

REPLACEMENT OF SAFETY CHAINS

PARTS PROVIDED:

- 2 pcs - 1/2"-20 x 10" Zinc Finish Grade 9 Hex Cap Screw (0019102)
- 2 pcs - 1/2"-20 Zinc Finish Grade 9 Locknut (0019103)
- 4 pcs - 1/2" Yellow Zinc Finish SAE Flat Washer, 1.062" Diameter (98639)
- 2 pcs - 16,200# 3/8" x 36" GRD 7 Chain (0018674)

INSTRUCTIONS:

1. Loosen & remove (2) locknuts securing safety chains
 - a. Requires 3/4" socket/wrench
 - b. Note stack-up of washers above chains (*Image 1*)
 - c. Save washers, discard locknuts and chains
2. Remove (2) loosened bolts
 - a. Save washers, discard bolts
3. Install provided GR 9 bolts
 - a. Requires (1) washer under each bolt head
4. Add stack-up of washers to space chain away from tongue member
 - a. Might require additional washer(s) (four provided) (*Image 1*)
5. Add provided safety chains
 - a. Orient chains so hook openings face rearward when stretched outward (*Image 2*)
6. Install provided GR 9 locknuts
 - a. Requires (1) washer between chain link and locknut (*Image 1*)
7. Tighten locknuts
 - a. Position secured chain links perpendicular to tongue members (*Images 1 & 2*)
 - b. Torque to 80 ft/lbs



Image 1

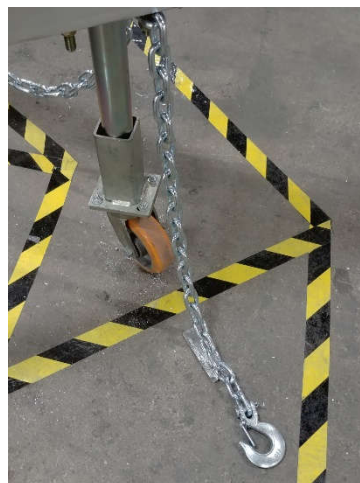


Image 2