#### OMB Control No.: 2127-0004

# Part 573 Safety Recall Report

# 20V-778

**Manufacturer Name:** Yamaha Motor Corporation, USA

Submission Date: DEC 11, 2020 NHTSA Recall No.: 20V-778

**Manufacturer Recall No.:** NR



#### **Manufacturer Information:**

Manufacturer Name: Yamaha Motor Corporation, USA

Address: 6555 Katella Avenue

Cypress CA 90630-5101

Company phone: 800-962-7926

# **Population:**

Number of potentially involved : 1,375Estimated percentage with defect : 5%

#### **Vehicle Information:**

Vehicle 1: 2019-2020 Skeeter ZXR, FXR, WR, ZX, WX, SX and Solera Series Trailers

Vehicle Type : TRAILERS
Body Style : OTHER
Power Train : NR

Descriptive Information: On affected trailers, the slide pin(s) which secure the brake caliper assembly in

position over the brake rotor could become loose under normal operating conditions {allowing the brake caliper not to function as designed} and cause loss of control that

could result in a crash.

Production Dates: JUL 01, 2019 - JAN 31, 2020

VIN Range 1: Begin: 7FUBB2110LK191570 End: 7FUBB282XLK191932 ✓ Not sequential

#### **Description of Defect:**

Description of the Defect: On affected trailers, the slide pin(s) which secure the brake caliper assembly in

position over the brake rotor could become loose under normal operating conditions {allowing the brake caliper not to function as designed} and cause

loss of control that could result in a crash.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: The slide pins could loosen and fall out over prolonged use, allowing the

brake calipers to dislodge from the mounting bracket resulting in a loss of

trailer braking

Description of the Cause: During subcomponent assembly at the caliper distributor, the slide pins may

not have been assembled with locking agent or the proper torque was not applied to the slide pins. Work instructions have been changed and both, locking agent application and proper torque is applied at component

subassembly - prior to shipment to Skeeter

Identification of Any Warning Loose or missing slide pins might result in noise under light brake pressure or

that can Occur: unsmooth brake application. If caliper slide pins were to loosen and fall out

completely the brake caliper could hang by the hydraulic line alone, prolonged

use could result in a complete loss of trailer brake function

# **Involved Components:**

Component Name 1: Bolt, Slide Pin - Brake Caliper

Component Description: Mounting Pin that Holds the Brake Caliper to the Bracket

Component Part Number: 61060022/054-112-00

## **Supplier Identification:**

### **Component Manufacturer**

Name: Dexter Axle

Address: 135 Sunshine Lane

San Marcos California 92069

**Country: United States** 

#### **Chronology:**

Late summer 2020 report received claiming missing brake caliper. In-depth investigation was undertaken, result was inconclusive. Discussions with supplier revealed that some calipers may not have received locking agent and proper torque on slide pins. Out of an abundance of caution Skeeter has decided to recall affected trailers manufactured with suspect brake calipers assembled during this period of uncertain subassembly quality.

#### **Description of Remedy:**

Description of Remedy Program: Slide pins were not checked for application of locking agent or to confirm

proper torque was applied

How Remedy Component Differs The slide pins are now marked indicating that locking agent and that

from Recalled Component: proper torque has been applied and verified. Without locking agent and

proper torque, slide pins could work loose after prolonged use.

Identify How/When Recall Condition upon notification of issue, supplier / sub assembler modified work was Corrected in Production: instructions and added locking agent to slid pins and confirmed slide pin

torque. Parts are now marked to reflect this process completion

#### **Recall Schedule:**

Description of Recall Schedule: We anticipate commencing dealer/consumer notification shortly after

the owners notification letter is approved by NHTSA, the affected VIN range is ascertained and the technical bulletin service procedure is confirmed and finalized by Skeeter staff. Assuming the Agency can approve the letter within 10 days of receipt (perhaps December 23th) we will have the letter and technical bulletin printed, normal turn-around time is three working days for such printing. However due to the holiday closures additional time may be required . Hence the materials will be ready for mailing approximately January 6th. Final copies of these notification documents will be up-loaded to the Agency portal as soon as

available.

Planned Dealer Notification Date : JAN 06, 2021 - JAN 07, 2021 Planned Owner Notification Date : JAN 06, 2021 - JAN 07, 2021

<sup>\*</sup> NR - Not Reported