OMB Control No.: 2127-0004

Part 573 Safety Recall Report

21V-332

Manufacturer Name: E-One Incorporated

Submission Date: MAY 11, 2021 **NHTSA Recall No.:** 21V-332

Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: E-One Incorporated

Address: 1601 S.W. 37TH AVENUE

Ocala FL 34474

Company phone: (904) 237-1122

Population:

Number of potentially involved: 915 Estimated percentage with defect: 1 %

Vehicle Information:

Vehicle 1: 2017-2021 E-ONE CYCLONE 2, CYCLONE N, QUEST 2, TYPHOON N

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : OTHER Power Train : DIESEL

Descriptive Information: The recall population was determined by the engine production dates provided by

Cummins Inc.

The recalled products differ from other products by the production date.

QTY: 8 – 2017 CYCLONE 2 vehicles are affected QTY: 67 - 2017 TYPHOON vehicles are affected QTY: 24 - 2018 CYCLONE 2 vehicles are affected QTY: 6 - 2018 QUEST 2 vehicles are affected QTY: 192 - 2018 TYPHOON vehicles are affected QTY: 57 – 2019 CYCLONE 2 vehicles are affected QTY: 4 - 2019 QUEST 2 vehicles are affected QTY: 169 - 2019 TYPHOON vehicles are affected QTY: 71 - 2020 CYCLONE 2 vehicles are affected QTY: 1 – 2020 CYCLONE N vehicles are affected QTY: 3 - 2020 QUEST 2 vehicles are affected QTY: 189 - 2020 TYPHOON vehicles are affected QTY: 42 - 2020 TYPHOON N vehicles are affected QTY: 17 - 2021 CYCLONE 2 vehicles are affected QTY: 5 - 2021 CYCLONE N vehicles are affected QTY: 36 - 2021 TYPHOON vehicles are affected QTY: 24 - 2021 TYPHOON N vehicles are affected

Production Dates: JAN 02, 2017 - OCT 16, 2020

VIN Range 1: Begin: 1FVACYFE7LHLL8521 End: 4EN6AAA87J1001983 Not sequential

Description of Defect:

Description of the Defect: The fuel rail assembly may develop leaks, which may result in an undetected

prolonged diesel fuel spray.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: A leak involving spraying/misting fuel in the presence of an ignition source

may increase the risk of fire.

Description of the Cause: The rail end sealing bores in the fuel rail may have undersized pilot bores for

the sealing washer, thus preventing the washer from properly seating,

potentially resulting in inadequate load for the joint to remain properly sealed

in service.

Identification of Any Warning The operator may see or smell diesel fuel. In some cases, the check engine lamp

that can Occur: may illuminate.

Involved Components:

Component Name 1: High Pressure Common Fuel Rail

Component Description : Fuel rail
Component Part Number : Unknown

Supplier Identification:

Component Manufacturer

Name: Cummins Inc. Address: P.O. Box 3005

Columbus Indiana 47202-3005

Country: United States

Chronology:

On April 30, 2021, E-ONE, Inc. received communication from Cummins about recall 21E-032 for their L9 and ISX12 engines.

On May 4, 2021, it was agreed that E-ONE, Inc. should file a Part 573.

Description of Remedy:

Description of Remedy Program: Cummins has stated that they are developing a remedy plan and will

communicate it as soon as it is available.

How Remedy Component Differs N/A

from Recalled Component :

Identify How/When Recall Condition Cummins has stated that the rail manufacturing statistical process control

was Corrected in Production : for the pilot bores was confirmed in control after October 19, 2020.

Cummins has requested that their Customer Quality Assurance division should be contacted for any engines/vehicles that are still in E-ONE's

inventory to arrange for repairs, as necessary.

Recall Schedule:

Description of Recall Schedule: 1) Email dealers a copy of the recall approximately 2 weeks before

customers.

2) Mail customers the recall

Planned Dealer Notification Date: MAY 25, 2021 - JUN 08, 2021 Planned Owner Notification Date: JUN 18, 2021 - JUL 02, 2021

* NR - Not Reported