OMB Control No.: 2127-0004

Part 573 Safety Recall Report

21E-007

Manufacturer Name: Howmet Aerospace

NHTSA Recall No.: 21E-007

Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: Howmet Aerospace

Address: 150 W. Jefferson Ave.

Suite 2500 Detroit MI 48236

Company phone: 3134968479

Population:

Number of potentially involved : 22 Estimated percentage with defect : 50%

Equipment Information:

Brand / Trade 1: Alcoa

Model: High Polish Aluminum wheel

Part No.: ULT 397 Size: 22.5 x 8.25 Function: Truck wheel

Descriptive Information: The recall population was determined by a review of manufacturing records,

which revealed two (2) batches with eleven (11) wheels each. Only one batch had thermal processing irregularities. HWS retrieved nineteen (19) of the twenty-two (22) total wheels. Of the 19 wheels in HWS's possession, HSW has eight (8) of the eleven (11) affected wheels. The three (3) remaining affected wheels are ULT 397 only. HSW has already retrieved all ULT 391 affected wheels. Only three (3) ULT 397 with bar code heat label of H6HW67 (located on

the OD drop center of the wheel with tire removed) remain outstanding.

Production Dates: NOV 22, 2020 - NOV 22, 2020

Description of Defect:

Description of the Defect: Under certain circumstances, the wheels may bend or break while in use.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: Bent or broken wheels may increase the risk of a crash.

Description of the Cause: Thermal process irregularities in the form of delayed quench (cooling) post-

heating process resulted in 11 weakened wheels.

Identification of Any Warning The wheel may bend or the mounted tire on the wheel could lose air causing

that can Occur: the tire to go flat.

Involved Components:

Component Name: NR

Component Description: NR

Component Part Number: NR

Supplier Identification:

Component Manufacturer

Name: Howmet Aerospace Inc. obo Howmet Wheels

Address: 1616 Harvard Ave.

Cleveland Ohio 44105

Country: United States

Chronology:

January 6, 2021: One customer reported wheel failure on the assembly line. There have been no accidents, injuries or deaths reported. Howmet Wheel Systems ("HWS") identifies the failure is limited to one batch of wheels.

January 7, 2021: HWS advises NHTSA of the defect and requests advice on how to proceed. NHTSA advised that HWS should follow the requirements of 49 CFR sec. 579. HWS submits a EWR.

January 8, 2021: NHTSA advises that because there was no death or injury, Part 579 is not applicable and that someone else will contact HWS and provide further guidance.

January 6-12, 2021: HWS contacts its customers, both verbally and in writing, to retrieve any remaining wheels.

January 27, 2021: Having not heard back from NHTSA, HWS retains outside counsel.

January 6-present, 2021: HWS works diligently to retrieve the affected wheels. HWS successfully retrieves all but 3 wheels. HWS retrieve all ULT 391 affected wheels. The remaining 3 wheels are all ULT 397 with bar code heat label of H6HW67 (located on the OD drop center of the wheel).

Description of Remedy:

Description of Remedy Program: At no cost to the customer, replace the subject wheels with wheels of sufficient strength.

The information contained in this report was submitted pursuant to 49 CFR §573

How Remedy Component Differs The replacement wheels will be of sufficient strength and durability to

from Recalled Component: withstand the load.

Identify How/When Recall Condition This was an isolated incident involving delayed quench. There will be no was Corrected in Production: delay in quenching (cooling) the wheels post-heating. Internal corrective

actions have been implemented to prevent re-occurrence.

Recall Schedule:

Description of Recall Schedule: HWS notified all customers on January 11 and 12, 2021. HWS instituted a

voluntary recall on January 7, 2021 and only 3 wheels remain

outstanding. The 3 wheels outstanding are all ULT 397 with bar code heat label of H6HW67 (located on the OD drop center of the wheel with

tire removed).

Planned Dealer Notification Date: NR - NR Planned Owner Notification Date: NR - NR

Purchaser Information:

The following manufacturers purchased this defective/noncompliant equipment for possible use or installation in new motor vehicles or new items of motor vehicle equipment:

Name: NR

Address: NR

NR

Country: NR

Company Phone: NR

^{*} NR - Not Reported