OMB Control No.: 2127-0004

Part 573 Safety Recall Report

21V-288

Manufacturer Name: Mercedes-Benz USA, LLC

NHTSA Recall No.: 21V-288

Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: Mercedes-Benz USA, LLC

Address: 13470 International Parkway

Jacksonville FL 32218

Company phone: 1-877-496-3691

Population:

Number of potentially involved : 6,331 Estimated percentage with defect : $100\,\%$

Vehicle Information:

Vehicle 1: 2020-2020 Mercedes-Benz GLE350

Vehicle Type: LIGHT VEHICLES

Body Style: SUV Power Train: GAS

Descriptive Information: Mercedes-Benz 2020 GLE350 4325 Vehicles

The recall population was determined through production records. Vehicles outside the specified recall population have air conditioning drain hoses installed according

to current production specifications.

Production Dates: AUG 30, 2018 - JUL 18, 2020

Vehicle 2: 2020-2020 Mercedes-Benz GLE450

Vehicle Type: LIGHT VEHICLES

Body Style: SUV Power Train: GAS

Descriptive Information: Mercedes-Benz 2020 GLE450 1045 Vehicles

The recall population was determined through production records. Vehicles outside the specified recall population have air conditioning drain hoses installed according

to current production specifications.

Production Dates: AUG 30, 2018 - JUL 18, 2020

			E580		
Descriptive Information :	Mercedes-Benz 2020 GLE580 3 Vehicles The recall population was determined through production records. Vehicles outside the specified recall population have air conditioning drain hoses installed according to current production specifications.				
Production Dates:	AUG 30, 2018 - J	UL 18, 2020			
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential
Vehicle Type : Body Style : Power Train :					
Production Dates :	AUG 30, 2018 - J	UL 18, 2020			
VIN Range 1:		NR	End:	NR	☐ Not sequential
	GAS	S		icles	
Dura da adda a Dada a a	The recall population was determined through production records. Vehicles outside the specified recall population have air conditioning drain hoses installed according to current production specifications. AUG 30, 2018 - JUL 18, 2020				
VIN Range 1:	·	NR	End:	NR	☐ Not sequential
- VIIV Ivalige 1.	~~B	. 112	Liiu .	. 110	not sequential
			S580		
	Mercedes-Benz 2020 GLS580 29 Vehicles The recall population was determined through production records. Vehicles outside the specified recall population have air conditioning drain hoses installed according to current production specifications.				
Production Dates:	AUG 30, 2018 - J	UL 18, 2020			
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential

Description of Defect:

Description of the Defect: Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles, has

determined that on certain Model Year ("MY") 2020-2021 GLE-Class and GLS-

Class (167 platform) vehicles, the air conditioning drain hoses might be

incorrectly installed in the vehicle. In this case, condensation water from the air

conditioning might enter the passenger compartment.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: If a significant volume of condensation water enters the driver and passenger

side footwells, it might cause corrosion and/or short circuits to the electrical components installed in this area potentially, which could increase the risk of fire. In addition, the performance of other features of the vehicle could be affected. For example, the automatic emergency call (eCall) might not be available, the vehicle might not be able to be unlocked and/or started; and the applied limp have mode might be activated during driving which could

engine limp-home mode might be activated during driving, which could

increase the risk of injury or a crash.

Description of the Cause: Due to a deviation in the assembly process, the air conditioning drain hoses

might not have been installed according to current production specifications.

As a result, the tightness of the connection cannot be ensured.

Identification of Any Warning The customer might observe wet carpets in the front footwells, and fogged

that can Occur: windows.

Involved Components:

Component Name 1: Condensation drainage hose

Component Description : Condensation drainage hose

Component Part Number: A1678323600

Supplier Identification:

Component Manufacturer

Name: Mercedes-Benz AG

Address: NR

Foreign States

Country: Germany

Chronology:

At the end of May 2019, MBAG launched initial investigations based on several individual reports from the field describing varying instances in which customers described water ingress into the passenger compartment. Upon analysis of the vehicles in the workshops, loose air conditioning drain hoses were found. In June 2019, analyses in the vehicle assembly plant were conducted in order to identify whether there were any vehicles at the plant that may have loose drain hoses as well as to determine potential root causes for the loose drain hoses observed in the field. In parallel, the potentially affected vehicles were determined. In July 2019, MBAG conducted an analysis of the potential effects of water ingress into the passenger compartment due to the manner in which the drain hoses were installed in the vehicles MBAG observed. In the beginning of August 2019, MBAG determined that a potential safety risk cannot be ruled out and decided to conduct safety recall 19V587.

Please see chronology supplement.

Description of Remedy:

Description of Remedy Program: An authorized Mercedes-Benz dealer will check the air conditioning drain

hoses and correct their installation, if necessary.

Pursuant to 49 C.F.R. § 577.11(e), MBUSA does not plan to provide notice about pre-notice reimbursement to owners since all involved vehicles

remain covered under the new vehicle warranty.

How Remedy Component Differs Air conditioning drain hoses installed according to current production

from Recalled Component: specifications.

Identify How/When Recall Condition A change in the assembly processes ensures that this issue can no longer

was Corrected in Production: occur from July 20, 2020 onwards.

Recall Schedule:

Description of Recall Schedule: Dealers will be notified of the pending voluntary recall campaign on April

30, 2021. Owners will be notified approximately one week after recall launch to the dealers in June 22,2021. A copy of all communications will

be provided when available

Planned Dealer Notification Date : APR 30, 2021 - NR Planned Owner Notification Date : JUN 22, 2021 - NR

* NR - Not Reported