



U.S. Department of Transportation
**National Highway Traffic Safety
Administration**

1200 New Jersey Avenue SE
Washington, DC 20590

February 26, 2021

Mr. Stephen Worrall
Bentley Motors, Inc.
2200 Ferdinand Porsche Drive
Herndon, VA 02116
Bentley Motors, Inc.

NEF-150DM
21V-104

Subject: Fuel Tank Not Welded Properly

Dear Mr. Worrall:

This letter serves to acknowledge Bentley Motors, Inc.'s notification to the National Highway Traffic Safety Administration (NHTSA) of a safety recall which will be conducted pursuant to Federal law for the product(s) listed below. Please review the following information to ensure that it conforms to your records as this information is being made available to the public. If the information does not agree with your records, please contact us immediately to discuss your concerns.

Makes/Models/Model Years:
BENTLEY/FLYING SPUR/2020

Mfr's Report Date: February 23, 2021

NHTSA Campaign Number: 21V-104

Components:
FUEL SYSTEM, GASOLINE:STORAGE:TANK ASSEMBLY

Potential Number of Units Affected: 1

Problem Description:

Bentley Motors, Inc. (Bentley) is recalling one 2020 Flying Spur vehicle. The fuel tank may not have been welded properly during manufacturing, which could result in a fuel leak.

Consequence:

A fuel leak in the presence of an ignition source can increase the risk of fire.

Remedy:

Bentley will notify the owner, and a dealer will replace the fuel tank, free of charge. The recall is expected to begin March 12, 2021. Owners may contact Bentley customer service at 1-800-777-6923. Bentley's number for this recall is RE21/07 (RB88).

Notes:

Owners may also contact the National Highway Traffic Safety Administration Vehicle Safety Hotline at 1-888-327-4236 (TTY 1-800-424-9153), or go to www.safercar.gov.

Please be reminded of the following requirements:



You are required to submit a draft owner notification letter to this office no less than five days prior to mailing it to the customers. Also, copies of all notices, bulletins, dealer notifications, and other communications that relate to this recall, including a copy of the final owner notification letter and any subsequent owner follow-up notification letter(s), are required to be submitted to this office no later than 5 days after they are originally sent (if they are sent to more than one manufacturer, distributor, dealer, or purchaser/owner).

As stated in Part 573.7, submission of the first of six consecutive quarterly status reports is required within one month after the close of the calendar quarter in which notification to purchasers occurs. Therefore, the first quarterly report will be due on, or before, 30 days after the close of the calendar quarter.

Bentley Motors, Inc.'s contact for this recall will be DeMara Magruder who may be reached by email at demara.magruder@dot.gov. We look forward to working with you.

Sincerely,



Alex Ansley
Chief, Recall Management Division
Office of Defects Investigation
Enforcement