



U.S. Department of Transportation
**National Highway Traffic Safety
Administration**

1200 New Jersey Avenue SE
Washington, DC 20590

February 9, 2021

Mr. Mark Wilson
Director - Product Safety
Cummins, Inc.
301 Washington Street
Box 3005, Mail Code 91630
Columbus, IN 47202

NEF-150KL
21E-009

Subject: Flywheel Capscrews Not Tightened Properly

Dear Mr. Wilson:

This letter serves to acknowledge Cummins, Inc.'s notification to the National Highway Traffic Safety Administration (NHTSA) of a safety recall which will be conducted pursuant to Federal law for the product(s) listed below. Please review the following information to ensure that it conforms to your records as this information is being made available to the public. If the information does not agree with your records, please contact us immediately to discuss your concerns.

Makes/Models/Model Years:

CUMMINS/X15/9999

Mfr's Report Date: February 4, 2021

NHTSA Campaign Number: 21E-009

Components:

ENGINE

Potential Number of Units Affected: 251

Problem Description:

Cummins, Inc. (Cummins) is recalling certain X15 diesel engines, part number D103109BX03. The capscrews that attach the flywheel to the crankshaft may have been improperly torqued, allowing the flywheel to detach.

Consequence:

A detached flywheel can cause loss of drive power, increasing the risk of a crash. Additionally, driveline pieces may be ejected from the engine compartment, increasing the risk of injury.

Remedy:

Cummins will notify owners, and dealers will properly torque the capscrews and inspect for possible damage and, if necessary, repair any damage found, free of charge. The recall is expected to begin March 29, 2021. Owners may contact Cummins customer service at 1-800-286-6467. Cummin's number for this recall is C2402.

Notes:

Owners may also contact the National Highway Traffic Safety Administration Vehicle Safety Hotline at 1-888-327-4236 (TTY 1-800-424-9153), or go to www.safercar.gov.

Please be reminded of the following requirements:



You are required to submit a draft owner notification letter to this office no less than five days prior to mailing it to the customers. Also, copies of all notices, bulletins, dealer notifications, and other communications that relate to this recall, including a copy of the final owner notification letter and any subsequent owner follow-up notification letter(s), are required to be submitted to this office no later than 5 days after they are originally sent (if they are sent to more than one manufacturer, distributor, dealer, or purchaser/owner).

Please be reminded that under 49 U.S.C. § 30112(a)(3), it is illegal for a manufacturer, to sell, offer for sale, import, or introduce or deliver into interstate commerce, a motor vehicle or item of motor vehicle equipment that contains a safety defect once the manufacturer has notified NHTSA about that safety defect. This prohibition does not apply once the motor vehicle or motor vehicle equipment has been remedied according to the manufacturer's instructions.

As stated in Part 573.7, submission of the first of six consecutive quarterly status reports is required within one month after the close of the calendar quarter in which notification to purchasers occurs. Therefore, the first quarterly report will be due on, or before, 30 days after the close of the calendar quarter.

Your contact for this recall will be Kristin Lepper who may be reached by phone at 202-366-5227, or by email at kristin.lepper@dot.gov. We look forward to working with you.

Sincerely,



Alex Ansley
Chief, Recall Management Division
Office of Defects Investigations
Enforcement