OMB Control No.: 2127-0004

Part 573 Safety Recall Report

21E-035

Manufacturer Name: Weldon Division of Akron Brass

Submission Date: APR 21, 2021 **NHTSA Recall No.:** 21E-035 **Manufacturer Recall No.:** TSB 20-10



Manufacturer Information:

Manufacturer Name: Weldon Division of Akron Brass

Address: 3656 Paragon Drive

COLUMBUS OH 43228

Company phone: 999

Population:

Number of potentially involved : 181 Estimated percentage with defect : 50 %

Equipment Information:

Brand / Trade 1: Weldon V-Mux

Model: Vista IV Standard
Part No.: See Comments for PN

Size: N/A

Function: User Interface

Descriptive Information: - This report refers to the same issue as 20E078 but includes additional units

where there were multiple affected displays used in some vehicles.

- The recall population involves a specific PCA revision level

- Products not included in the recall have a different revision level.

- Affected products are all within the date range and part number list.

- Population is the result of an obsolete component replacement, so it is well

defined by revision.

Production Dates: APR 24, 2020 - OCT 12, 2020

Description of Defect:

Description of the Defect: Products in the date range are more susceptible to low voltage spikes that are

beyond the advertised voltage specifications for the product. Product within the date range may experience 'lock up' condition where the LCD display or the entire unit may be nonfunctional until the power is reset. The potential for the condition and the functions connected to the display varies due to variation in electrical installation but may include back up camera, emergency warning

lights or patient care devices, depending on application.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: Operator of the vehicle may not be able to read the LCD screen and may not

be able to use buttons or both, unless they reset the power. If the CD display

appears blank, emergency personnel may not have immediate access to the

functions and controls operated by the LCD screen which could delay

emergency operations which can risk the risk of injury.

Description of the Cause: Low voltage spikes beyond the specified voltage range for the product typically

cause the product to restart. In some cases the product is not restarting successfully. Component obsolescence required a design update and the product in the date range while meeting advertised specifications, is more susceptible to negative voltage spikes than previous version of the same product. Vehicle design and installation wiring practice impact the negative voltage spike so there is expected variation between vehicle manufacturers and

different different applications from the same manufacturer.

Identification of Any Warning None

that can Occur:

Involved Components:

Component Name: NR

Component Description: NR

Component Part Number: NR

Supplier Identification:

Component Manufacturer

Name: NR

Address: NR

NR

Country: NR

Chronology:

On August 17, 2020, Weldon's engineering division received a report from a customer that an individual vehicle had an VistaIV display unit installed in a vehicle that was not operating as intended and the display screen was blank. Weldon conducted a site visit to inspect the unit and began to conduct further evaluation. At the end of August 2020, Weldon was able to replicate the condition reported by the customer. Further analysis took place through mid-September and indicated that a negative electrical spike that occurred at vehicle start up contributed to the condition and Weldon had resolved the issue for the individual vehicle. It was believed that the condition was due to the replacement of a obsolete component and the details of vehicle wiring. Weldon accounted for this possibility in updating product in its inventory. In late September, the customer

reported a second vehicle that experienced the same issue with the Vista IV display unit. Weldon examined the unit and in October 2020, found a different underlying issue contributed to the LCD screen on the VistaIV display unit going blank. In all cases, the screen would reset with a power cycle/restart. On October 13, 2020, Weldon decided to conduct a recall to address the units in the field which was assigned recall number 20E-078. In the Q1 2021 quarterly report for 20E078, Weldon recognized that additional units needed to be included in the recall population to account for vehicles which had multiple affected displays installed. Weldon decided to include these units in the recall population on April 15, 2021 which required an additional recall report to be filed.

Description of Remedy:

Description of Remedy Program: Replace display unit as a factory recall. Warranty hours for remedy to be

determined and included in the TSB sent to OEM vehicle manufacturers. Payment of OEM warranty hours are thru existing OEM business practices. Some manufacturers typically elect to have us handle the remedy direct with vehicle owners and if this is the case, the remedy will be applied thru service centers at no cost to vehicle owner. Research into exact remedy in on-going. Production shipments have been placed on hold. For clarity the Vista IV display subject to recall to be replaced per the owner notification

letter.

How Remedy Component Differs A revision decal on the display identifies the remedy component from the from Recalled Component: recalled component. Units outside of the recall scope use a different design

configuration and are not as susceptible to voltage drops outside the

advertised operating range.

was Corrected in Production: returned inventory.

Identify How/When Recall Condition Remedy was corrected in production by reworking all existing and

Recall Schedule:

Description of Recall Schedule: This is the same recall as 20E078 and letters were sent out under

20E078.

Planned Dealer Notification Date: NR - NR Planned Owner Notification Date: NR - NR

Purchaser Information:

The following manufacturers purchased this defective/noncompliant equipment for possible use or installation in new motor vehicles or new items of motor vehicle equipment:

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Name: NR

Address: NR

NR

Country: NR

Company Phone: NR

* NR - Not Reported

The information contained in this report was submitted pursuant to 49 CFR §573