OMB Control No.: 2127-0004

# Part 573 Safety Recall Report

## 21V-392

**Manufacturer Name:** Daimler Trucks North America, LLC

Submission Date: JUL 13, 2021 NHTSA Recall No.: 21V-392 Manufacturer Recall No.: FL-889



#### **Manufacturer Information:**

Manufacturer Name: Daimler Trucks North America, LLC

Address: 4747 N. Channel Avenue

Portland OR 97217-3849

Company phone: 800-745-8000

### **Population:**

Number of potentially involved: 8
Estimated percentage with defect: 100 %

#### **Vehicle Information:**

Vehicle 1: 2019-2019 Freightliner eBusiness Class M2

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

**Body Style: OTHER** 

Power Train: HYBRID ELECTRIC

Descriptive Information: Certain Freightliner eBusiness Class M2 vehicles equipped with a Meritor 14Xe

ePowertrain and certain motor stators that Meritor, Inc. has identified per equipment

recall 21E-028.

Production Dates: SEP 08, 2018 - NOV 05, 2018

#### **Description of Defect:**

Description of the Defect: Meritor states per NHTSA 21E-028, "The stator lug terminations were

insufficiently crimped creating high resistance and ultimately excessive heat. "The operator may experience loss of power due to the accessory systems. The loss of power may lead to failure to propel and failure to energize the system."

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: Meritor states per NHTSA 21E-028, "The operator may experience a loss of

power to the accessory systems that can increase the risk of crash."

Description of the Cause: Meritor states per NHTSA 21E-028 "insufficiently crimped terminations"

Identification of Any Warning Meritor states per NHTSA 21E-028, "The operator can experience a warning

that can Occur: from the supervisory controller preceding a loss of power."

#### **Involved Components:**

Component Name 1: ePowertrain

Component Description: 14Xe

Component Part Number: A-3200A2653-657 or A-3200D2656-478

#### **Supplier Identification:**

#### **Component Manufacturer**

Name: Meritor, Inc

Address: 2135 West Maple Road

Troy Michigan 48084

**Country: United States** 

#### **Chronology:**

On May 17, 2021, DTNA was notified of an equipment recall (21E-028) by its supplier, Meritor Inc. DTNA opened an investigation to determine the scope of the issue and to reconcile the list of vehicles that Meritor has provided with DTNA records. On May 21, 2021, DTNA made a determination to conduct a voluntary safety companion recall of the affected vehicles identified in Meritor's equipment recall 21E-028. June – July 2021, Meritor Inc. and DTNA have coordinated inspections and repairs for the impacted population, during this coordination, all DTNA impacted vehicles has been repaired prior to owner notifications, therefore, DTNA will not be notifying customers of recall.

#### **Description of Remedy:**

Description of Remedy Program : Inspections and repairs will be performed by Meritor for heat damage on

the carrier terminal block. Vehicles with heat damage will be taken out of service and have the motor stators replaced. If no signs of heat damage are found, the vehicle will stay in service and the motor stator replacement will be scheduled as a preventive measure. Customers will be reimbursed for inspection process and defective parts by Meritor. Details of the

reimbursement plan will be included in the owner's notification letter.

How Remedy Component Differs Meritor states per NHTSA 21E-028, "The remedied 14Xe ePowertrain will

from Recalled Component: have stator lug terminations that are satisfactorily crimped."

Identify How/When Recall Condition Meritor states per NHTSA 21E-028, "New crimp tool, training video and was Corrected in Production: detailed work instructions provided to stakeholders."

#### **Recall Schedule:**

Description of Recall Schedule: All the vehicles in the population have been repaired, therefore DTNA

will not be notifying customers.

Planned Dealer Notification Date : NR - NR Planned Owner Notification Date : NR - NR

\* NR - Not Reported