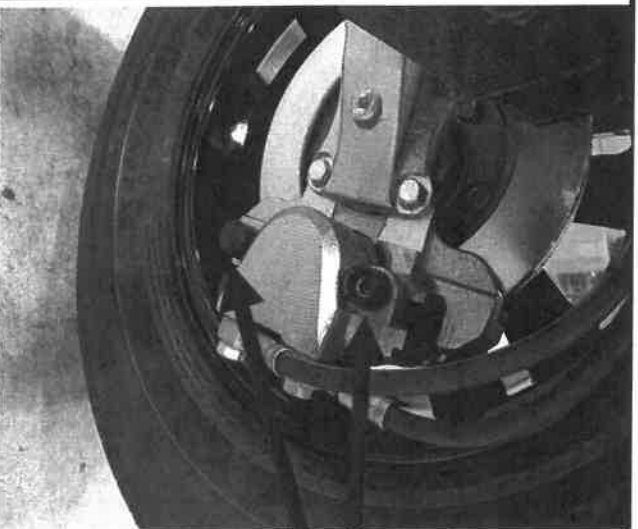


Skeeter Boats

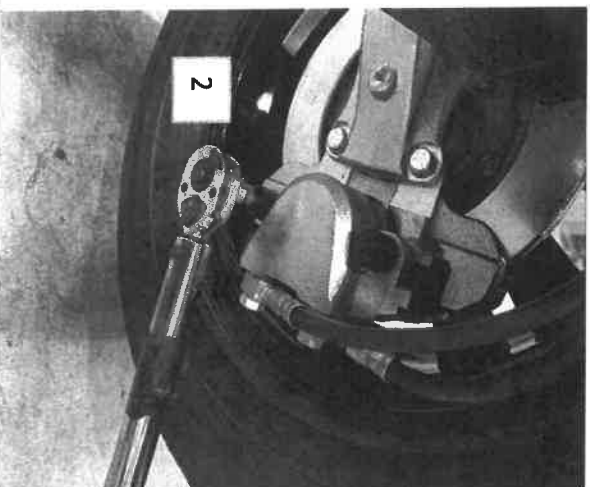
Trailer Brake Caliper Slider Pin Check

Trailers
Checking Slider Pins

- 1) Remove the plastic caps from the rubber sleeves on the slider pins. Refer to the red arrow for their location.
- 2) Use a 7mm hex bit socket to check to make sure that each slider pin is torqued to 25 ft-lbs.
- 3) If they do not turn and the torque wrench reaches 25 ft-lbs, they pass. If pin rotates before reaching 25 ft-lbs, check fails. Go to page 2 "Re-Torquing Calliper Pins" for further instructions.
- 4) Reinstall the plastic caps into rubber sleeves
- 5) All bolts that do not turn are considered complete. No further work is needed.



1



2

Trailers
Re-Torquing Caliper Pins

- 1) If the pin turns at all when torquing, it fails check. Remove the caliper pin.
 - 2) Clean threads on pin with a dry rag and alcohol.
 - 3) Blow out female threads in bracket with compressed air.
 - 4) Screw pin in all the way to the shoulder to insure no trash present in threads, and remove/inspect pin again. Clean with alcohol if required.
 - 5) Add blue lockite to the threads on the pins. Be sure all threads are coated evenly.
 - 6) Screw pin in and torque to 25 ft - lbs.
 - 7) Install the plastic cap into the rubber sleeve.
 - 8) If pins are missing clean female threads as instructed above and install new pin per instructions that have been provided.
 - 9) If pins are missing clean female threads as instructed above and install new pin torquing to 25 ft -lbs. (Pins will be provided by Skeeter) A105:E129
 - 10) If other damage is noted during completing this process please file a warranty claim using the normal Skeeter warranty process.
- NOTE:** There is a one hour labor allowance at shop rate to perform work described above.

