OMB Control No.: 2127-0004

☐ Not sequential

Part 573 Safety Recall Report

21V-347

Manufacturer Name: Shyft Group
Submission Date: MAY 25, 2021
NHTSA Recall No.: 21V-347
Manufacturer Recall No.: 21-12



Manufacturer Information:

Manufacturer Name: Shyft Group

Address: 1541 Reynolds Road

Charlotte MI 48813

Company phone: 517-543-6400

Population:

Number of potentially involved: 8 Estimated percentage with defect: 11 %

Vehicle Information:

Vehicle 1: 2021-2021 Spartan RV Chassis K2 Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style: OTHER Power Train: DIESEL

Descriptive Information: For this recall, the rear drive axle supplier supplied a list of rear drive axle serial

numbers that were subject to deviation in its process control. Those serial numbers were then correlated to a list of motor home chassis VIN's that were equipped with

rear drive axle part number 3666-DD4-488.

Production Dates: JAN 14, 2021 - JAN 28, 2021

VIN Range 1: Begin: NR End: NR

Description of Defect:

Description of the Defect: The mounting bracket for the rear suspension may not be completely welded

on bottom of the rear drive axle.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: The mounting bracket could break loose from the rear drive axle and the axle

could shift resulting in poor vehicle handling. This could increase the risk of a

crash.

Description of the Cause: NR

Identification of Any Warning The driver of the motor home may hear a "pop" at the rear of the vehicle if the

that can Occur: mounting bracket breaks free from the rear drive axle.

Involved Components:

Component Name 1: Rear Axle

Component Description : Rear Drive Axle
Component Part Number : 3666-DD4-488

Supplier Identification:

Component Manufacturer

Name: Dana Incorporated Address: 1491 Dana Drive

Henderson Kentucky 42420

Country: United States

Chronology:

On Thursday May 6, Shyft received a complaint that indicated the rear suspension mounting brackets that are to be welded to the rear axle had failed on a motorhome. On the same day, Dana indicated there were 8 other axles subject to the same process deviation that resulted in missing welds and supplied serial numbers of those axles. Shyft worked to identify the correlating chassis VIN's and locations of the completed vehicles. On Thursday, May 13, 2021, Shyft determined that a safety related defect could exist in these vehicles.

Description of Remedy:

Description of Remedy Program : The rear suspension mounting brackets will be inspected for conforming

welds. If a weld(s) is found to be non-conforming, the rear drive axle will be replaced at no charge. All suspect vehicles are within their warranty

period.

How Remedy Component Differs
The remedy component would have completed welds and witness marks

from Recalled Component: applied by the welding operator.

Identify How/When Recall Condition A quality alert was issued at Dana on 5/6 and all chassis equipped with the

was Corrected in Production : rear drive axle supplied by Dana were inspected between 5/6/2021 and

5/10/2021.

Recall Schedule:

Description of Recall Schedule: Shyft does not have dealers for the motor home chassis.

Planned Dealer Notification Date: NR - NR

Planned Owner Notification Date: MAY 14, 2021 - MAY 18, 2021

Part 573 Safety Recall Report	21V-347	Page 3
* NR - Not Reported		
•		
The information contained in this report was subm	nitted pursuant to 49 CFR §573	