OMB Control No.: 2127-0004

Part 573 Safety Recall Report

21V-391

Manufacturer Name: PACCAR Incorporated

Submission Date: JUL 12, 2021 NHTSA Recall No.: 21V-391

Manufacturer Recall No.: 21KWC, 21PBD



Manufacturer Information:

Manufacturer Name: PACCAR Incorporated

Address: 777 106TH AVENUE NORTHEAST

BELLEVUE WA 98004

Company phone: 940 591 4220

Population:

Number of potentially involved: 612 Estimated percentage with defect: 1 %

Vehicle Information:

Vehicle 1: 2018-2021 Kenworth T270, T370, T440, T470, T800 and T880

Vehicle Type: **Body Style:** Power Train: NR

Descriptive Information: Population was determined using engine serial numbers provided by Cummins

Production Dates: JAN 10, 2017 - OCT 29, 2020

VIN Range 1: Begin: NR End: NR Not sequential

Vehicle 2: 2018-2021 Peterbilt 337, 348, 365, 367, 520, 567

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style: Power Train: NR

Descriptive Information: Population was determined based on engine serial number list provided by Cummins

Production Dates: JAN 16, 2017 - SEP 15, 2020

Not sequential VIN Range 1 : Begin : NR End: NR

Description of Defect:

Description of the Defect: Cummins PX9 and ISX12 fuel rails may leak around a sealing washer,

potentially resulting in fuel leaks.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: Undetected prolonged diesel fuel spray in the presence of an ignition source

may increase the risk of fire.

Description of the Cause: Cummins PX9 and ISX12 fuel rails may have undersized pilot bores for the

sealing washer, thus preventing the washer from sealing properly.

Identification of Any Warning Customer may smell diesel fuel or notice the leak. that can Occur:

Involved Components:

Component Name 1 : Cummins ISX12
Component Description : Diesel Engine
Component Part Number : D563025BX03

Component Name 2 : Cummins L9
Component Description : Diesel Engine
Component Part Number : D0K3003BX03

Supplier Identification:

Component Manufacturer

Name : Cummins Address : Box 3005

Mailcode 41303 C Columbus Indiana 47202

Country: United States

Chronology:

4/29/2021: Cummins notifies PACCAR of Recall 21E-032 for PX9/ISX12 potential fuel rail leaks and provides affected Engine Serial Number list for Peterbilt and Kenworth vehicles. Safety & Compliance sent ESN list to plants to identify chassis associated with the ESNs provided.

4/30-5/18/2021: Research to match ESNs to VINs is performed; discrepancies investigated with Cummins

5/3/2021: Cummins communicates that the overall production of all engines with the same fuel rail design were built from 1/2/2017 to 10/16/2020 with 47,942 L9 engines made and 12,667 ISX12 engines made. Total number of fuel rail replacement claims was 366 for all failures, not just this issue.

5/21/2021: Cummins provided a picture of a fuel rail leak from the field showing a cloud of misting fuel.

5/24/2021 Peterbilt and Kenworth hold join safety committee meeting and determine a defect relating to motor vehicle safety exists.

Description of Remedy:

Description of Remedy Program: Fuel rail threads will be inspected for damage. If there is no damage

found, new crush washers will be installed and a paint dot will be placed on the rail to indicate completed repair. If fuel rail threads are damaged, a

new fuel rail of a different design will be installed.

How Remedy Component Differs IIf upon inspection, only the crush washer is replaced, the fuel rail will

from Recalled Component: have a paint dot plated on it. If a whole new rail is installed the design is

different.

Identify How/When Recall Condition Cummins previously changed the design

was Corrected in Production:

Recall Schedule:

Description of Recall Schedule: Customers will be notified within 60 days

Planned Dealer Notification Date : JUL 24, 2021 - JUL 24, 2021 Planned Owner Notification Date : JUL 24, 2021 - JUL 24, 2021

* NR - Not Reported