE RV left

Component Part Number: A2059067706

Component Name 12: DYNAMIC LIGHTING UNIT LED SAE RV right Component Description: DYNAMIC LIGHTING UNIT LED SAE RV right

Component Part Number: A2059067806

Component Name 13: DYNAMIC LIGHTING UNIT LED SAE left Component Description: DYNAMIC LIGHTING UNIT LED SAE left

Component Part Number: A2479060102

Component Name 14: DYNAMIC LIGHTING UNIT LED SAE right Component Description: DYNAMIC LIGHTING UNIT LED SAE right

Component Part Number: A2479060202

Component Name 15: DYNAMIC LIGHTING UNIT LED SAE RV left Component Description: DYNAMIC LIGHTING UNIT LED SAE RV left

Component Part Number: A2479064100

Component Name 16: DYNAMIC LIGHTING UNIT LED SAE RV right Component Description: DYNAMIC LIGHTING UNIT LED SAE RV right

Component Part Number: A2479064200

Supplier Identification:

Component Manufacturer

Name : Hella Automotive Mexico S.A. de C.V. Address : Anillo Perif. Sur Manuel Gómez Morín

7988-Piso 1, Santa María Tequepexpan, San Pedro Tlaquepaque, Jal., Foreign States 45601

Country: Mexico

Chronology:

In the course of a standard review of one of its suppliers, in early October 2019, MBAG found information that suggested that the DMC label applied to the headlamp of certain vehicles did not contain the correct headlamp calibration data for the installed headlamp. MBAG, in coordination with the supplier, initiated an investigation. The supplier could not ensure that all headlamps were equipped with a correct DMC label. The supplier analyzed the calibration data contained on the affected DMC labels and the possible effects on the headlamps if the data contained in the DMC label was utilized in the course of a repair. The supplier's analysis lasted through August 2020 and MBAG began to review those findings and conduct analysis in September 2020. While there was identified a potential for deviations from the light intensity provision at specific measurement points, it was ruled out that these deviations could have an impact on driver glare or even be perceptible to other road users. Further, MBAG analyzed whether the affected DMC labels had even been utilized during a workshop repair. In February 2021, MBAG adjusted its workshop repair processes so that in all future repairs or adjustments to the headlamp, headlamp calibration data would be read out of a separate system and the DMC label would not be used. Between March - April 2021, MBAG identified that vehicles with affected DMC labels had received headlamp repairs. A complex review of technical data was conducted to determine whether,

depending on the type of repair, the compliance of the headlamps could actually have been impacted by the calibration data used. On June 25, 2021, MBAG determined that a non-compliance with FMVSS 108 cannot be ruled out and decided to conduct a recall on the potentially affected vehicles.

Description of Remedy:

Description of Remedy Program: An authorized Mercedes-Benz dealer, will replace the LED headlamps on

the affected vehicles.

Pursuant to 49 C.F.R. § 577.11(e), MBUSA does not plan to provide notice about pre-notice reimbursement to owners since none of the involved vehicles would have been previously subject to the condition described

and all remain covered under the new vehicle warranty.

How Remedy Component Differs Headlamps manufactured according to current production specifications

from Recalled Component: and conform to FMVSS 108

Remedy Part No:

STATIC LIGHTING UNIT LED SAE left A1679061305 STATIC LIGHTING UNIT LED SAE right A1679061405 DYNAMIC LIGHTING UNIT LED SAE left A1779060104 DYNAMIC LIGHTING UNIT LED SAE right A1779060204 STATIC LIGHTING UNIT SAE left A1779060501 STATIC LIGHTING UNIT SAE right A1779060601 DYNAMIC LIGHTING UNIT LED SAE left A1779061503 DYNAMIC LIGHTING UNIT LED SAE right A1779061603 DYNAMIC LIGHTING UNIT LED SAE RV left A2059066004 DYNAMIC LIGHTING UNIT LED SAE RV right A2059066104 DYNAMIC LIGHTING UNIT LED SAE RV left A2059067706 DYNAMIC LIGHTING UNIT LED SAE RV right A2059067806 DYNAMIC LIGHTING UNIT LED SAE left A2479060102 DYNAMIC LIGHTING UNIT LED SAE right A2479060202 DYNAMIC LIGHTING UNIT LED SAE RV left A2479064100

Identify How/When Recall Condition A change in the production procedure of our supplier ensures that this

was Corrected in Production: issue can no longer occur from February 03, 2020 onwards.

DYNAMIC LIGHTING UNIT LED SAE RV right A2479064200

Recall Schedule:

Description of Recall Schedule: Dealers will be notified of the pending voluntary recall campaign on July

12, 2021. Owners will be notified of the voluntary recall campaign before

August 31, 2021.

A copy of all communications will be provided when available.

Planned Dealer Notification Date: JUL 12, 2021 - NR Planned Owner Notification Date: AUG 31, 2021 - NR

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* NR - Not Reported		
The information contained in this report was submitted	A purcuant to 40 CED SE72	