OMB Control No.: 2127-0004

Part 573 Safety Recall Report

21E-065

Manufacturer Name: Continental Automotive Systems, Inc.

Submission Date: SEP 03, 2021 NHTSA Recall No.: 21E-065 Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: Continental Automotive Systems, Inc.

Address: One Continental Drive

Auburn Hills MI 48326

Company phone: 248 393-5300

Population:

Number of potentially involved : 8,384 Estimated percentage with defect : 100%

Equipment Information:

Brand / Trade 1: Hydraulic Electronic Cont

Model: MKC1

Part No.: 10-1202; 25-1202

Size: N/A

Function: Autonomous Elec

Descriptive Information: Certain MKC1 brake units may not have been produced to specifications due to

an unexpected deviation during the welding process of the system's rotor and shaft sub-assembly. On March 18, 2021, BMW of North America, Inc. filed a 573 Defect Report identifying a defect in the integrated brake system. On May 4, 2021, Chrysler (FCA US, LLC) filed a 573 Defect Report identifying a defect in the integrated brake system. Continental Automotive Systems, Inc. is providing this notification in accordance with its obligations as a component part manufacturer

under Part 573.3(f) to identify other vehicle manufacturers who may be

impacted by BMW and FCA's defect determinations.

Production Dates: SEP 06, 2018 - NOV 12, 2020

Description of Defect:

Description of the Defect: Certain MKC1 brake units may not have been produced to specifications due to

an unexpected deviation during the welding process of the system's rotor and shaft sub-assembly. During a hard braking maneuver, the ABS HCU rotor and shaft may separate, which could lead to a reduction in braking assistance and

loss of ABS functionality. Full mechanical braking is still available.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: The loss of braking assistance and ABS functionality may reduce the overall

braking performance which can cause a vehicle crash without warning.

Description of the Cause: NR
Identification of Any Warning None

that can Occur:

Involved Components:

Component Name: MKC1

Component Description: Hydraulic Electronic Control Unit

Component Part Number: 10-1202

Component Name: MKC1

Component Description: Hydraulic Electronic Control Unit

Component Part Number: 25-1202

Supplier Identification:

Component Manufacturer

Name: Continental Automotive Systems, Inc.

Address: 1 Continental Drive

Auburn Hills Michigan 48326

Country: United States

Chronology:

On March 18, 2021, BMW of North America, Inc. filed a 573 Defect Report identifying a defect in the integrated brake system. On May 4, 2021, Chrysler (FCA US, LLC) filed a 573 Defect Report identifying a defect in the integrated brake system. Continental Automotive Systems, Inc. is providing this notification in accordance with its obligations as a component part manufacturer under Part 573.3(f) to identify other vehicle manufacturers who may be impacted by BMW and FCA's defect determinations.

Description of Remedy:

Description of Remedy Program: The remedy program will be determined by each vehicle manufacturer

that decides an unreasonable risk to safety exists in their vehicles.

How Remedy Component Differs NR

from Recalled Component:

Identify How/When Recall Condition Continental implemented the following corrective measures in its plants:

was Corrected in Production: 1) increased press force; 2) added additional verification following

maintenance; and 3) systemic improvements to ensure lessons learned are

implemented.

Recall Schedule:

Description of Recall Schedule: A recall schedule will be determined by each vehicle manufacturer that

decides an unreasonable risk to safety exists in their vehicles.

Planned Dealer Notification Date: NR - NR Planned Owner Notification Date: NR - NR

Purchaser Information:

The following manufacturers purchased this defective/noncompliant equipment for possible use or installation in new motor vehicles or new items of motor vehicle equipment:

Name: BMW of North America, LLC

Address: P.O. Box 1227

Westwood NJ 07675-1227

Country: US

Company Phone: 800-525-7417

Name: Chrysler (FCA US, LLC)

Address: 800 Chrysler Dr

CIMS 482-00-91 Auburn Hills MI 48326

Country: US

Company Phone: 800-853-1403

Name: Ford Motor Co.

Address: 330 Town Center Dr

Suite 500 Dearborn MI 48126

Country: US

Company Phone: 866-436-7332

Name: Mazda North America Operations

Address: 1025 Connecticut Ave NW

Suite 910 Washington DC 20036

Country: US

Company Phone: 800-222-5500

Name: Volkwagen Group of America (Audi)

Address: 3800 Hamlin Rd

Auburn Hills MI 48326

Country: US

Company Phone: 800-893-5298

Name: Volvo Car USA, LLC Address: 270 Three Point Dr

Ridgeville SC 29472

Country: US

Company Phone: 201-768-7300

^{*} NR - Not Reported